

WEAR NORMAL CONTAMINATION ABNORMAL FLUID CONDITION NORMAL



Area (27KM1B) Machine Id 413116

Component Hydraulic System

PETRO CANADA HYDREX MV 46 (--- QTS)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		GFL0102457		
	Sample Date		Client Info		06 Jan 2024		
	Machine Age	hrs	Client Info		2292		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				ABNORMAL		
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m		2		
	Chromium	ppm	ASTM D5185m	>10	<1		
	Nickel	ppm	ASTM D5185m	>4	0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>5	2		
	Lead	ppm	ASTM D5185m	>4	0		
	Copper	ppm	ASTM D5185m	>15	<1		
	Tin	ppm	ASTM D5185m	>4	<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		<1		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Potassium	ppm	ASTM D5185m	>20	1		
	Water		WC Method	>0.1	NEG		
	Particles >4µm		ASTM D7647	>5000	🔺 13201		
	Particles >6µm		ASTM D7647	>1300	1159		
	Particles >14µm		ASTM D7647	>160	95		
	Particles >21µm		ASTM D7647	>40	37		
	Particles >38µm		ASTM D7647	>10	2		
	Particles >71µm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<u> </u>		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		37		
	Calcium	ppm	ASTM D5185m		28		
	Phosphorus	ppm	ASTM D5185m		296		
	Zinc	ppm	ASTM D5185m	430	332		
	Culture		AOTH DEACE	700			

Sulfur

806

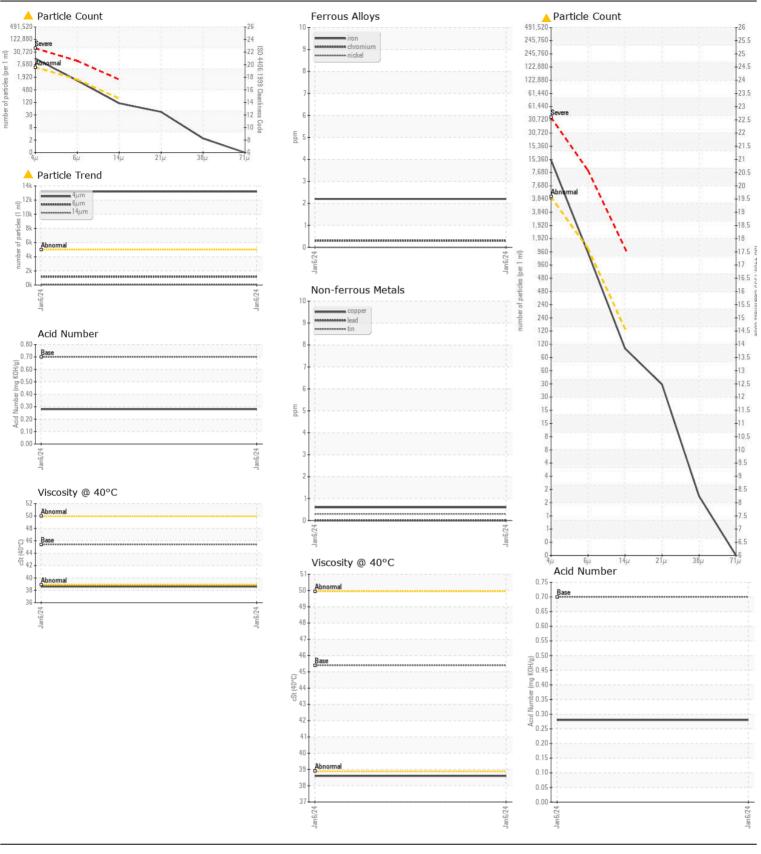
0.28

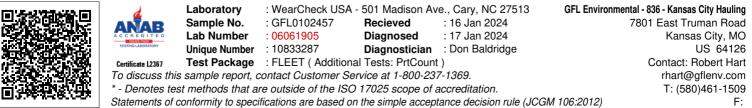
38.6

ppm ASTM D5185m 760

Acid Number (AN) mg KOH/g ASTM D8045 0.70

Visc @ 40°C cSt ASTM D445 45.4





Contact/Location: See also GFL823, 834, 837, 840 - Robert Hart - GFL836