



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Machine Id
CATERPILLAR 953D 001722 (S/N CAT0953DPLBP00240)
Component
Hydraulic System
Fluid
CASTROL HYPURON 15W40 (20 GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0800502	WC0758004	WC0701129
Sample Date		Client Info		08 Dec 2023	31 Mar 2023	23 Sep 2022
Machine Age	hrs	Client Info		9963	9468	8944
Oil Age	hrs	Client Info		495	1500	1000
Filter Age	hrs	Client Info		495	524	536
Oil Changed		Client Info		Not Changed	Changed	Not Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				ABNORMAL	ABNORMAL	ABNORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	11	12	11
Chromium	ppm	ASTM D5185m	>10	<1	<1	1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		<1	<1	<1
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>10	6	8	9
Lead	ppm	ASTM D5185m	>10	0	<1	<1
Copper	ppm	ASTM D5185m	>75	9	7	8
Tin	ppm	ASTM D5185m	>10	0	0	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

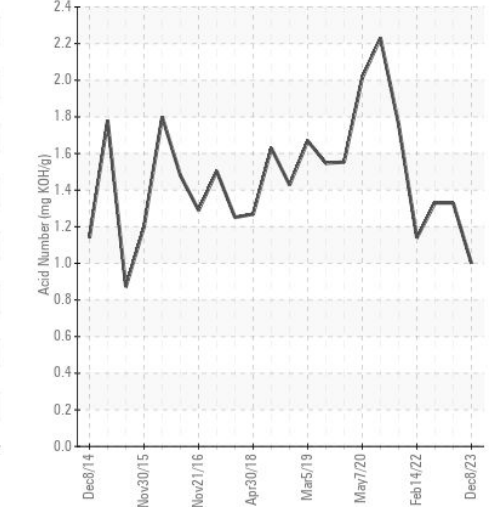
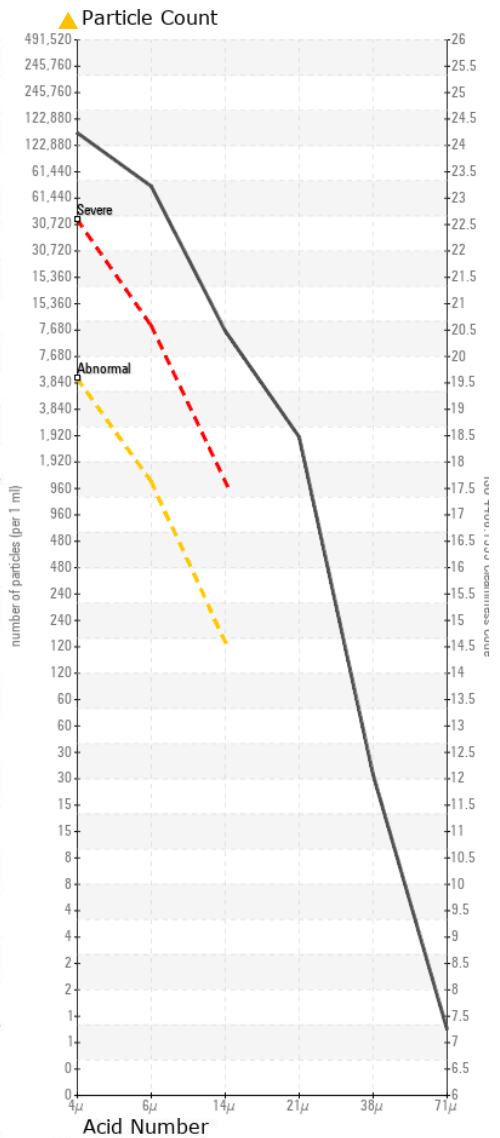
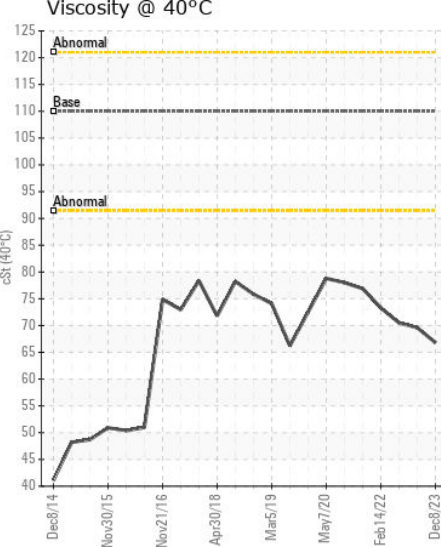
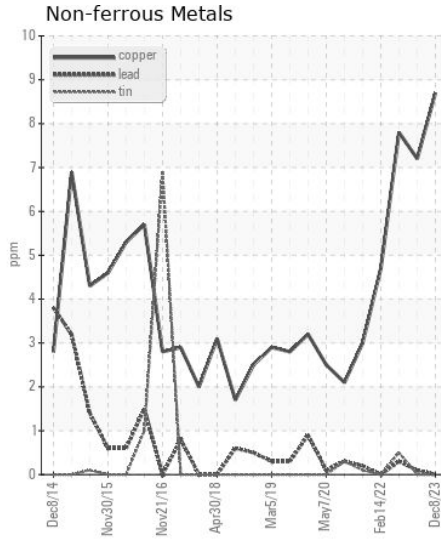
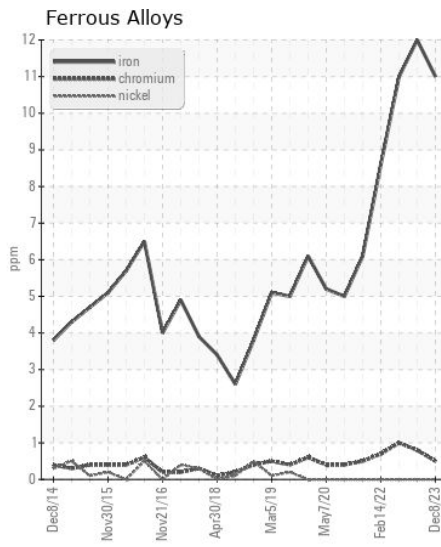
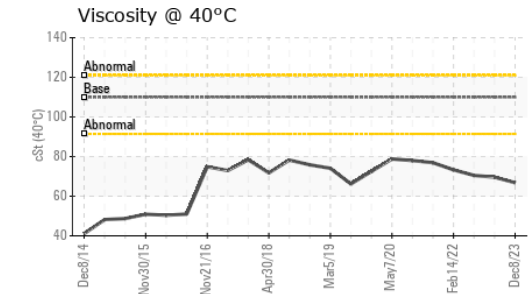
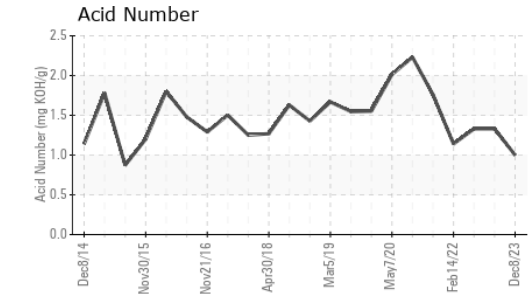
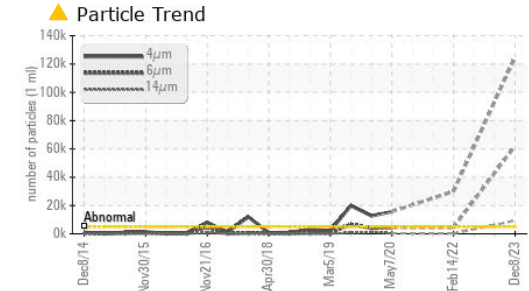
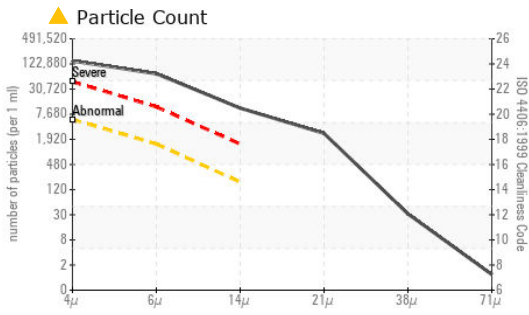
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>20	15	16	14
Potassium	ppm	ASTM D5185m	>20	3	1	1
Water		WC Method	>0.1	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>5000	▲ 124773	---	---
Particles >6µm		ASTM D7647	>1300	▲ 61988	---	---
Particles >14µm		ASTM D7647	>160	▲ 9340	---	---
Particles >21µm		ASTM D7647	>40	▲ 2331	---	---
Particles >38µm		ASTM D7647	>10	▲ 28	---	---
Particles >71µm		ASTM D7647	>3	1	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 24/23/20	---	---
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	LIGHT	▲ MODER	▲ MODER
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	2	2
Boron	ppm	ASTM D5185m		109	119	134
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		50	50	47
Manganese	ppm	ASTM D5185m		0	<1	<1
Magnesium	ppm	ASTM D5185m		360	461	444
Calcium	ppm	ASTM D5185m		1455	1519	1471
Phosphorus	ppm	ASTM D5185m		917	957	926
Zinc	ppm	ASTM D5185m		1060	1186	1084
Sulfur	ppm	ASTM D5185m		3409	3740	3784
Acid Number (AN)	mg KOH/g	ASTM D8045		1.00	1.33	1.33
Visc @ 40°C	cSt	ASTM D445	110	66.8	69.6	70.5



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0800502 **Received** : 12 Jan 2024
Lab Number : 06060171 **Diagnosed** : 16 Jan 2024
Unique Number : 10831553 **Diagnostician** : Don Baldrige
Test Package : CONST

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

CJ MILLER LLC
 2903 DEDE RD
 FINKSBURG, MD
 US 21048
 Contact: JOE ROSS
 jross@cjmillerllc.com
 T: (410)239-8006
 F: (410)239-1051