

WEAR	NORMAL
CONTAMINATION	
FLUID CONDITION	NORMAL

Machine Id LIEBHERR A944 038569-194

Component Power Take Off

GEAR OIL LS 80W90 (--- GAL)

RECOMMENDATION	
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Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

CONTAMINATION

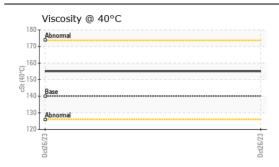
There is no indication of any contamination in the oil.

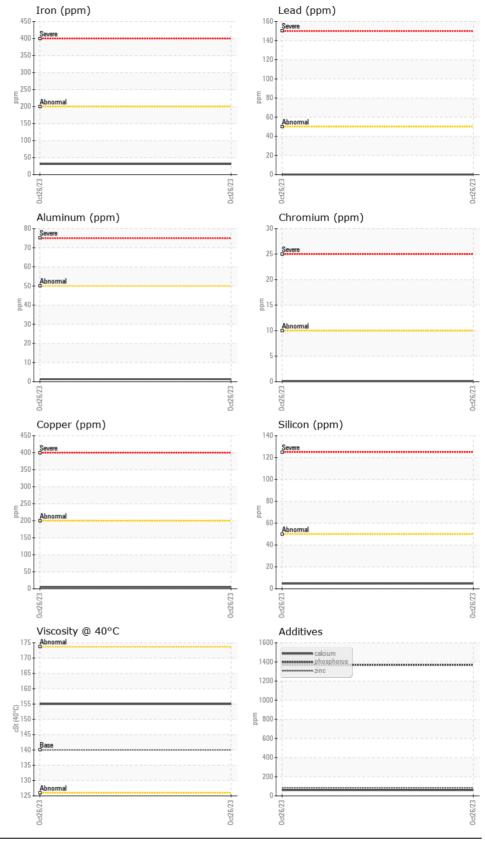
FLUID CONDITION

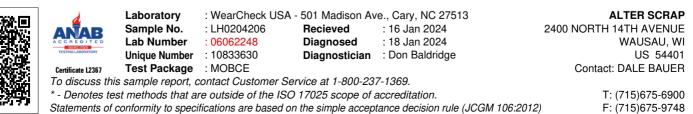
The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0204206		
Sample Date		Client Info		26 Oct 2023		
Machine Age	hrs	Client Info		14477		
Oil Age	hrs	Client Info		500		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Changed		
Filter Changed		Client Info		N/A		
Sample Status				NORMAL		
Iron	ppm	ASTM D5185m	>200	31		
Chromium	ppm	ASTM D5185m	>10	<1		
Nickel	ppm	ASTM D5185m		0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m	50	0		
Aluminum	ppm	ASTM D5185m	>50	1		
Lead	ppm	ASTM D5185m	>50	0		
Copper	ppm	ASTM D5185m	>200	5		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m	NONE	0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>50	5		
Silicon Potassium	ppm ppm	ASTM D5185m ASTM D5185m	>50 >20	5 <1		
				-		
Potassium		ASTM D5185m	>20	<1	 	
Potassium Water	ppm	ASTM D5185m WC Method	>20 >0.1	<1 NEG	 	
Potassium Water Silt	ppm scalar	ASTM D5185m WC Method *Visual	>20 >0.1 NONE	<1 NEG NONE		
Potassium Water Silt Debris	ppm scalar scalar	ASTM D5185m WC Method *Visual *Visual	>20 >0.1 NONE NONE	<1 NEG NONE NONE		
Potassium Water Silt Debris Sand/Dirt	ppm scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual	>20 >0.1 NONE NONE NONE	<1 NEG NONE NONE NONE		
Potassium Water Silt Debris Sand/Dirt Appearance	ppm scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual	>20 >0.1 NONE NONE NONE	<1 NEG NONE NONE NONE NORML		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual	>20 >0.1 NONE NONE NORML NORML	<1 NEG NONE NONE NORE NORML NEG		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium	ppm scalar scalar scalar scalar scalar	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.1 NONE NONE NORML NORML >0.1	<1 NEG NONE NONE NORML NORML NEG 0		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron	ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m	>20 >0.1 NONE NONE NORML NORML	<1 NEG NONE NONE NORML NORML NEG 0 3	 	
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium	ppm scalar scalar scalar scalar scalar scalar ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML NORML >0.1	<1 NEG NONE NONE NORML NORML NEG 0 3 0	 	
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum	ppm scalar scalar scalar scalar scalar scalar ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML NORML >0.1	<1 NEG NONE NONE NORML NORML NEG 0 3 0 3 0		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML >0.1	<1 NEG NONE NONE NORML NORML NEG 0 3 0 0 3 0 2 1		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Barium Molybdenum Manganese Magnesium	ppm scalar scalar scalar scalar scalar scalar ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML NORML >0.1	<1 NEG NONE NONE NORML NORML NEG 0 3 0 0 3 0 0 2 1 9		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML NORML >0.1 150 10 70	<1 NEG NONE NONE NORML NORML NEG 0 3 0 0 3 0 (0 2 1 9 60		
Potassium Water Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium Phosphorus	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML >0.1 150 10 70 2000	<1 NEG NONE NONE NORML NORML NEG 0 3 0 0 3 0 0 2 1 9		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Malybdenum Manganese Magnesium Calcium Phosphorus Zinc	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML >0.1 150 150 10 70 2000 50	<1 NEG NONE NONE NORML NORML NEG 0 3 0 0 3 0 0 2 1 9 60 1369 86		
Potassium Water Silt Debris Sand/Dirt Appearance Odor Emulsified Water Sodium Boron Barium Molybdenum Manganese Magnesium Calcium	ppm scalar scalar scalar scalar scalar ppm ppm ppm ppm ppm ppm	ASTM D5185m WC Method *Visual *Visual *Visual *Visual *Visual *Visual ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m ASTM D5185m	>20 >0.1 NONE NONE NORML >0.1 150 10 70 2000	<1 NEG NONE NONE NORML NORML NEG 0 3 0 0 3 0 0 <1 9 60 1369		

Contact/Location: DALE BAUER - ALTWAU







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