

Machine Id HAMM H12iP H2352105 Component Hydraulic System HITACHI HYDRAULIC SUPER EX 46HN (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.



All component wear rates are normal.

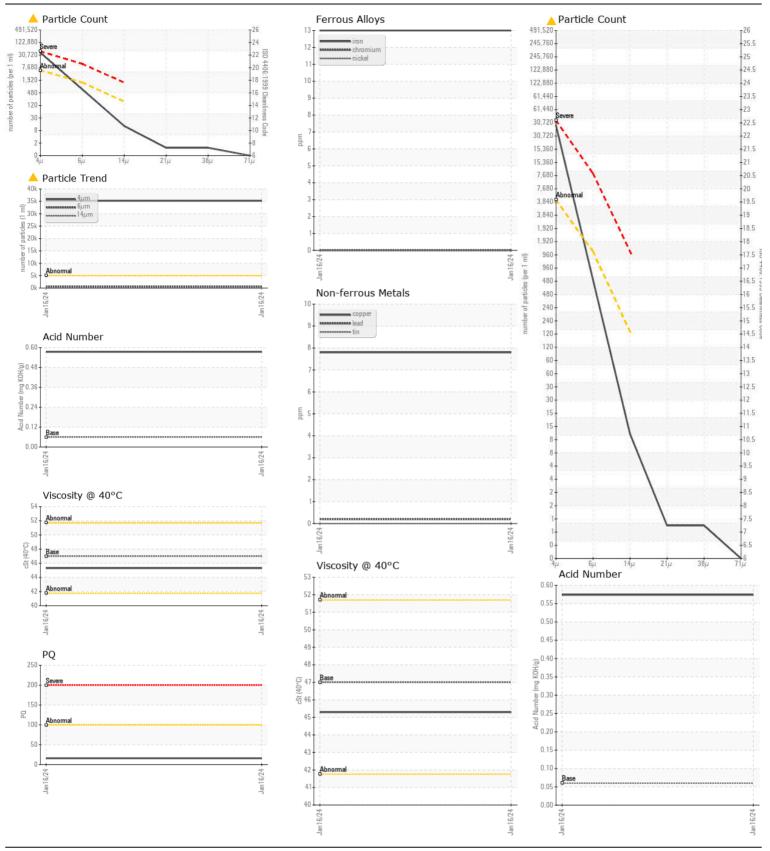
CONTAMINATION

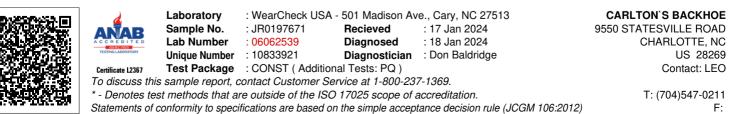
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0197671		
Sample Date		Client Info		16 Jan 2024		
Machine Age	hrs	Client Info		1518		
Oil Age	hrs	Client Info		0		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
PQ		ASTM D8184		16		
Iron	ppm	ASTM D5185m	>20	13		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		0		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	1		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	8		
Tin	ppm	ASTM D5185m	>10	0		
Vanadium	ppm	ASTM D5185m		0		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	5		
Potassium	ppm	ASTM D5185m	>20	<1		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	A 35202		
Particles >6µm		ASTM D7647	>1300	620		
Particles >14µm		ASTM D7647	>160	11		
Particles >21µm		ASTM D7647	>40	1		
Particles >38µm		ASTM D7647	>10	1		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 22/16/11		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	NONE		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water		*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		<1		
Boron	ppm	ASTM D5185m		0		
Barium	ppm	ASTM D5185m		0		
Molybdenum	ppm	ASTM D5185m		0		
Manganese	ppm	ASTM D5185m		0		
Magnesium	ppm	ASTM D5185m		2		
Calcium	ppm	ASTM D5185m		250		
Phosphorus	ppm	ASTM D5185m	827	322		
Zinc	ppm	ASTM D5185m	0	381		
Sulfur	ppm	ASTM D5185m	13	1107		
Acid Number (AN)	mg KOH/g	ASTM D8045	0.06	0.574		
Visc @ 40°C	cSt	ASTM D445	47	45.3		
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Submitted By: JOHN GUASCHINO

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