

## Stoneway Concrete Renton Machine Id [Stoneway Concrete Renton] 10-526 Component Hydraulic System Fluid CHEVRON RANDO HD 68 (--- GAL)

## RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

All component wear rates are normal.

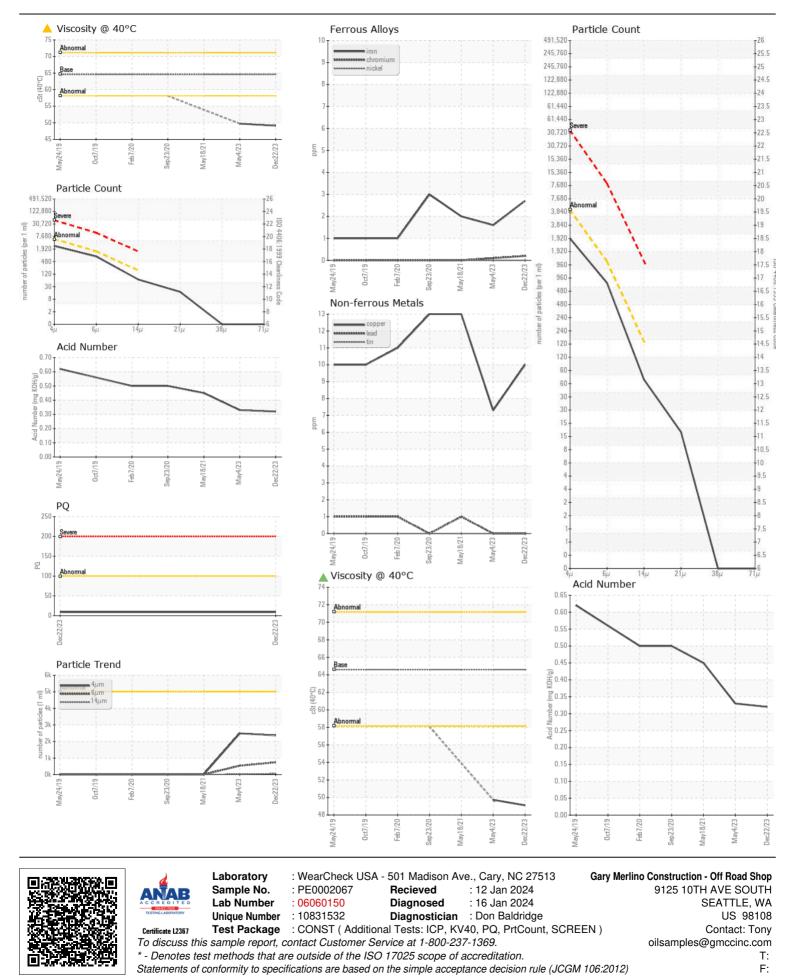
## CONTAMINATION

There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.

## FLUID CONDITION

Viscosity of sample indicates oil is within ISO 46 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PE0002067	PE0001307	PE12292872
Sample Date		Client Info		22 Dec 2023	04 May 2023	18 May 2021
Machine Age	hrs	Client Info		8846	7630	5125
Oil Age	hrs	Client Info		8846	7630	5125
Filter Age	hrs	Client Info		1217	1237	
Oil Changed		Client Info		N/A	N/A	Not Changd
Filter Changed		Client Info		Changed	Changed	
Sample Status				ATTENTION	ATTENTION	NORMAL
<b>DO</b>				•		
PQ		ASTM D8184	00	9		
Iron	ppm	ASTM D5185m	>20	3	2	2
Chromium	ppm	ASTM D5185m	>10	<1	<1	0
Nickel Titanium	ppm	ASTM D5185m	>10	0	0	0
Silver	ppm	ASTM D5185m ASTM D5185m		0	0	<1
Aluminum	ppm	ASTM D5185m	>10	2		0
Lead	ppm ppm	ASTM D5185m	>10	2	0	1
Copper		ASTM D5185m	>75	10	7	13
Tin	ppm ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m	210	0	0	0
White Metal	scalar	*Visual	NONE	LIGHT	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
		100001			NONE	
Silicon	ppm	ASTM D5185m	>20	1	1	1
Potassium	ppm	ASTM D5185m	>20	<1	1	1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	2369	2490	17
Particles >6µm		ASTM D7647	>1300	742	538	15
Particles >14µm		ASTM D7647	>160	59	22	11
Particles >21µm		ASTM D7647	>40	15	3	
Particles >38µm		ASTM D7647	>10	0	0	
Particles >71µm		ASTM D7647	>3	0	0	
Oil Cleanliness		ISO 4406 (c)	>19/17/14	18/17/13	18/16/12	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
Sodium	ppm	ASTM D5185m		0	1	3
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	<1	
Magnesium	ppm	ASTM D5185m		4	4	2
Calcium	ppm	ASTM D5185m		42	40	33
Phosphorus	ppm	ASTM D5185m		384	332	355
Zinc	ppm	ASTM D5185m		418	418	462
Sulfur	ppm	ASTM D5185m		915	1024	
Acid Number (AN)	mg KOH/g	ASTM D8045		0.32	0.33	0.45
Visc @ 40°C	cSt	ASTM D445	64.6	<b>49.1</b>	<b>4</b> 9.73	



Submitted By: Stoneway Concrete - Seattle - Jesse Patterson