



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
INGERSOLL RAND DD34HF ROLLER RA235 (S/N 173166)

Component
Hydraulic System

Fluid
TDH FLUID SAE 75W80 (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0675094	---	---
Sample Date		Client Info		07 Dec 2023	---	---
Machine Age	hrs	Client Info		6848	---	---
Oil Age	hrs	Client Info		107	---	---
Filter Age	hrs	Client Info		107	---	---
Oil Changed		Client Info		Not Changed	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

The copper level is abnormal. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	7	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	1	---	---
Lead	ppm	ASTM D5185m	>10	4	---	---
Copper	ppm	ASTM D5185m	>75	▲ 97	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

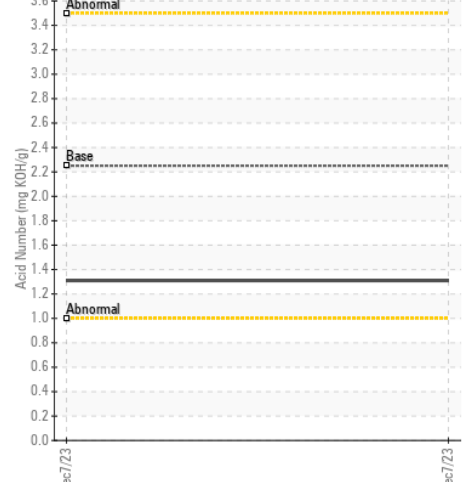
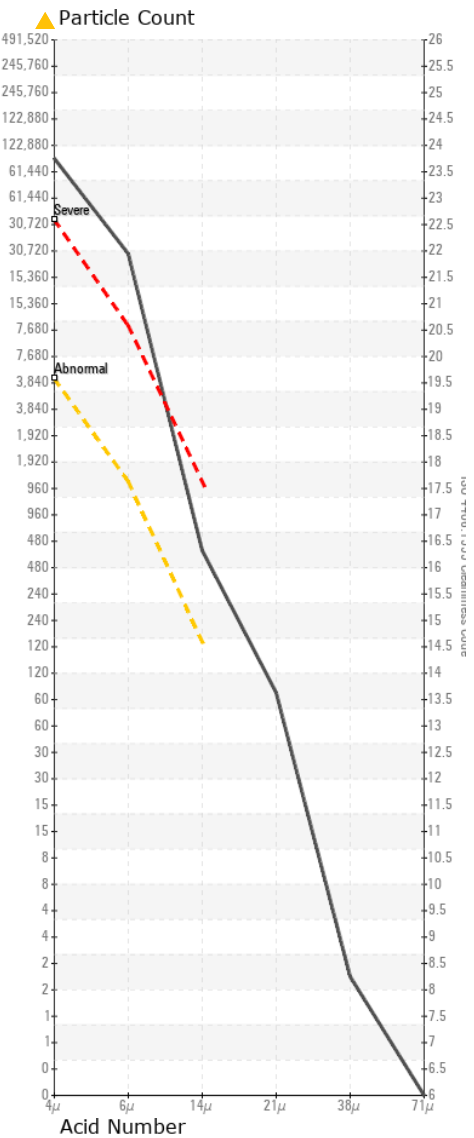
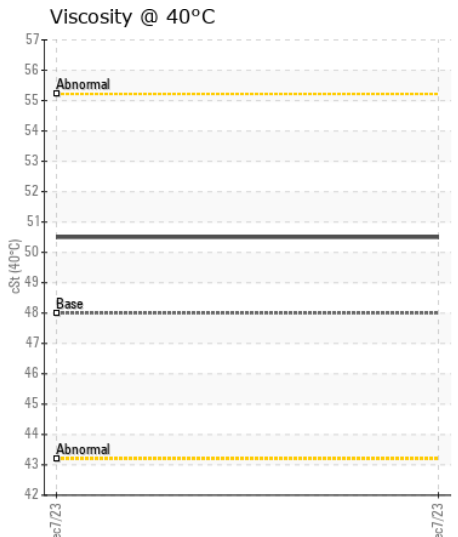
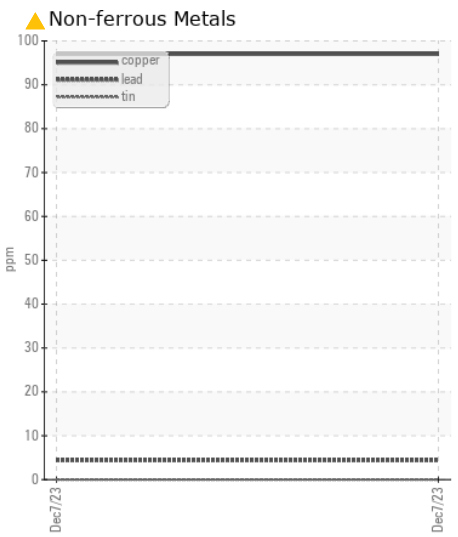
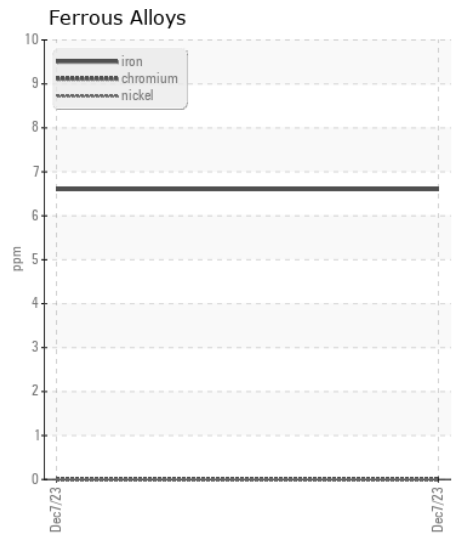
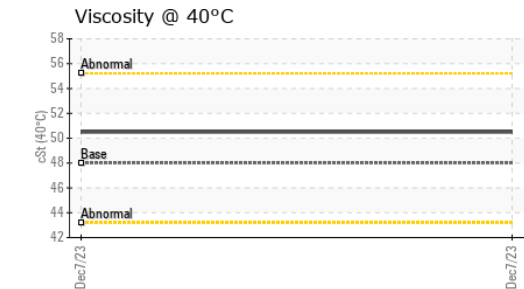
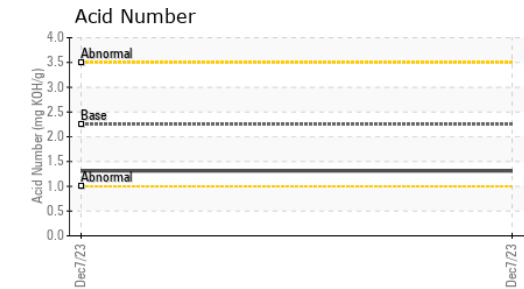
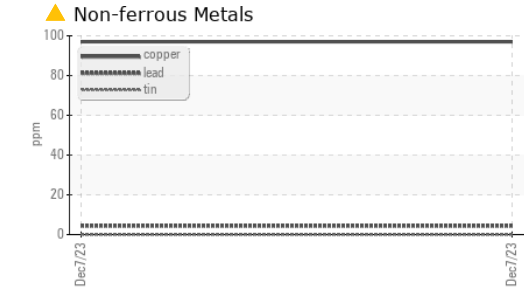
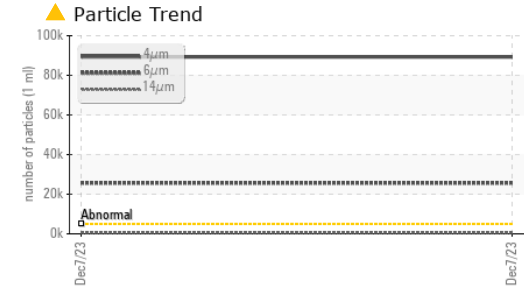
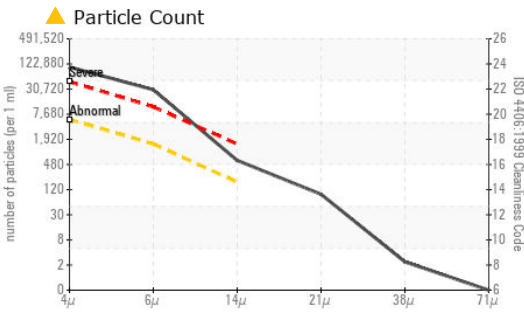
There is a high amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>20	4	---	---
Potassium	ppm	ASTM D5185m	>20	<1	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 89247	---	---
Particles >6µm		ASTM D7647	>1300	▲ 25668	---	---
Particles >14µm		ASTM D7647	>160	▲ 528	---	---
Particles >21µm		ASTM D7647	>40	▲ 82	---	---
Particles >38µm		ASTM D7647	>10	2	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 24/22/16	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<1	---	---
Boron	ppm	ASTM D5185m	10	17	---	---
Barium	ppm	ASTM D5185m	10	0	---	---
Molybdenum	ppm	ASTM D5185m	10	<1	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m	100	17	---	---
Calcium	ppm	ASTM D5185m	3500	2690	---	---
Phosphorus	ppm	ASTM D5185m	1150	907	---	---
Zinc	ppm	ASTM D5185m	1150	1112	---	---
Sulfur	ppm	ASTM D5185m	5000	6304	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	2.25	1.31	---	---
Visc @ 40°C	cSt	ASTM D445	48	50.5	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0675094 **Received** : 17 Jan 2024
Lab Number : 06062583 **Diagnosed** : 19 Jan 2024
Unique Number : 10833965 **Diagnostician** : Jonathan Hester
Test Package : CONST

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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