

JOHN DEERE 644K 1DW644KZAED661834

Component Hydraulic System

JOHN DEERE HY-GARD HYD/TRANS (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.



All component wear rates are normal.

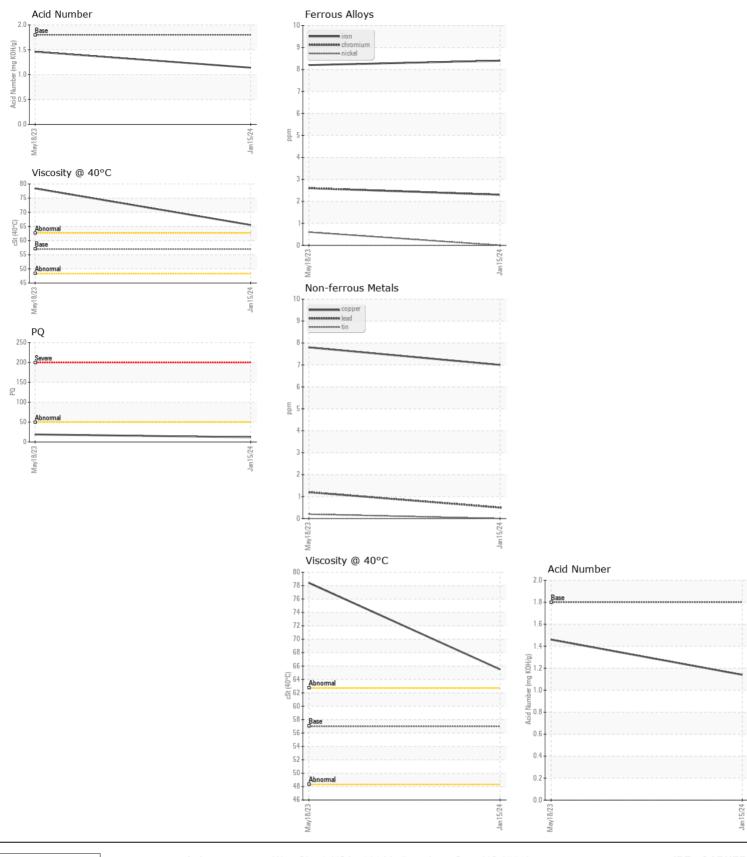
CONTAMINATION

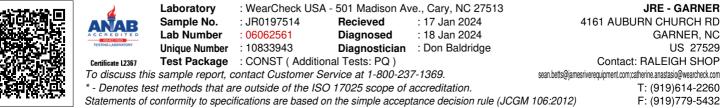
Moderate concentration of visible dirt/debris present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		JR0197514	JR0167648	
Sample Date		Client Info		15 Jan 2024	18 May 2023	
Machine Age	hrs	Client Info		11098	10147	
Oil Age	hrs	Client Info		11098	3000	
Filter Age	hrs	Client Info		0	3000	
Oil Changed		Client Info		Not Changd	N/A	
Filter Changed		Client Info		Not Changd	Changed	
Sample Status				ABNORMAL	NORMAL	
PQ		ASTM D8184	>50	12	19	
Iron	ppm	ASTM D0104 ASTM D5185m	>71	8	8	
Chromium		ASTM D5185m	>11	2	3	
Nickel	ppm ppm	ASTM D5185m		0	<1	
Titanium		ASTM D5185m	>0	ہ <1	<1	
Silver	ppm ppm	ASTM D5185m		<1	<1	
Aluminum		ASTM D5185m	>11	6	7	
Lead	ppm ppm	ASTM D5185m	>13	0 <1	1	
Copper		ASTM D5185m	>13	<1 7	8	
Tin	ppm	ASTM D5185m	>21	0	o <1	
Vanadium	ppm	ASTM D5185m	20	0	<1	
White Metal	ppm scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
	Sudidi	visudi	NONE		INUINE	
Silicon	ppm	ASTM D5185m	>24	10	12	
Potassium	ppm	ASTM D5185m	>20	2	3	
Water		WC Method	>0.075	NEG	NEG	
Particles >4µm		ASTM D7647	>80000		26568	
Particles >6µm		ASTM D7647	>5000		4630	
Particles >14µm		ASTM D7647	>640		177	
Particles >21µm		ASTM D7647	>160		26	
Particles >38µm		ASTM D7647	>40		0	
Particles >71µm		ASTM D7647	>10		0	
Oil Cleanliness		ISO 4406 (c)	>23/19/16		22/19/15	
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	🔺 MODER	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.075	NEG	NEG	
				_	~	
Sodium	ppm	ASTM D5185m	>21	5	6	
Boron	ppm	ASTM D5185m	6	133	180	
Barium	ppm	ASTM D5185m	0	0	0	
Molybdenum	ppm	ASTM D5185m	0	125	176	
Manganese	ppm	ASTM D5185m	1.15	0	<1	
Magnesium	ppm	ASTM D5185m	145	515	734	
Calcium	ppm	ASTM D5185m	3570	1360	1705	
Phosphorus	ppm	ASTM D5185m	1290	806	1031	
Zinc	ppm	ASTM D5185m	1640	930	1228	
Sulfur	ppm	ASTM D5185m		2612	3750	
Sulfur Acid Number (AN) Visc @ 40°C			1.8 57.0	2612 1.14 65.5	3750 1.46 78.4	





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Submitted By: Steven Bass

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