



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
S-460 [7944]
 Machine Id
KAESER 1329 - CRYSTAL GROUP
 Component
Compressor

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCH06061282	UCH05599617	---
Sample Date		Client Info		03 Jan 2024	14 Jul 2022	---
Machine Age	hrs	Client Info		6145	2138	---
Oil Age	hrs	Client Info		4007	2138	---
Filter Age	hrs	Client Info		4007	2138	---
Oil Changed		Client Info		Changed	Changed	---
Filter Changed		Client Info		Changed	Changed	---
Sample Status				NORMAL	NORMAL	---

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	0	<1	---
Chromium	ppm	ASTM D5185m	>10	<1	0	---
Nickel	ppm	ASTM D5185m	>3	0	0	---
Titanium	ppm	ASTM D5185m	>3	<1	0	---
Silver	ppm	ASTM D5185m	>2	0	1	---
Aluminum	ppm	ASTM D5185m	>10	2	0	---
Lead	ppm	ASTM D5185m	>10	0	0	---
Copper	ppm	ASTM D5185m	>50	10	<1	---
Tin	ppm	ASTM D5185m	>10	<1	<1	---
Vanadium	ppm	ASTM D5185m		0	0	---
White Metal	scalar	*Visual	NONE	NONE	NONE	---
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	---

CONTAMINATION

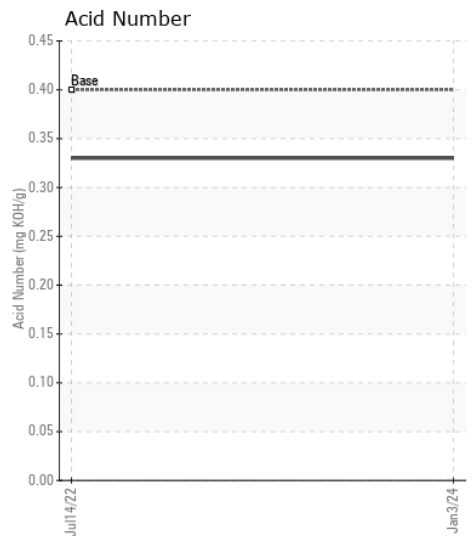
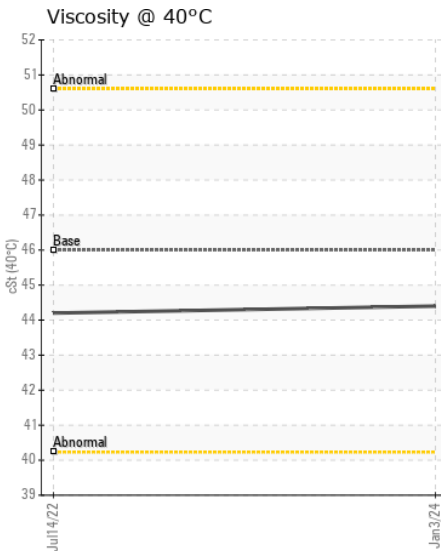
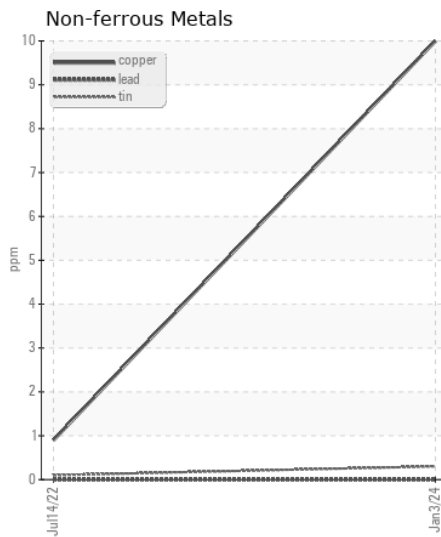
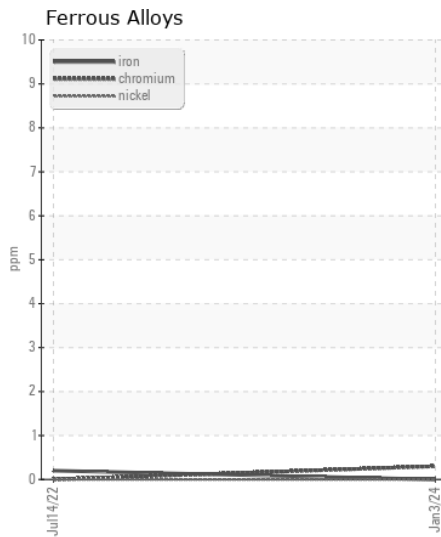
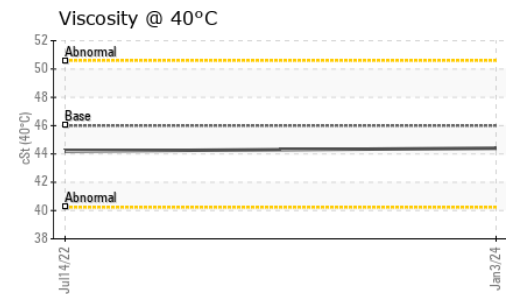
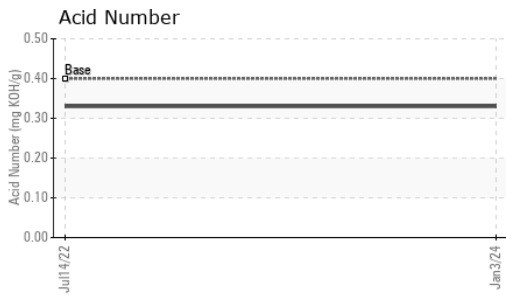
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>25	<1	1	---
Potassium	ppm	ASTM D5185m	>20	2	11	---
Water		WC Method	>0.05	NEG	NEG	---
Silt	scalar	*Visual	NONE	NONE	NONE	---
Debris	scalar	*Visual	NONE	NONE	NONE	---
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	---
Appearance	scalar	*Visual	NORML	NORML	NORML	---
Odor	scalar	*Visual	NORML	NORML	NORML	---
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	17	---
Boron	ppm	ASTM D5185m		0	0	---
Barium	ppm	ASTM D5185m	90	0	44	---
Molybdenum	ppm	ASTM D5185m		0	0	---
Manganese	ppm	ASTM D5185m		0	0	---
Magnesium	ppm	ASTM D5185m	90	6	64	---
Calcium	ppm	ASTM D5185m	2	0	4	---
Phosphorus	ppm	ASTM D5185m		38	9	---
Zinc	ppm	ASTM D5185m		0	2	---
Sulfur	ppm	ASTM D5185m		20280	21661	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.33	0.33	---
Visc @ 40°C	cSt	ASTM D445	46	44.4	44.2	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCH06061282 **Received** : 16 Jan 2024
Lab Number : 06061282 **Diagnosed** : 17 Jan 2024
Unique Number : 10832664 **Diagnostician** : Don Baldrige
Test Package : IND 2

DELTA INDUSTRIES - CEDAR RAPIDS
 6540 4TH ST SW
 CEDAR RAPIDS, IA
 US 52404
 Contact: MICHAEL FERRIS
 wearcheck@deltaind.net
 T: (319)862-2500
 F: (319)862-2501

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)