



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Machine Id
HITACHI 470LC HCMJAG60J00061713

Component
Right Final Drive

Fluid
GEAR OIL SAE 80W90 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0192902	JR0179072	JR0161937
Sample Date		Client Info		04 Jan 2024	28 Jul 2023	02 May 2023
Machine Age	hrs	Client Info		6892	1474	6892
Oil Age	hrs	Client Info		6892	1474	500
Filter Age	hrs	Client Info		0	0	500
Oil Changed		Client Info		Changed	Not Chngd	Changed
Filter Changed		Client Info		Not Chngd	N/A	Changed
Sample Status				NORMAL	ABNORMAL	ABNORMAL

WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		125	85	372
Iron	ppm	ASTM D5185m	>500	876	▲ 621	▲ 648
Chromium	ppm	ASTM D5185m	>10	12	9	7
Nickel	ppm	ASTM D5185m	>10	<1	<1	2
Titanium	ppm	ASTM D5185m		1	1	2
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	15	12	▲ 33
Lead	ppm	ASTM D5185m	>25	0	0	0
Copper	ppm	ASTM D5185m	>50	2	1	2
Tin	ppm	ASTM D5185m	>10	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	<1	<1
White Metal	scalar	*Visual	NONE	MODER	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

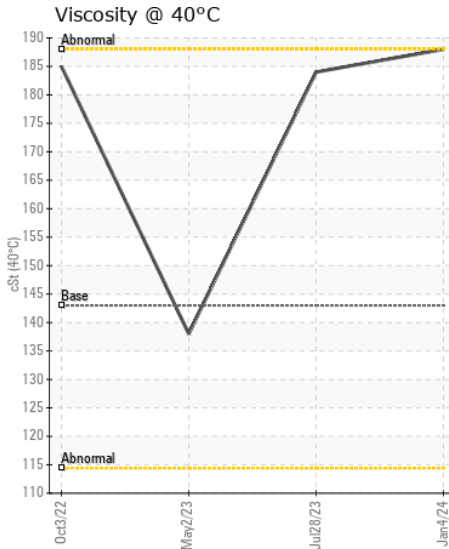
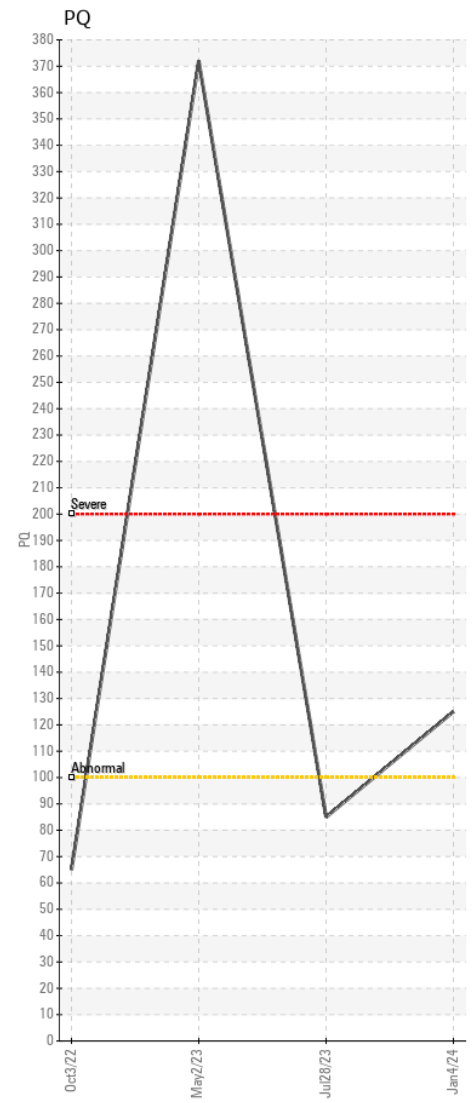
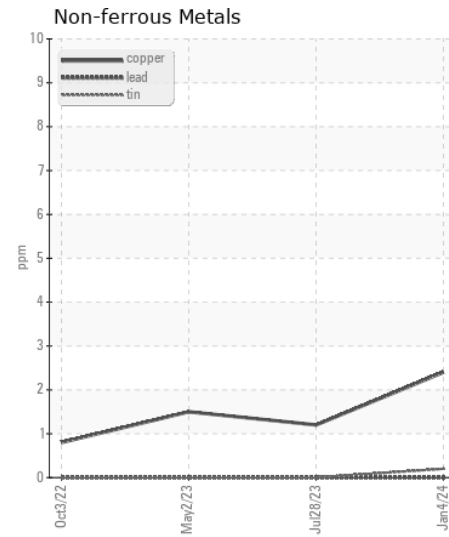
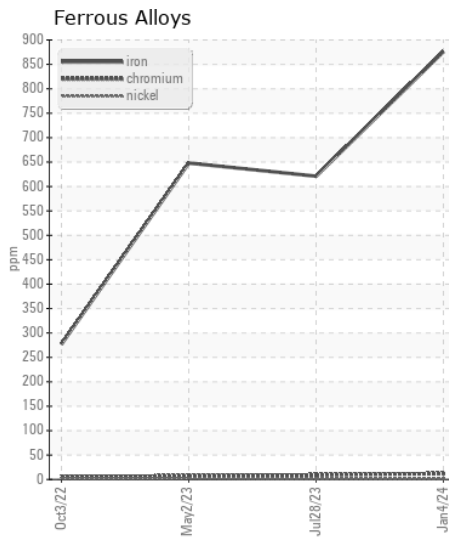
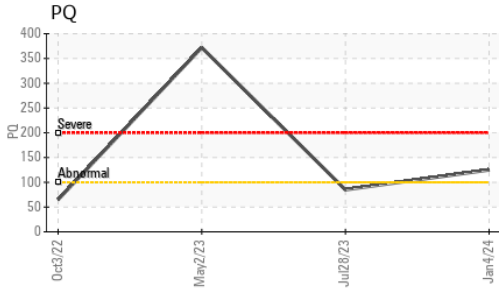
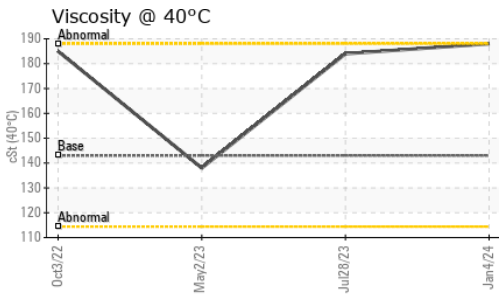
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>75	50	38	▲ 95
Potassium	ppm	ASTM D5185m	>20	17	18	5
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m	>170	2	2	2
Boron	ppm	ASTM D5185m	400	34	45	4
Barium	ppm	ASTM D5185m	200	10	4	0
Molybdenum	ppm	ASTM D5185m	12	0	0	<1
Manganese	ppm	ASTM D5185m		20	19	6
Magnesium	ppm	ASTM D5185m	12	4	0	5
Calcium	ppm	ASTM D5185m	150	26	6	28
Phosphorus	ppm	ASTM D5185m	1650	493	523	333
Zinc	ppm	ASTM D5185m	125	44	37	12
Sulfur	ppm	ASTM D5185m	22500	15437	18251	20405
Visc @ 40°C	cSt	ASTM D445	143	188	184	138



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0192902 **Received** : 12 Jan 2024
Lab Number : 06059521 **Diagnosed** : 16 Jan 2024
Unique Number : 10830903 **Diagnostician** : Jonathan Hester
Test Package : CONST (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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