

OIL ANALYSIS REPORT

[W07014009-1] **TAKEUCHI TB240 124006792**

Component Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.



All component wear rates are normal.

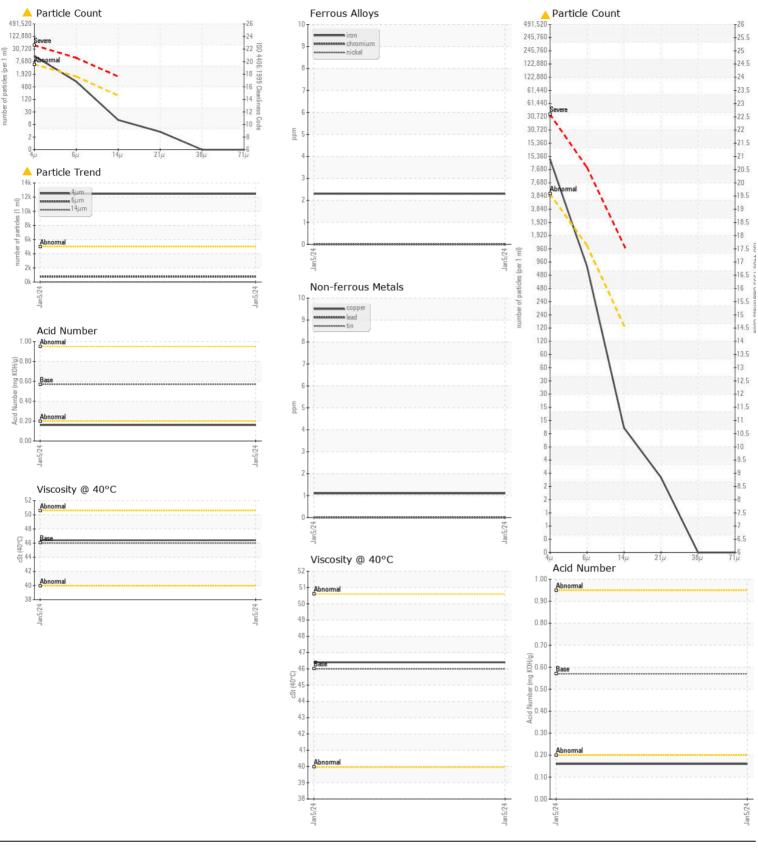
CONTAMINATION

There is a high amount of silt (particulates < 6 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ML0000483		
Sample Date		Client Info		05 Jan 2024		
Machine Age	hrs	Client Info		172		
Oil Age	hrs	Client Info		172		
Filter Age	hrs	Client Info		172		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Changed		
Sample Status				ABNORMAL		
Iron	ppm	ASTM D5185m	>20	2		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	0		
Lead	ppm	ASTM D5185m	>10	0		
Copper	ppm	ASTM D5185m	>75	1		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	2		
Potassium	ppm	ASTM D5185m	>20	0		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	<u> </u>		
Particles >6µm		ASTM D7647	>1300	753		
Particles >14µm		ASTM D7647	>160	11		
Particles >21µm		ASTM D7647	>40	3		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 21/17/11		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	nom	ASTM D5185m		<1		
Boron	ppm		5	<1		
Barium	ppm	ASTM D5185m	5	< 1 0		
Molybdenum	ppm	ASTM D5185m	5	0		
Manganese	ppm	ASTM D5185m	5	0		
0	ppm	ASTM D5185m	25	0		
Magnesium Calcium	ppm					
	ppm	ASTM D5185m	200 300	70 272		
Phosphorus	ppm	ASTM D5185m		273		
Zinc Sulfur	ppm	ASTM D5185m	370	62 250		
	ppm	ASTM D5185m	2500	359		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.16		
Visc @ 40°C	cSt	ASTM D445	46	46.4		





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