



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
INGERSOLL RAND DD34HF ROLLER RA236 (S/N 191743)

Component
Hydraulic System

Fluid
{not provided} (--- GAL)

RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. We were unable to perform a particle count due to a high concentration of particles present in this sample.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0675101	---	---
Sample Date		Client Info		08 Dec 2023	---	---
Machine Age	hrs	Client Info		5772	---	---
Oil Age	hrs	Client Info		146	---	---
Filter Age	hrs	Client Info		146	---	---
Oil Changed		Client Info		Not Changd	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				ABNORMAL	---	---

WEAR

The copper level is abnormal. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	5	---	---
Chromium	ppm	ASTM D5185m	>10	0	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		0	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	1	---	---
Lead	ppm	ASTM D5185m	>10	4	---	---
Copper	ppm	ASTM D5185m	>75	▲ 135	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

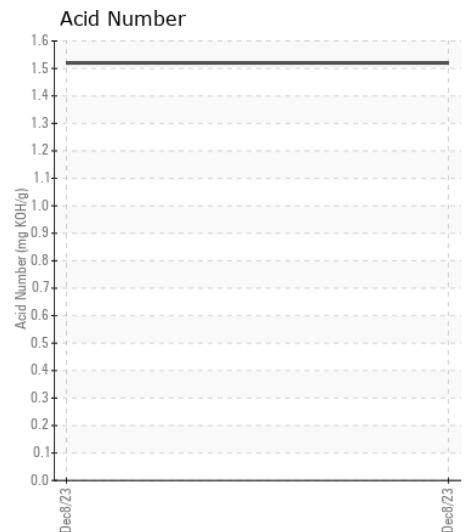
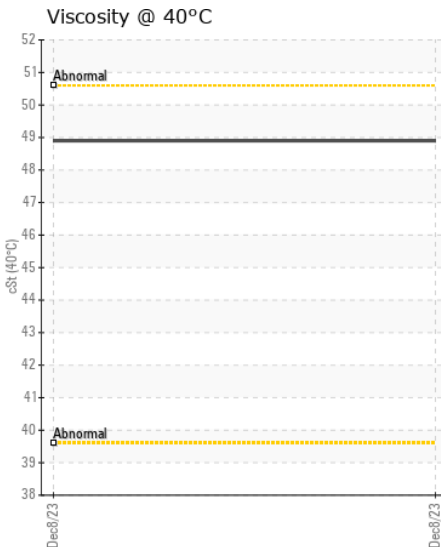
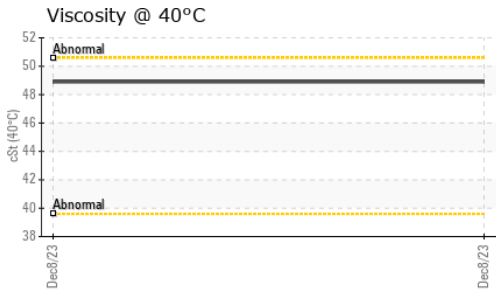
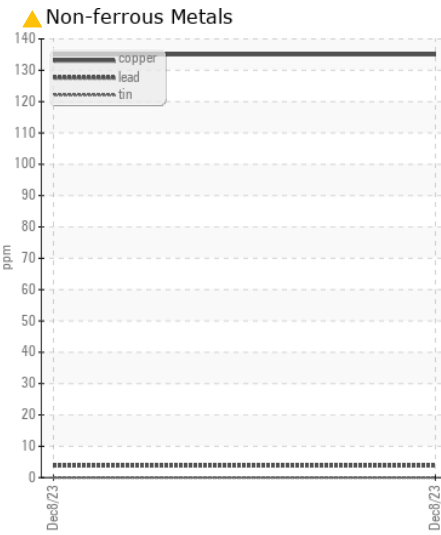
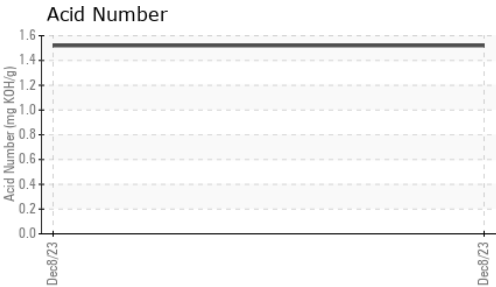
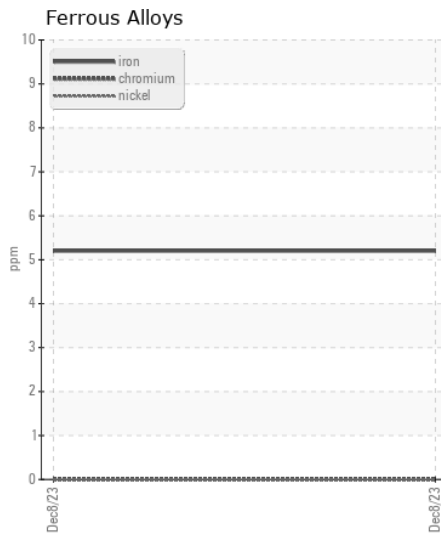
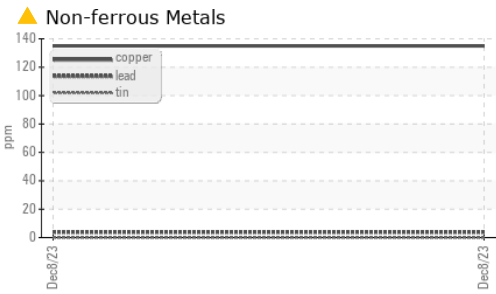
Moderate concentration of visible dirt/debris present in the oil.

Silicon	ppm	ASTM D5185m	>20	5	---	---
Potassium	ppm	ASTM D5185m	>20	1	---	---
Water		WC Method	>0.1	NEG	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	▲ MODER	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		1	---	---
Boron	ppm	ASTM D5185m		29	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		1	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		22	---	---
Calcium	ppm	ASTM D5185m		2814	---	---
Phosphorus	ppm	ASTM D5185m		902	---	---
Zinc	ppm	ASTM D5185m		1095	---	---
Sulfur	ppm	ASTM D5185m		4645	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		1.52	---	---
Visc @ 40°C	cSt	ASTM D445		48.9	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0675101 **Recieved** : 17 Jan 2024
Lab Number : 06062584 **Diagnosed** : 19 Jan 2024
Unique Number : 10833966 **Diagnostician** : Jonathan Hester
Test Package : CONST

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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