WEAR CONTAMINATION FLUID CONDITION

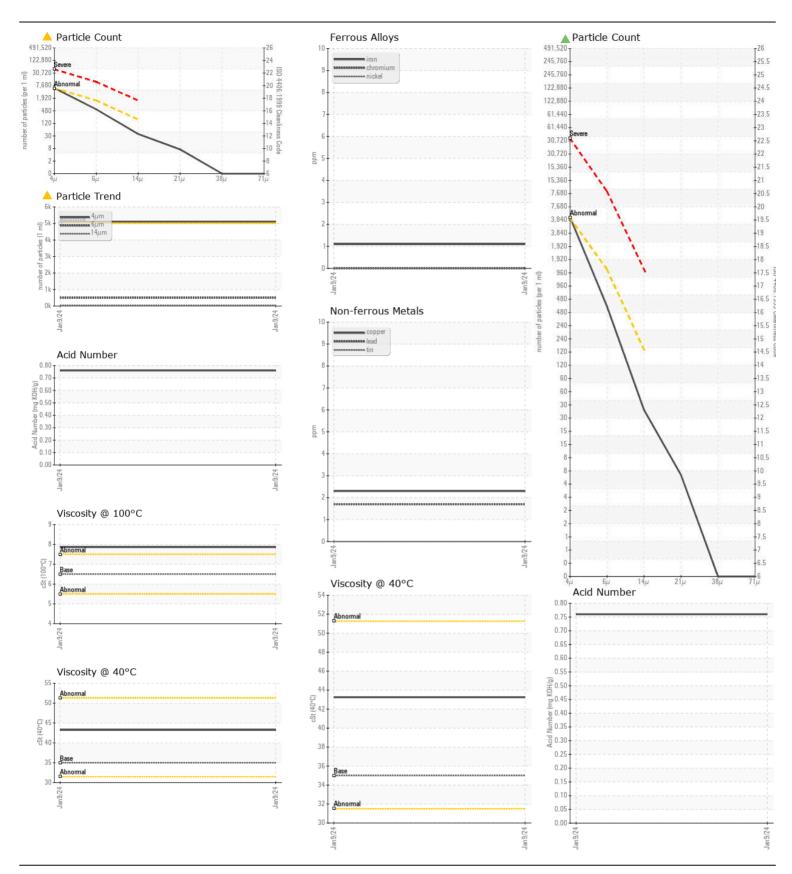
NORMAL ATTENTION NORMAL

TAKEUCHI L-20

Component Hydraulic System

SAF 10W (--- GAL)

SAE 10W (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
TEOOMMENDATION	Sample Number		Client Info	21111071011	LP0001067		
Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Date		Client Info		09 Jan 2024		
	Machine Age	hrs	Client Info		232		
	Oil Age	hrs	Client Info		232		
	Filter Age	hrs	Client Info		232		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				ATTENTION		
WEAR	Iron	ppm	ASTM D5185m		1		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0		
	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m	4.0	0		
	Aluminum	ppm	ASTM D5185m		0		
	Lead	ppm	ASTM D5185m		2		
	Copper	ppm	ASTM D5185m		2		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m	NONE	<1 NONE		
	White Metal Yellow Metal	scalar	*Visual	NONE	NONE		
	reliow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	1		
OSITIAMINATION	Potassium	ppm	ASTM D5185m		0		
There is a moderate amount of silt (particulates < 14 microns in size) present in the oil.	Water	1-1-	WC Method	>0.1	NEG		
	Particles >4µm		ASTM D7647		▲ 5106		
	Particles >6µm		ASTM D7647		495		
	Particles >14µm		ASTM D7647	>160	33		
	Particles >21µm		ASTM D7647	>40	6		
	Particles >38µm		ASTM D7647	>10	0		
	Particles >71µm		ASTM D7647	>3	0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	20/16/12		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	nnm	ASTM D5185m		0		
FLUID CONDITION	Boron	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		2		
	Calcium	ppm	ASTM D5185m		164		
	Phosphorus	ppm	ASTM D5185m		478		
	Zinc	ppm	ASTM D5185m		733		
	Sulfur	ppm	ASTM D5185m		1321		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.76		
	Visc @ 40°C	cSt	ASTM D445	35.0	43.25		
	Visc @ 100°C	cSt	ASTM D445		7.86		
	Viscosity Index (VI)	Scale	ASTM D2270	141	154		
	/						





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: LP0001067 : 06062279 : 10833661

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : 16 Jan 2024 Recieved Diagnosed : 18 Jan 2024 Diagnostician : Don Baldridge

Test Package : MOB 2 (Additional Tests: KV100, VI)

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

S.M. LORUSSO & SONS

221 NORFOLK ST. WALPOLE, MA US 02081

Contact: PAUL BECKMAN pbeckman@smlorusso.com T: (508)668-2603

F: (508)660-0232