WEAR CONTAMINATION **FLUID CONDITION**

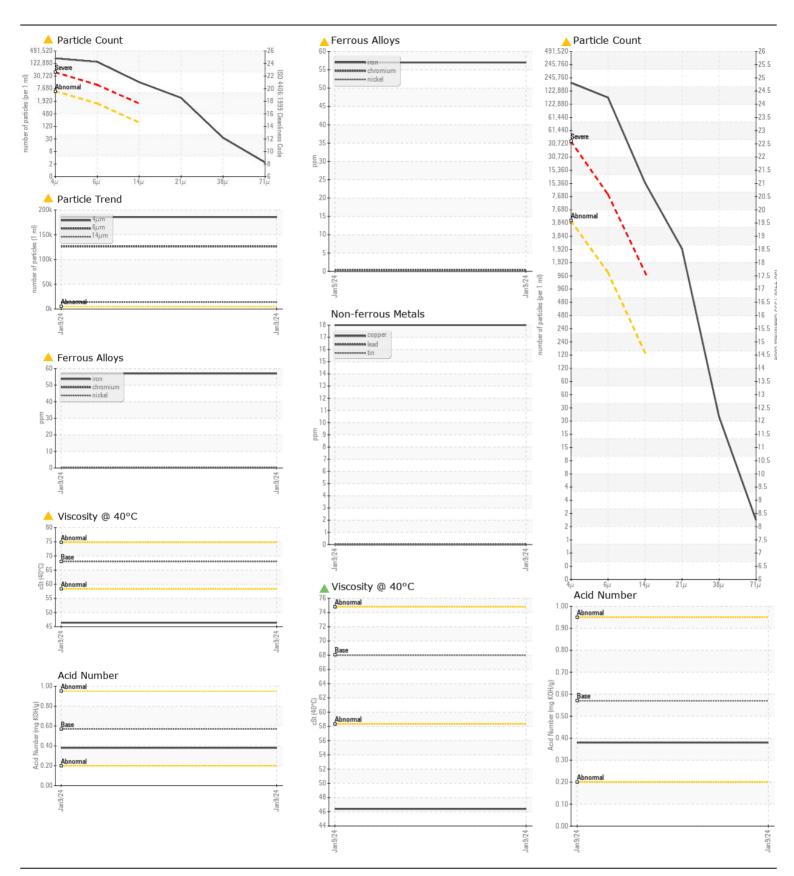
ABNORMAL ABNORMAL ATTENTION

WS281308B

Component Hydraulic System

AW HYDRAULIC OIL ISO 68 (--- QTS)

| AW HYDRAULIC OIL ISO 68 (QTS) | | | | | | | |
|--|-----------------------|----------|---------------|-----------|-------------------|----------|----------|
| RECOMMENDATION | Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
| T1 11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 | Sample Number | | Client Info | | WC0576602 | | |
| The oil change at the time of sampling has been noted. We recommend you service the filters on this component. Resample at the next service interval to monitor. | Sample Date | | Client Info | | 09 Jan 2024 | | |
| | Machine Age | hrs | Client Info | | 98 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Filter Age | hrs | Client Info | | 0 | | |
| | Oil Changed | | Client Info | | Changed | | |
| | Filter Changed | | Client Info | | Not Changd | | |
| | Sample Status | | | | ABNORMAL | | |
| W= 4 B | | | | | | | |
| WEAR | Iron | ppm | ASTM D5185m | | <u>▲</u> 57 | | |
| The iron level is abnormal. All other metal levels are typical for a new component breaking in. | Chromium | ppm | ASTM D5185m | | <1 | | |
| | Nickel | ppm | ASTM D5185m | >10 | 0 | | |
| | Titanium | ppm | ASTM D5185m | | 0 | | |
| | Silver | ppm | ASTM D5185m | | 0 | | |
| | Aluminum | ppm | ASTM D5185m | | 2 | | |
| | Lead | ppm | ASTM D5185m | | 0 | | |
| | Copper | ppm | ASTM D5185m | | 18 | | |
| | Tin | ppm | ASTM D5185m | >10 | 0 | | |
| | Vanadium | ppm | ASTM D5185m | | 0 | | |
| | White Metal | scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | scalar | *Visual | NONE | NONE | | |
| CONTABBINIATION | C:I: | | ACTM DE10E | 00 | • | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | | 2 | | |
| There is a high amount of particulates present in the oil. | Potassium | ppm | ASTM D5185m | | 2 | | |
| | Water | | WC Method | >0.1 | NEG | | |
| | Particles >4µm | | ASTM D7647 | | 185570 | | |
| | Particles >6µm | | ASTM D7647 | | 126237 | | |
| | Particles >14µm | | ASTM D7647 | | 13604 | | |
| | Particles >21µm | | ASTM D7647 | | <u>^</u> 2419 | | |
| | Particles >38µm | | ASTM D7647 | | <u>^</u> 30 | | |
| | Particles >71µm | | ASTM D7647 | >3 | 2 | | |
| | Oil Cleanliness | | ISO 4406 (c) | | <u>^ 25/24/21</u> | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | NONE | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance Odor | scalar | *Visual | NORML | NORML NORML | | |
| | | | *Visual | NORML | | | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | 0 | | |
| TEGID CONDITION | Boron | ppm | ASTM D5185m | 5 | 0 | | |
| Viscosity of sample indicates oil is within ISO 46 range, advise | Barium | ppm | ASTM D5185m | | 0 | | |
| investigate. Confirm oil type. The AN level is acceptable for this fluid. | Molybdenum | ppm | ASTM D5185m | | <1 | | |
| | Manganese | ppm | ASTM D5185m | | <1 | | |
| | Magnesium | ppm | ASTM D5185m | 25 | 66 | | |
| | Calcium | ppm | ASTM D5185m | | 25 | | |
| | Phosphorus | ppm | ASTM D5185m | | 328 | | |
| | Zinc | ppm | ASTM D5185m | 370 | 347 | | |
| | Sulfur | ppm | ASTM D5185m | | 1077 | | |
| | Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.38 | | |
| | Visc @ 40°C | cSt | ASTM D0043 | | ▲ 46.4 | | |
| | Visc @ 40 C | cSt | ASTM D445 | | 8.1 | | |
| | Viscosity Index (VI) | | ASTM D2270 | | 148 | | |
| | VISCOSILY ITIUEX (VI) | Ocale | AOTIVI DEET U | 30 | 1-10 | | |





Laboratory Sample No. Lab Number **Unique Number**

: 06060219

: WC0576602 : 10831601

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 12 Jan 2024 Diagnosed : 16 Jan 2024

Diagnostician : Don Baldridge

Test Package : MOB 2 (Additional Tests: KV100, VI) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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