



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
PAPER MACHINE
Machine Id
701.0150 Refiner #6

Component
Gearbox
Fluid
SHELL MORLINA S4 B 220 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor. (Customer Sample Comment: Regular sample location)

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PE0002923	PE0002922	PE0000933
Sample Date		Client Info		28 Dec 2023	28 Dec 2023	13 Jul 2023
Machine Age	hrs	Client Info		0	0	0
Oil Age	hrs	Client Info		0	0	0
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	N/A	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	---	ABNORMAL

WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
Iron	ppm	ASTM D5185m	>200	3	1	37
Chromium	ppm	ASTM D5185m	>15	<1	<1	0
Nickel	ppm	ASTM D5185m	>15	0	0	0
Titanium	ppm	ASTM D5185m		<1	<1	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	2	0
Lead	ppm	ASTM D5185m	>100	0	0	<1
Copper	ppm	ASTM D5185m	>200	1	<1	2
Tin	ppm	ASTM D5185m	>25	<1	<1	0
Vanadium	ppm	ASTM D5185m		0	0	<1
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

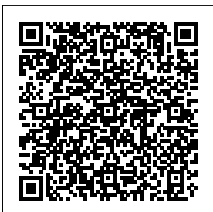
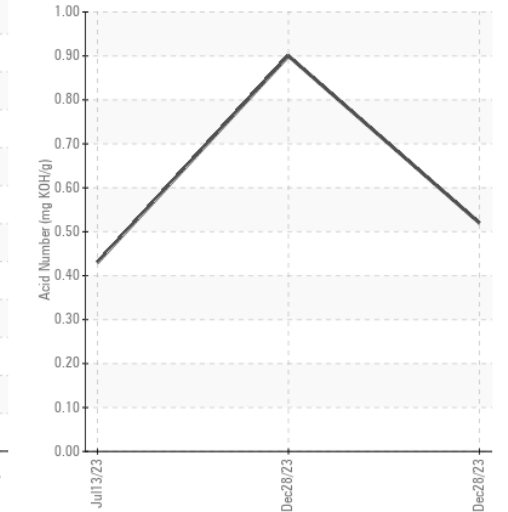
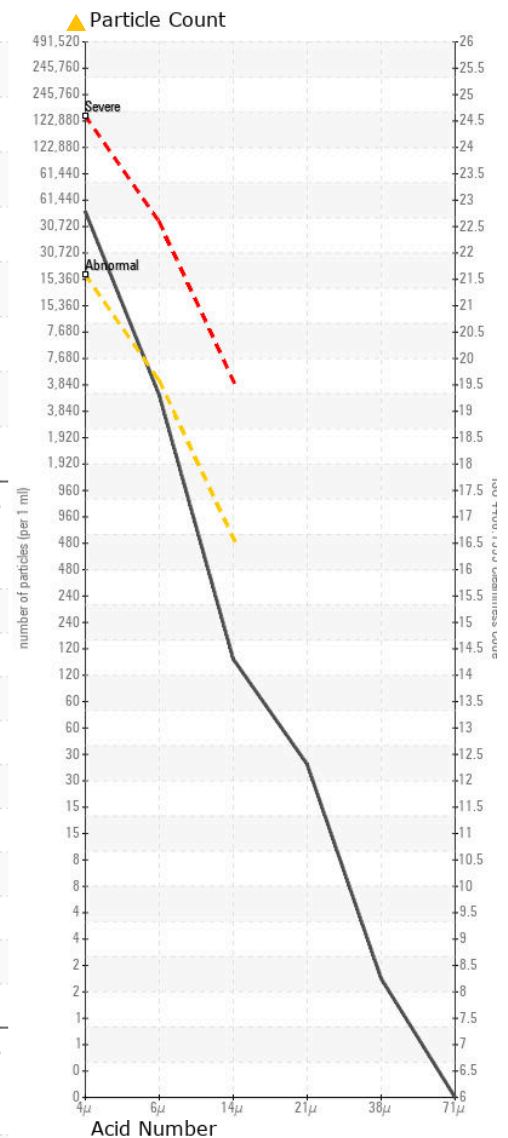
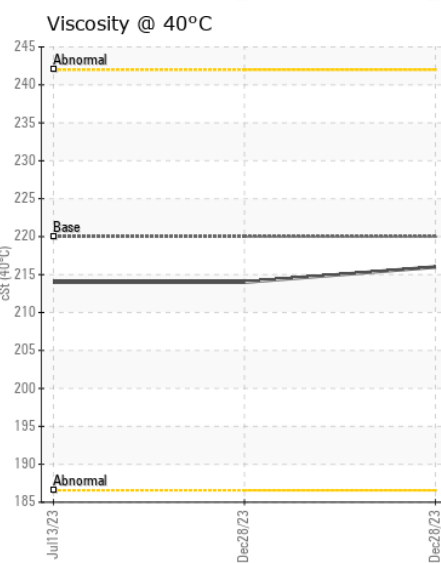
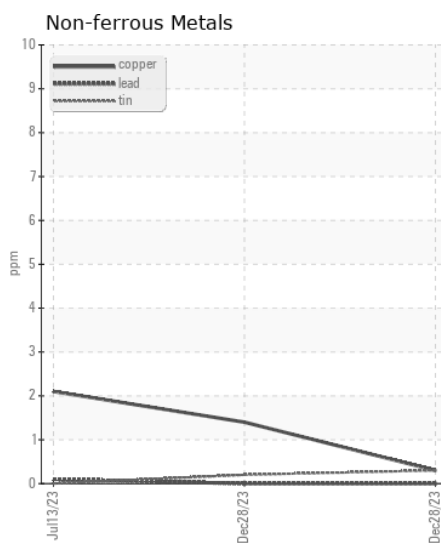
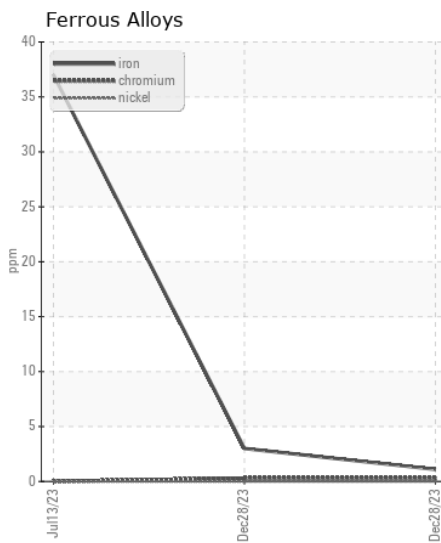
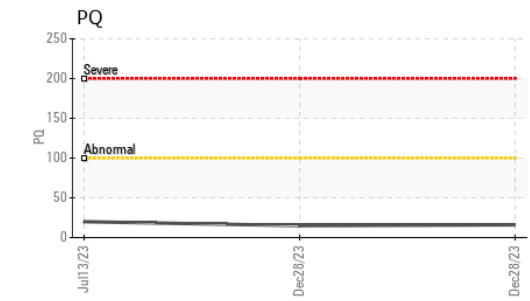
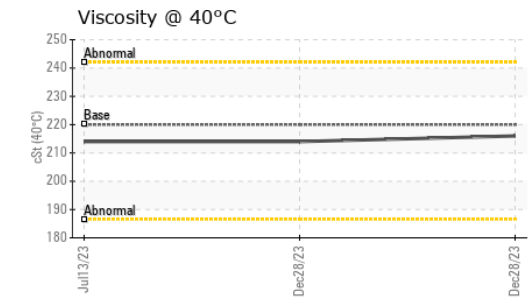
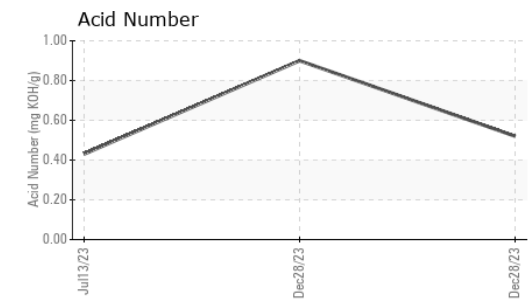
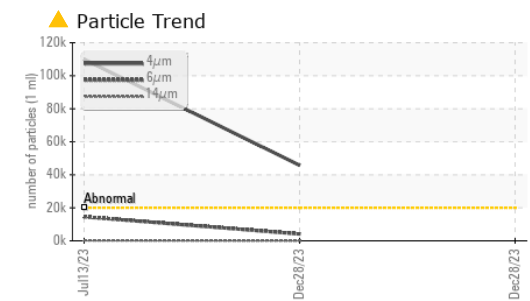
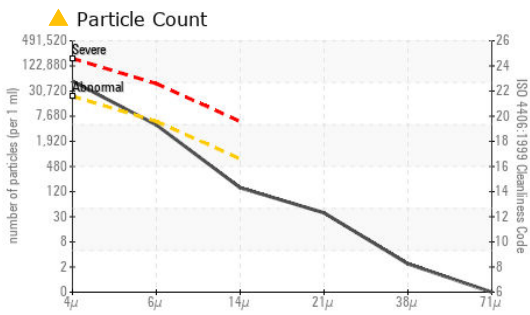
There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>50	<1	<1	3
Potassium	ppm	ASTM D5185m	>20	<1	<1	2
Water		WC Method	>0.2	NEG	NEG	NEG
Particles >4µm		ASTM D7647	>20000	▲ 45756	---	▲ 109985
Particles >6µm		ASTM D7647	>5000	4143	---	▲ 14545
Particles >14µm		ASTM D7647	>640	131	---	252
Particles >21µm		ASTM D7647	>160	33	---	32
Particles >38µm		ASTM D7647	>40	2	---	1
Particles >71µm		ASTM D7647	>10	0	---	0
Oil Cleanliness		ISO 4406 (c)	>21/19/16	▲ 23/19/14	---	▲ 24/21/15
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	LIGHT	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	0	<1
Boron	ppm	ASTM D5185m		0	6	0
Barium	ppm	ASTM D5185m		0	0	0
Molybdenum	ppm	ASTM D5185m		0	<1	0
Manganese	ppm	ASTM D5185m		0	0	2
Magnesium	ppm	ASTM D5185m		0	0	<1
Calcium	ppm	ASTM D5185m		1	2	4
Phosphorus	ppm	ASTM D5185m		239	319	215
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		2600	3291	8850
Acid Number (AN)	mg KOH/g	ASTM D8045		0.52	0.90	0.43
Visc @ 40°C	cSt	ASTM D445	220	216	214	214



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PE0002923 **Received** : 16 Jan 2024
Lab Number : 06061887 **Diagnosed** : 18 Jan 2024
Unique Number : 10833269 **Diagnostician** : Jonathan Hester
Test Package : PLANT (Additional Tests: ICP, KV40, PQ, PrtCount, SCREEN)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)