WEAR CONTAMINATION **FLUID CONDITION**

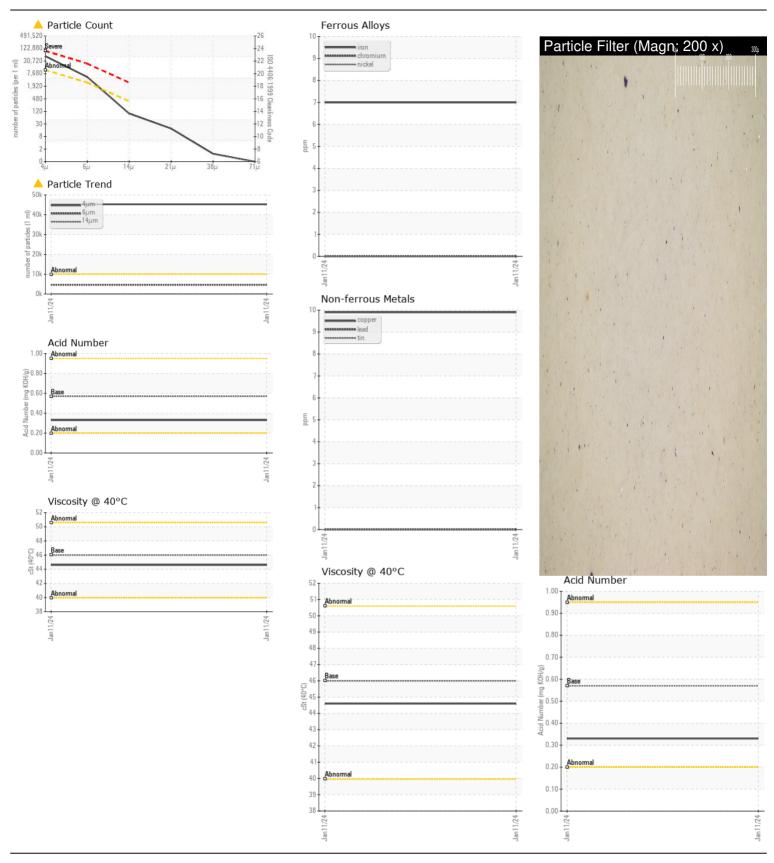
NORMAL ABNORMAL NORMAL

Machine Id

R10

Component Hydraulic System

ECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		PH0003830		
We recommend you service the filters on this component if applicable. Resample at the next service interval to monitor.	Sample Date		Client Info		11 Jan 2024		
	Machine Age	yrs	Client Info		2		
	Oil Age	yrs	Client Info		2		
	Filter Age	yrs	Client Info		2		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				ABNORMAL		
/EAR	Iron	ppm	ASTM D5185m	>20	7		
TEAIT	Chromium	ppm	ASTM D5185m		0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m	720	0		
	Silver		ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>20	0		
	Lead	ppm	ASTM D5185m		0		
		ppm	ASTM D5185m		10		
	Copper Tin	ppm			-		
		ppm	ASTM D5185m	>20	0		
	Vanadium	ppm	ASTM D5185m	NONE	-		
	White Metal	scalar	*Visual	NONE	NONE		
<u></u>	Yellow Metal	scalar	*Visual	NONE	NONE		
ONTAMINATION	Silicon	ppm	ASTM D5185m	>15	<1		
	Potassium	ppm	ASTM D5185m	>20	0		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Water		WC Method	>0.05	NEG		
	Particles >4µm		ASTM D7647	>10000	45274		
	Particles >6µm		ASTM D7647	>2500	4653		
	Particles >14μm		ASTM D7647	>320	83		
	Particles >21µm		ASTM D7647	>80	16		
	Particles >38µm		ASTM D7647	>20	1		
	Particles >71µm		ASTM D7647	>4	0		
	Oil Cleanliness		ISO 4406 (c)	>20/18/15	23/19/14		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.05	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
	Boron	ppm	ASTM D5185m	5	0		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m	5	0		
	Magnesium	ppm	ASTM D5185m	25	0		
	Calcium		ASTM D5185m		125		
	Phosphorus	ppm	ASTM D5185m		243		
		ppm	ASTM D5185m				
	Zinc Sulfur	ppm	ASTM D5185m		273		
		ppm ma KOU/a			585		
	Acid Number (AN) Visc @ 40°C	mg KOH/g cSt	ASTM D8045 ASTM D445	0.57	0.33 44.6		







Laboratory Sample No. Lab Number **Unique Number**

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 06061039

: PH0003830 : 10832421

Recieved : 16 Jan 2024 Diagnosed

: 23 Jan 2024 Diagnostician : Doug Bogart

Test Package : PLANT (Additional Tests: PrtFilter)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

GREEN MITT 1840 US 31 N TRAVERSE CITY, MI US 49686

Contact: CHRIS STROH

T: F: