

## Machine Id **PETERSON 6710D 32D-29-2116** Component **Hydraulic System** Fluid **VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)**

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No
corrective action is recommended at this time. Resample at the next
service interval to monitor.



All component wear rates are normal.

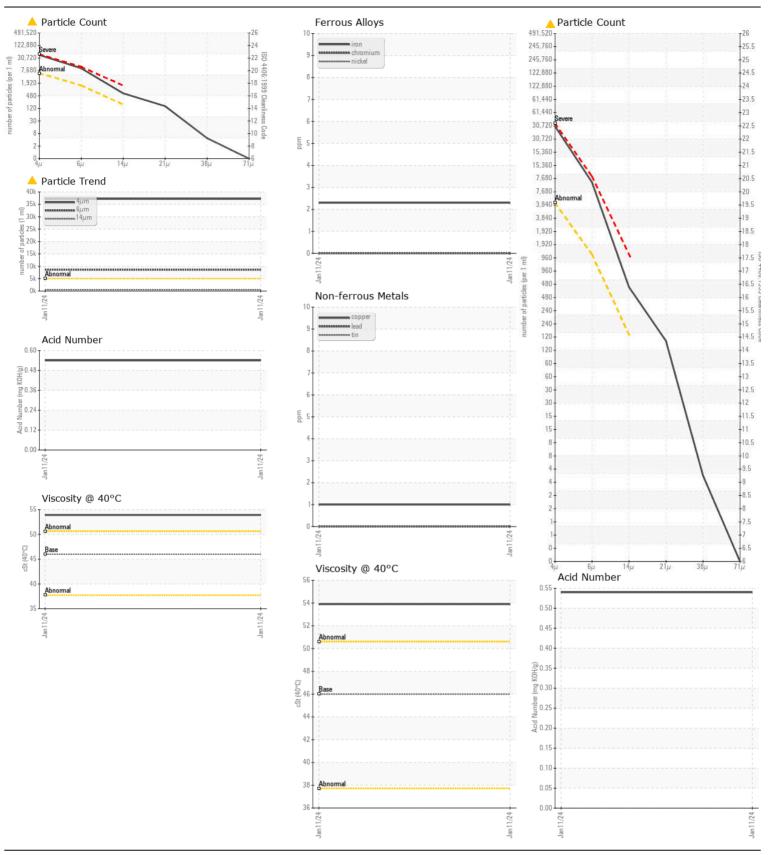
## CONTAMINATION

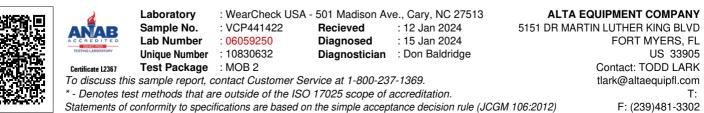
There is a high amount of particulates present in the oil.

## FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP441422		
Sample Date		Client Info		11 Jan 2024		
Machine Age	hrs	Client Info		2241		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed	1113	Client Info		Changed		
Filter Changed		Client Info		Changed		
Sample Status		Client Into		ABNORMAL		
Iron	ppm	ASTM D5185m	>20	2		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m	~10	0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
	Scalai	visual				
Silicon	ppm	ASTM D5185m	>20	6		
Potassium	ppm	ASTM D5185m	>20	0		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	<b>37185</b>		
Particles >6µm		ASTM D7647	>1300	<b>8600</b>		
Particles >14µm		ASTM D7647	>160	A 553		
Particles >21µm		ASTM D7647	>40	<b>135</b>		
Particles >38µm		ASTM D7647	>10	4		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 22/20/16		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		2		
Boron	ppm	ASTM D5185m	14	8		
Barium	ppm	ASTM D5185m	0.0	0		
Molybdenum	ppm	ASTM D5185m	0.0	7		
Manganese	ppm	ASTM D5185m	0.0	0		
Magnesium	ppm	ASTM D5185m	2.6	26		
Calcium	ppm	ASTM D5185m	49	221		
Phosphorus	ppm	ASTM D5185m	354	393		
Zinc	ppm	ASTM D5185m	419	462		
Sulfur	ppm	ASTM D5185m	3719	1568		
Acid Number (AN)	mg KOH/g	ASTM D8045		0.54		
Visc @ 40°C	cSt	ASTM D445	46	53.9		





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Contact/Location: TODD LARK - VOLVO0090

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