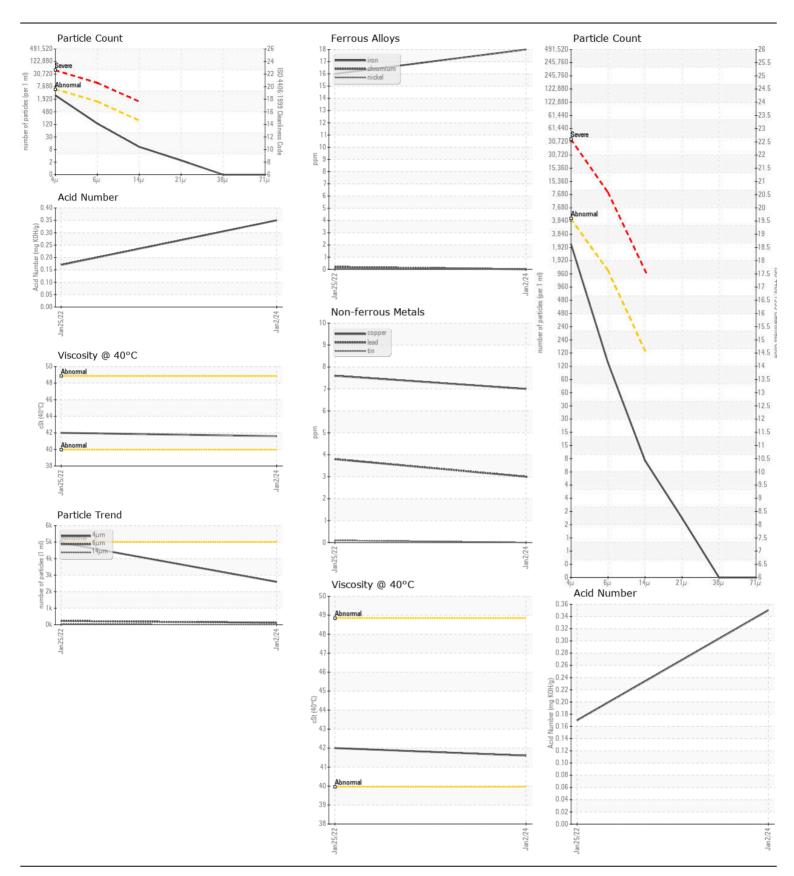
**WEAR CONTAMINATION FLUID CONDITION** 

**NORMAL NORMAL** NORMAL

## **HAMM HD110VVHF ROLLER RA509 (S/N H2090274)**

Component Hydraulic System

DURALENE Trans-Flo UTF ( GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		WC0675011	WC0615350	
Resample at the next service interval to monitor.	Sample Date		Client Info		02 Jan 2024	25 Jan 2022	
	Machine Age	hrs	Client Info		4640	3917	
	Oil Age	hrs	Client Info		357	0	
	Filter Age	hrs	Client Info		357	1000	
	Oil Changed		Client Info		Changed	Not Changd	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	ATTENTION	
WEAR	Iron	ppm	ASTM D5185m	>20	18	16	
	Chromium	ppm	ASTM D5185m	>10	0	<1	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	<1	
	Titanium	ppm	ASTM D5185m	710	0	0	
	Silver		ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	×10	1	<1	
	Lead	ppm			3	4	
		ppm	ASTM D5185m				
	Copper	ppm	ASTM D5185m		7	8	
	Tin	ppm	ASTM D5185m	>10	0	<1	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m		4	4	
The constant and the of a substitution are such in the content of	Potassium	ppm	ASTM D5185m	>20	2	<1	
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the component.	Water		WC Method	>0.1	NEG	NEG	
	Particles >4µm		ASTM D7647	>5000	2591	4968	
	Particles >6µm		ASTM D7647	>1300	116	227	
	Particles >14μm		ASTM D7647	>160	9	24	
	Particles >21µm		ASTM D7647	>40	2	6	
	Particles >38μm		ASTM D7647	>10	0	0	
	Particles >71µm		ASTM D7647	>3	0	0	
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	19/14/10	19/15/12	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	LIGHT	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	0	
LOID CONDITION	Boron	ppm	ASTM D5185m		9	<b>8</b>	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5105m		0	0	
	Molybdenum		ASTM D5185m		<1	<1	
	Manganese	ppm	ASTM D5185m		0	<1	
	-	ppm	ASTM D5185m		13	0	
	Magnesium	ppm					
	Calcium	ppm	ASTM D5185m		479	<b>▲</b> 214	
	Phosphorus	ppm	ASTM D5185m		315	<b>▲</b> 268	
	Zinc	ppm	ASTM D5185m		364	<b>▲</b> 287	
	Sulfur	ppm	ASTM D5185m		2212	<b>1915</b>	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.35	0.17	
	Visc @ 40°C	cSt	ASTM D445		41.6	42.0	





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number** 

: WC0675011 : 06062578 : 10833960 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 17 Jan 2024 : 19 Jan 2024 Diagnosed : Jonathan Hester Diagnostician

To discuss this sample report, contact Customer Service at 1-800-237-1369. \* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

**GRAY & SON INC** 430 W PADONIA RD TIMONIUM, MD US 21093-2274

Contact: DON WIMER dwimer@graynson.com

T: (410)771-4311 F: (410)560-0394