



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id  
**CARRO PORTA / TUNDISH 1**  
Component  
**Hydraulic System**  
Fluid  
**ANDEROL BIO GUARD FRHF 46 (--- QTS)**

**RECOMMENDATION**

We recommend you service the filters on this component. We recommend an early resample to monitor this condition. NOTE: Please provide information regarding reservoir capacity, filter type and micron rating with next sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>AN06060256</b>	AN06060241	AN05974965
Sample Date		Client Info		<b>10 Nov 2023</b>	04 Oct 2023	01 Sep 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	NORMAL	ATTENTION

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	0
Chromium	ppm	ASTM D5185m	>20	<b>2</b>	<1	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>20	<b>2</b>	2	<1
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>2</b>	<1	<1
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

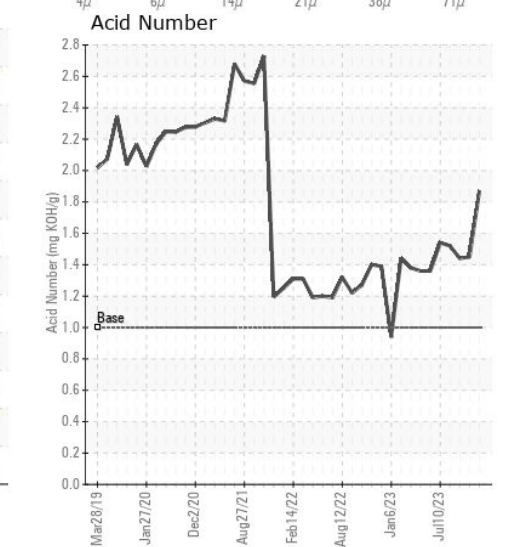
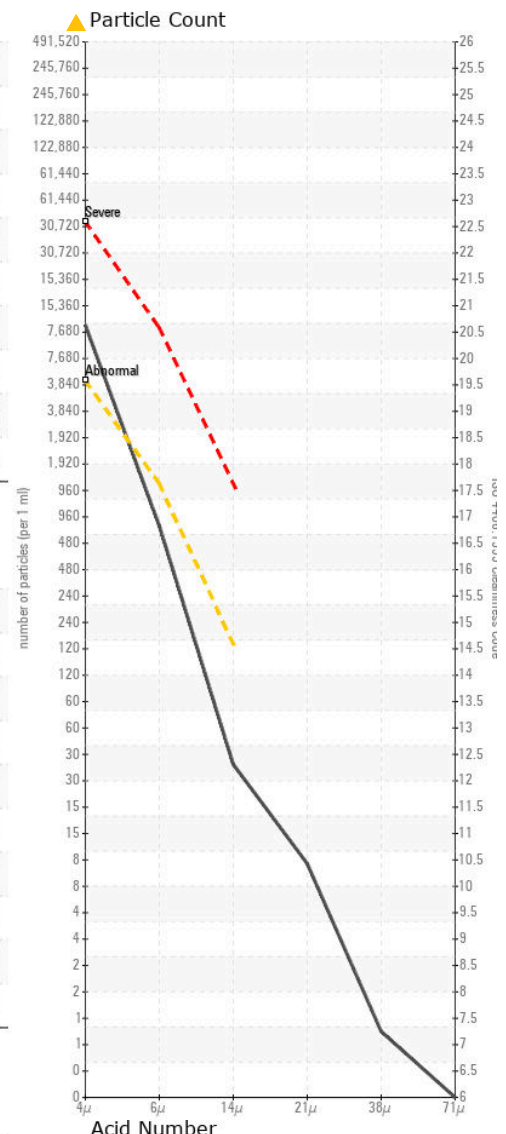
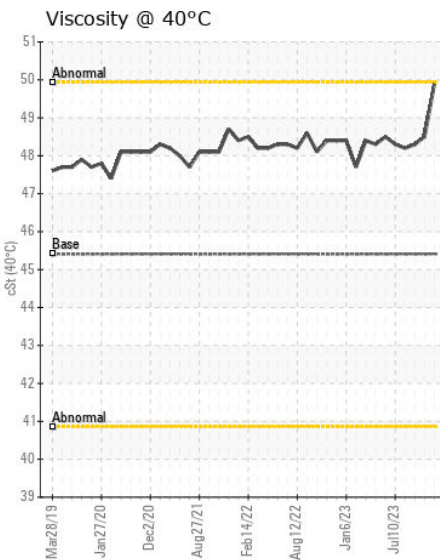
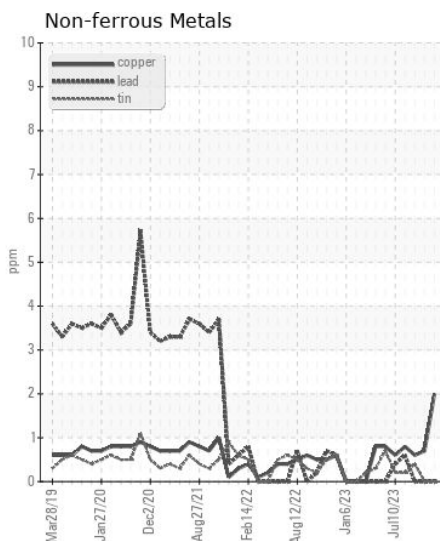
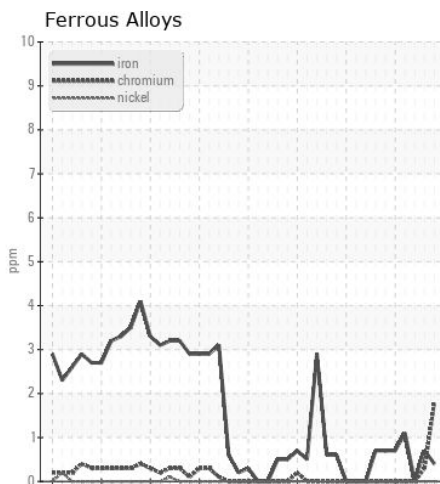
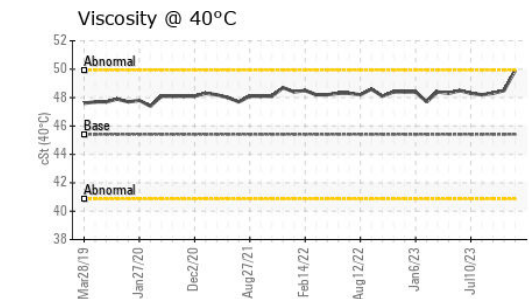
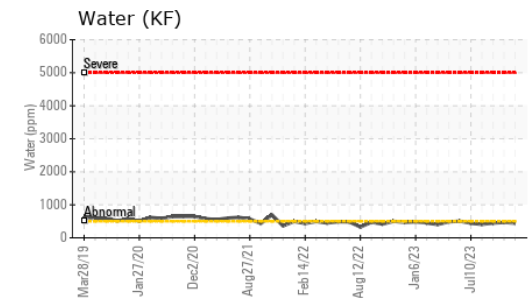
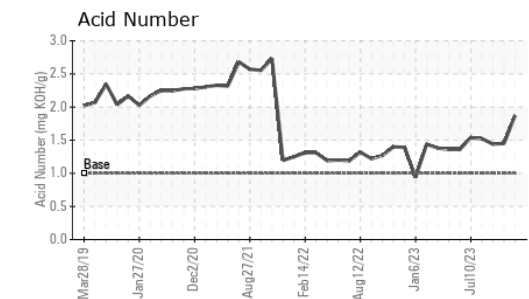
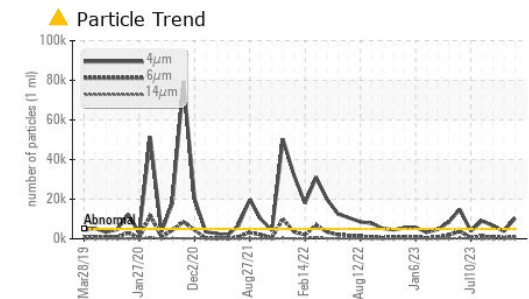
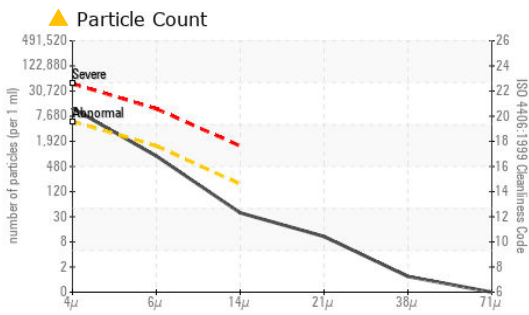
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil. The system cleanliness is above the acceptable limit for the target ISO 4406 cleanliness code.

Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	<1
Potassium	ppm	ASTM D5185m	>20	<b>1</b>	<1	1
Water	%	ASTM D6304	>0.05	<b>0.044</b>	0.046	0.044
ppm Water	ppm	ASTM D6304	>500	<b>443</b>	467	446.1
Particles >4µm		ASTM D7647	>5000	<b>▲ 10368</b>	3847	▲ 6532
Particles >6µm		ASTM D7647	>1300	<b>749</b>	567	1001
Particles >14µm		ASTM D7647	>160	<b>33</b>	36	65
Particles >21µm		ASTM D7647	>40	<b>9</b>	12	33
Particles >38µm		ASTM D7647	>10	<b>1</b>	1	6
Particles >71µm		ASTM D7647	>3	<b>0</b>	0	1
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>▲ 21/17/12</b>	19/16/12	▲ 20/17/13
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>LIGHT</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	NEG	NEG

**FLUID CONDITION**

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	0	<1
Boron	ppm	ASTM D5185m		<b>0</b>	0	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	0	0
Magnesium	ppm	ASTM D5185m		<b>0</b>	0	4
Calcium	ppm	ASTM D5185m		<b>0</b>	0	0
Phosphorus	ppm	ASTM D5185m	196	<b>235</b>	284	243
Zinc	ppm	ASTM D5185m		<b>0</b>	0	0
Sulfur	ppm	ASTM D5185m	1440	<b>1891</b>	1930	1740
Acid Number (AN)	mg KOH/g	ASTM D8045	1	<b>1.87</b>	1.45	1.44
Visc @ 40°C	cSt	ASTM D445	45.41	<b>49.9</b>	48.5	48.3



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : AN06060256 **Received** : 12 Jan 2024  
**Lab Number** : 06060256 **Diagnosed** : 16 Jan 2024  
**Unique Number** : 10831638 **Diagnostician** : Wes Davis  
**Test Package** : IND 2 ( Additional Tests: PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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