



LIEBHERR

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL



Machine Id
LIEBHERR LR636 022550-1725
Component
Right Final Drive
Fluid
LIEBHERR HYPOID 85W-140 EP (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LH0273234	LHMC100325	LHMC79976
Sample Date		Client Info		02 Jan 2024	21 Dec 2022	14 Sep 2022
Machine Age	hrs	Client Info		1232	501	282
Oil Age	hrs	Client Info		731	501	282
Filter Age	hrs	Client Info		0	501	0
Oil Changed		Client Info		Changed	N/A	Changed
Filter Changed		Client Info		Not Changed	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>500	42	50	66
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>10	0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	<1	1	2
Lead	ppm	ASTM D5185m	>25	0	<1	0
Copper	ppm	ASTM D5185m	>50	14	11	19
Tin	ppm	ASTM D5185m	>10	0	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

There is no indication of any contamination in the oil.

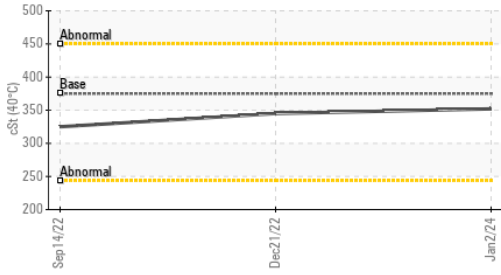
Silicon	ppm	ASTM D5185m	>75	2	2	6
Potassium	ppm	ASTM D5185m	>20	0	<1	0
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

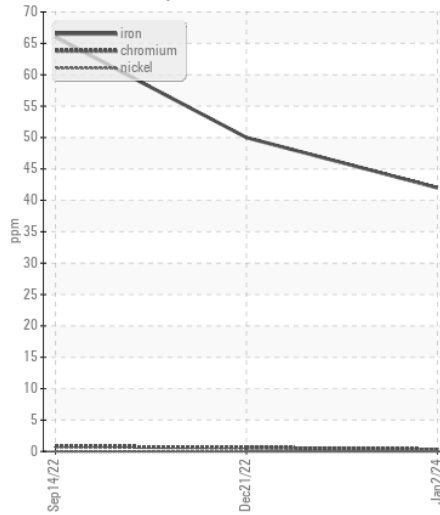
The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<1	4	3
Boron	ppm	ASTM D5185m	<1	0	2	3
Barium	ppm	ASTM D5185m	0	4	8	32
Molybdenum	ppm	ASTM D5185m	0	0	0	<1
Manganese	ppm	ASTM D5185m	0	2	1	2
Magnesium	ppm	ASTM D5185m	<1	1	<1	1
Calcium	ppm	ASTM D5185m	17	18	14	60
Phosphorus	ppm	ASTM D5185m	1089	1183	1126	1074
Zinc	ppm	ASTM D5185m	4	17	10	24
Sulfur	ppm	ASTM D5185m	23480	27327	29825	25056
Visc @ 40°C	cSt	ASTM D445	375	352	345	325

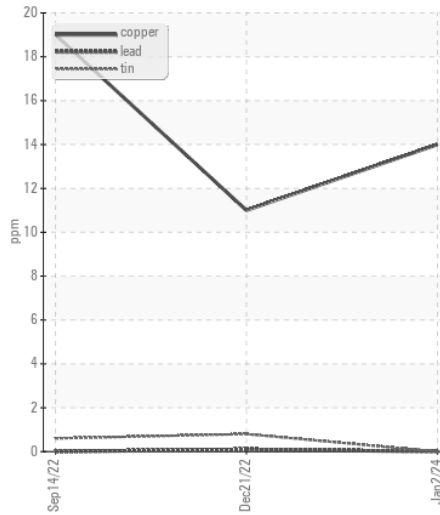
Viscosity @ 40°C



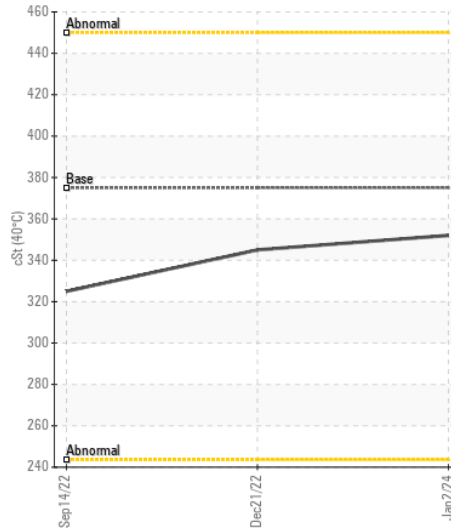
Ferrous Alloys



Non-ferrous Metals



Viscosity @ 40°C



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LH0273234 **Received** : 16 Jan 2024
Lab Number : 06062250 **Diagnosed** : 18 Jan 2024
Unique Number : 10833632 **Diagnostician** : Wes Davis
Test Package : CONST

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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