



**PERFORMANCE  
UNDER  
PRESSURE**

**OIL ANALYSIS REPORT**

WEAR	<b>NORMAL</b>
CONTAMINATION	<b>NORMAL</b>
FLUID CONDITION	<b>NORMAL</b>

Machine Id  
**LIM4\_U2720 LIM4\_U2720\_P2720**  
Component  
**Non-Drive End Pump**  
Fluid  
**ROYAL PURPLE SYNFILM GT 32 (--- GAL)**

**RECOMMENDATION**

Resample at the next service interval to monitor. Sample submitted as hydraulic. Confirm component type.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>RP0029453</b>	RP0029499	RP0029419
Sample Date		Client Info		<b>08 Jan 2024</b>	24 Oct 2023	18 Jul 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>NORMAL</b>	NORMAL	NORMAL

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>90	<b>&lt;1</b>	0	<1
Chromium	ppm	ASTM D5185m	>5	<b>&lt;1</b>	0	0
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>3	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>7	<b>2</b>	<1	<1
Lead	ppm	ASTM D5185m	>12	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>30	<b>1</b>	1	1
Tin	ppm	ASTM D5185m	>9	<b>&lt;1</b>	<1	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

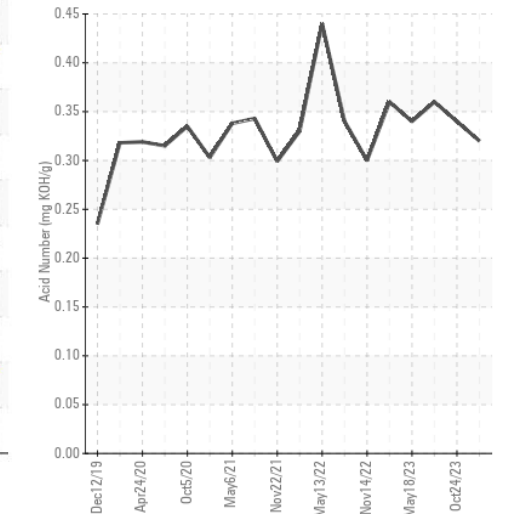
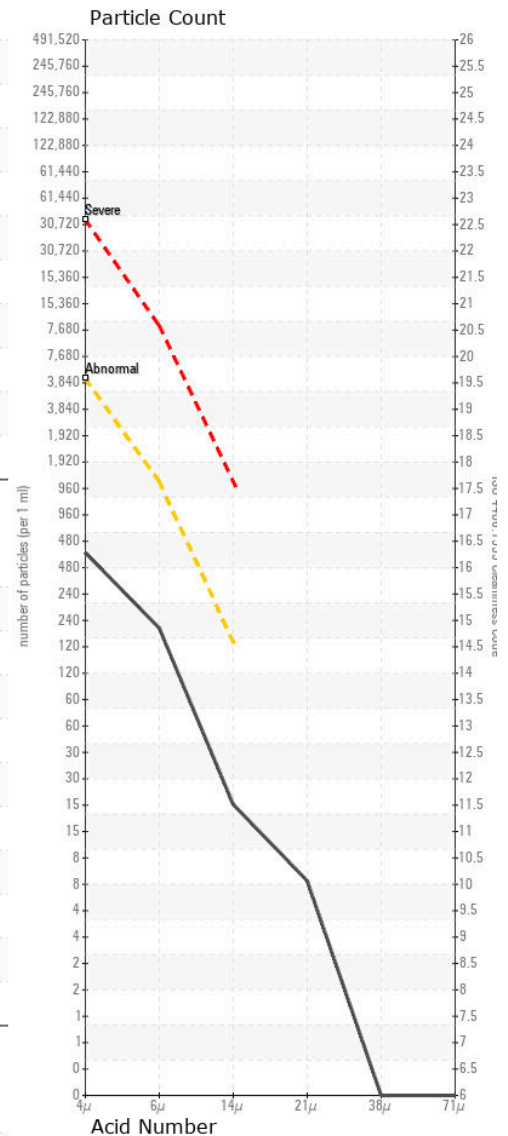
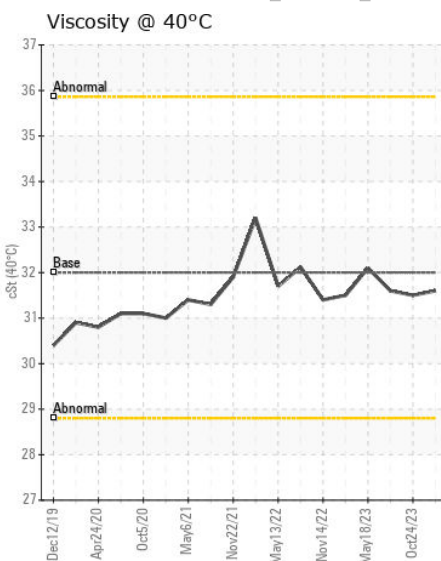
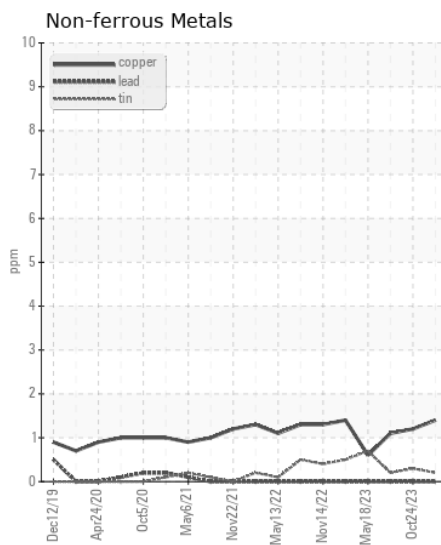
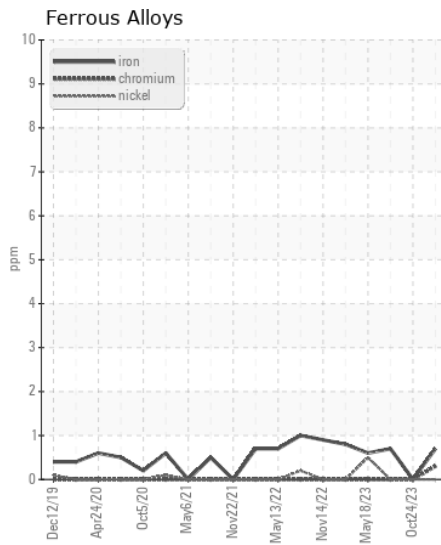
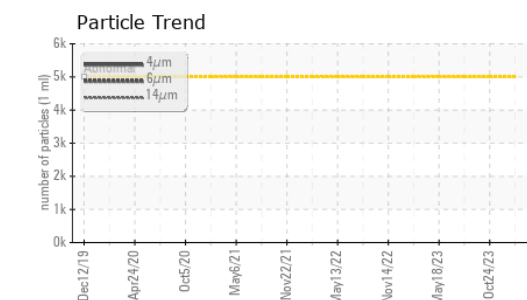
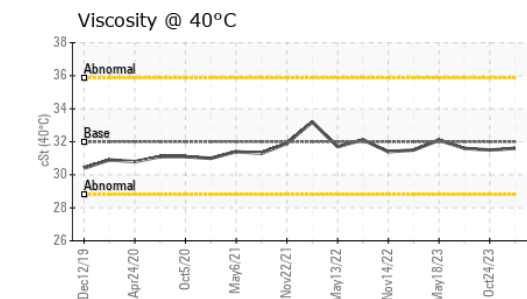
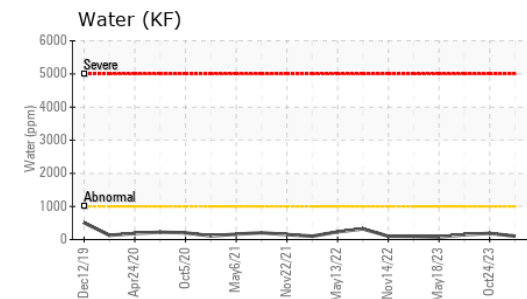
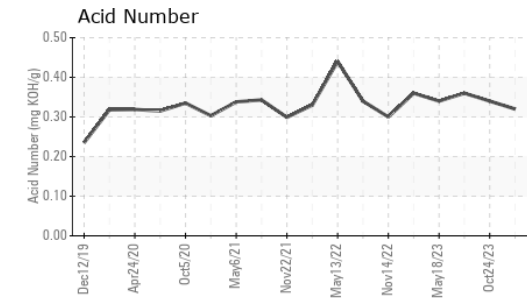
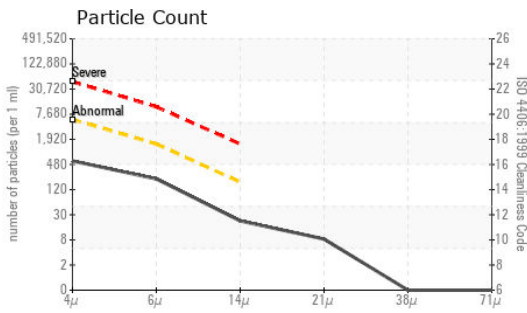
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>60	<b>2</b>	2	2
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	1	0
Water	%	ASTM D6304	>.1	<b>0.010</b>	0.018	0.014
ppm Water	ppm	ASTM D6304	>1000	<b>105</b>	187.8	149.1
Particles >4µm		ASTM D7647	>5000	<b>513</b>	---	---
Particles >6µm		ASTM D7647	>1300	<b>191</b>	---	---
Particles >14µm		ASTM D7647	>160	<b>19</b>	---	---
Particles >21µm		ASTM D7647	>40	<b>7</b>	---	---
Particles >38µm		ASTM D7647	>10	<b>0</b>	---	---
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>16/15/11</b>	---	---
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	<b>NEG</b>	NEG	NEG

**FLUID CONDITION**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>0</b>	1	<1
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>74</b>	57	69
Calcium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Phosphorus	ppm	ASTM D5185m		<b>38</b>	0	2
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.32</b>	0.34	0.36
Visc @ 40°C	cSt	ASTM D445	32	<b>31.6</b>	31.5	31.6



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : RP0029453 **Received** : 12 Jan 2024  
**Lab Number** : 06060225 **Diagnosed** : 16 Jan 2024  
**Unique Number** : 10831607 **Diagnostician** : Doug Bogart  
**Test Package** : PLANT

**ENERGY TRANSFER - LIMA**  
 1520 BUCKEYE RD  
 LIMA, OH  
 US 45804  
 Contact: ANDREW WYDERKA  
 andrew.wyderka@energytransfer.com  
 T: (419)618-1505  
 F:

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)