



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area  
**Shredder**  
 Machine Id  
**ORU (Oil Recirculate Unit)-Shredder**  
 Component  
**Hydraulic Power Pack**  
 Fluid  
**SHELL HYDRAULIC S1 M 68 (--- GAL)**

**RECOMMENDATION**

We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>PE0000743</b>	PE0000729	PE0000616
Sample Date		Client Info		<b>09 Jan 2024</b>	21 Nov 2023	13 Oct 2023
Machine Age	hrs	Client Info		<b>0</b>	0	0
Oil Age	hrs	Client Info		<b>0</b>	0	0
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	N/A	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	SEVERE	SEVERE

**WEAR**

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
Iron	ppm	ASTM D5185m	>20	<b>8</b>	51	85
Chromium	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Nickel	ppm	ASTM D5185m	>20	<b>0</b>	0	<1
Titanium	ppm	ASTM D5185m		<b>0</b>	0	0
Silver	ppm	ASTM D5185m		<b>0</b>	0	<1
Aluminum	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Lead	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Copper	ppm	ASTM D5185m	>20	<b>2</b>	2	3
Tin	ppm	ASTM D5185m	>20	<b>0</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

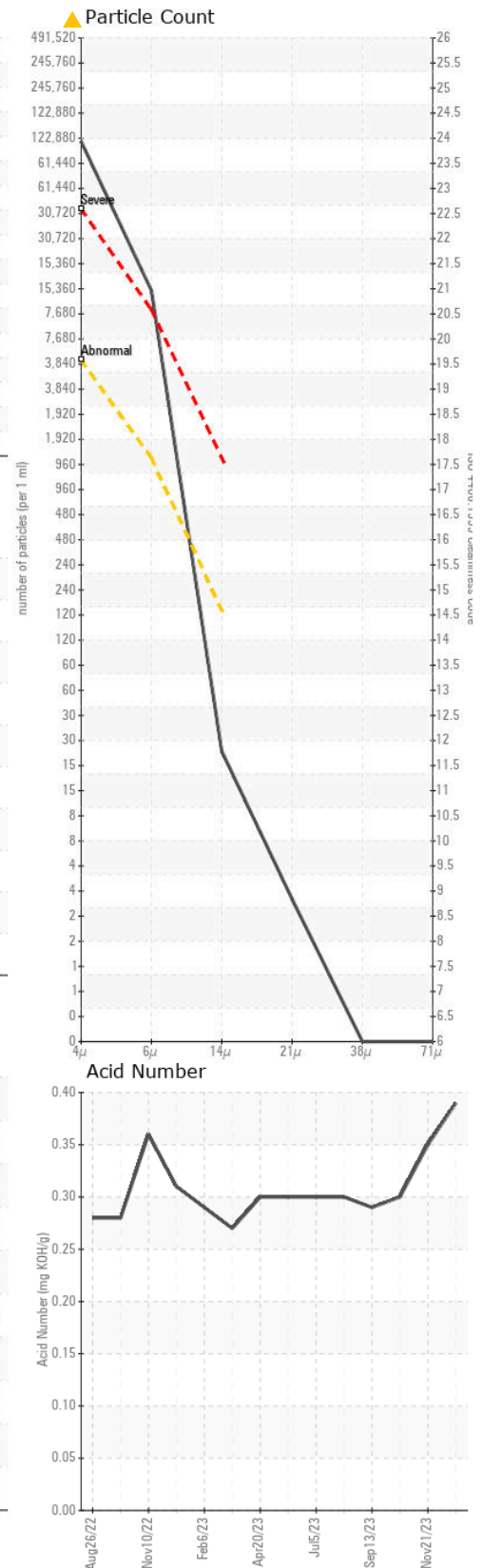
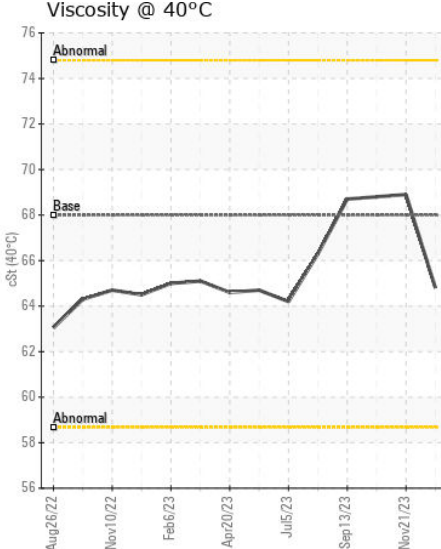
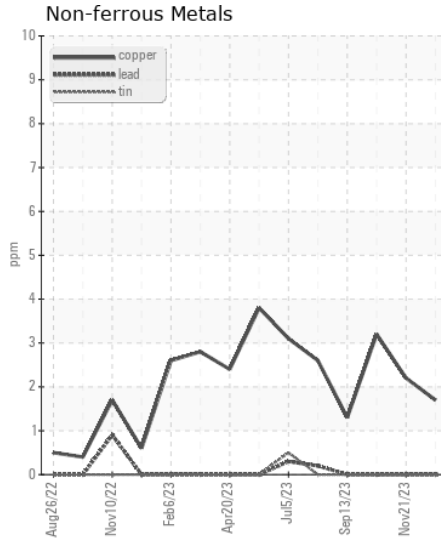
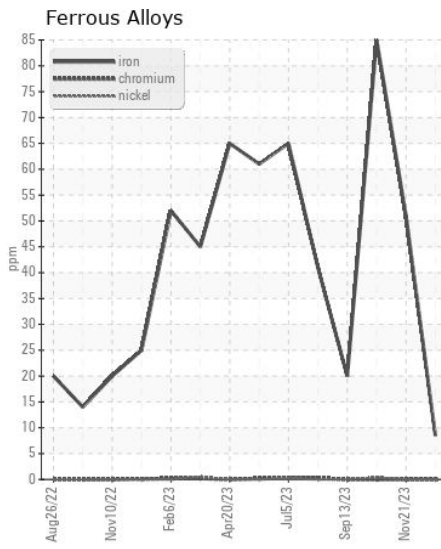
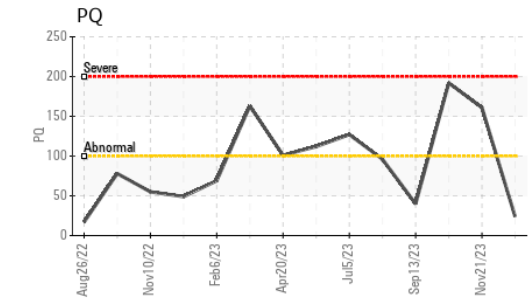
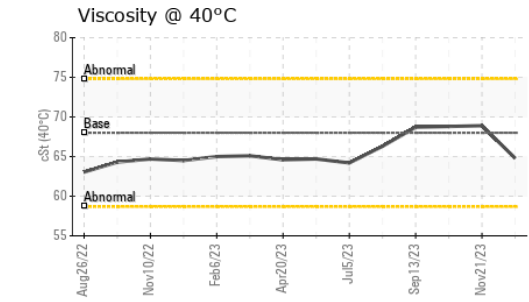
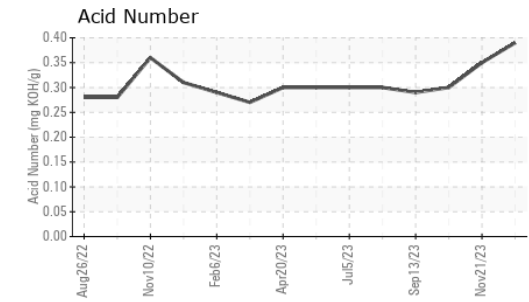
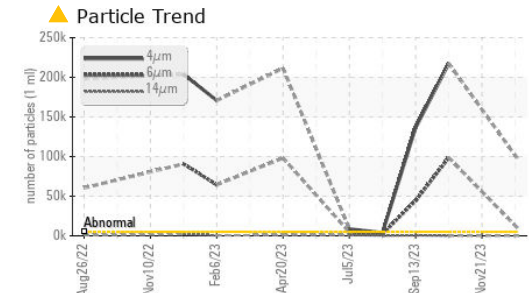
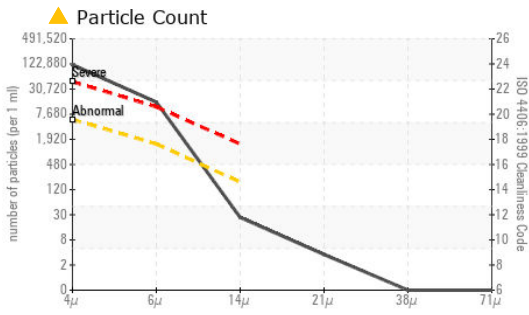
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>15	<b>&lt;1</b>	1	1
Potassium	ppm	ASTM D5185m	>20	<b>0</b>	2	2
Water		WC Method	>0.05	<b>NEG</b>	NEG	NEG
Particles >4µm		ASTM D7647	>5000	<b>101531</b>	---	217509
Particles >6µm		ASTM D7647	>1300	<b>13014</b>	---	98686
Particles >14µm		ASTM D7647	>160	<b>23</b>	---	127
Particles >21µm		ASTM D7647	>40	<b>3</b>	---	2
Particles >38µm		ASTM D7647	>10	<b>0</b>	---	0
Particles >71µm		ASTM D7647	>3	<b>0</b>	---	0
Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>24/21/12</b>	---	25/24/14
Silt	scalar	*Visual	NONE	<b>NONE</b>	LIGHT	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	▲ MILKY	▲ HAZY
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	<b>NEG</b>	0.2%	0.2%

**FLUID CONDITION**

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<b>&lt;1</b>	4	3
Boron	ppm	ASTM D5185m		<b>0</b>	1	0
Barium	ppm	ASTM D5185m		<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>0</b>	0	0
Manganese	ppm	ASTM D5185m		<b>0</b>	<1	1
Magnesium	ppm	ASTM D5185m		<b>0</b>	7	6
Calcium	ppm	ASTM D5185m		<b>37</b>	45	47
Phosphorus	ppm	ASTM D5185m		<b>311</b>	283	209
Zinc	ppm	ASTM D5185m		<b>383</b>	347	286
Sulfur	ppm	ASTM D5185m		<b>771</b>	782	647
Acid Number (AN)	mg KOH/g	ASTM D8045		<b>0.39</b>	0.35	0.30
Visc @ 40°C	cSt	ASTM D445	68	<b>64.8</b>	68.9	68.8



**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PE0000743 **Received** : 16 Jan 2024  
**Lab Number** : 06060934 **Diagnosed** : 17 Jan 2024  
**Unique Number** : 10832316 **Diagnostician** : Jonathan Hester  
**Test Package** : PLANT ( Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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