**WEAR CONTAMINATION FLUID CONDITION** 

**NORMAL SEVERE NORMAL** 

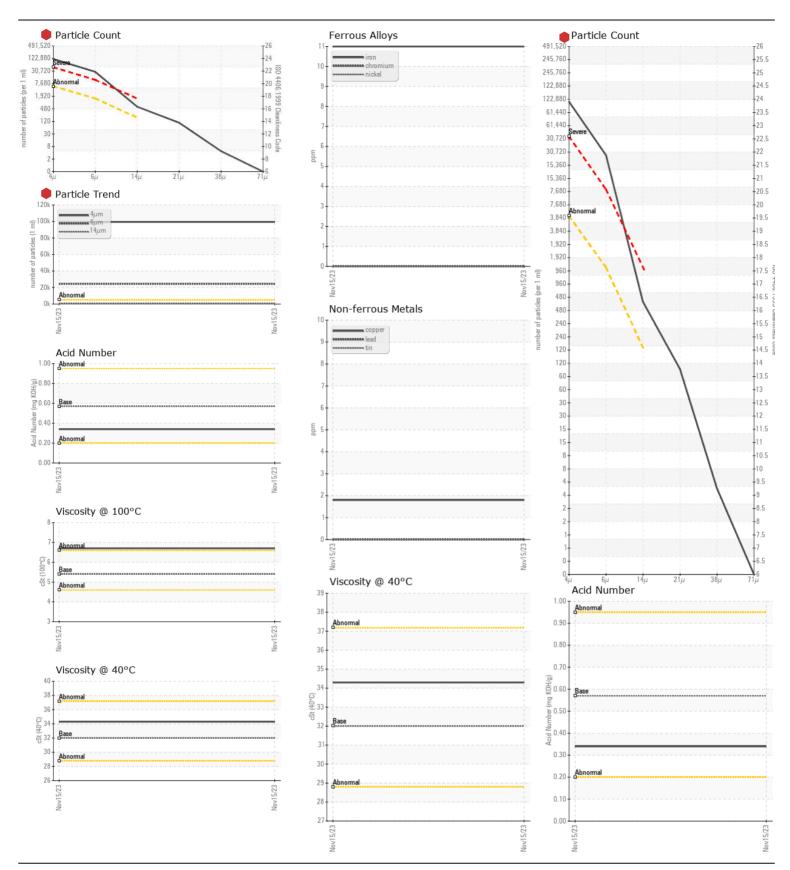
Machine Id

4250093

Component Hydraulic System

AW HYDRAULIC OIL ISO 32 (--- QTS)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where contaminants can enter the system. We advise that you perform a filter service, and use off-line filtration to improve the cleanliness of the system fluid. The air breather requires service. If unrated, we	Sample Number		Client Info		WC0753675		
	Sample Date		Client Info		15 Nov 2023		
	Machine Age	hrs	Client Info		0		
recommend that you replace with a suitable micron rated and/or desiccant air	Oil Age	hrs	Client Info		0		
breather. If rated, we recommend that you service/replace the breather. Resample in	Filter Age	hrs	Client Info		0		
30-45 days to monitor this situation. The fluid was not specified, however, a fluid match indicates that this fluid is (GENERIC) AW HYDRAULIC OIL ISO 32. Please	Oil Changed		Client Info		N/A		
confirm.	Filter Changed		Client Info		N/A		
Please specify the component make and model with your next sample.	Sample Status				SEVERE		
WEAR	Iron	ppm	ASTM D5185m	>20	11		
All	Chromium	ppm	ASTM D5185m	>10	0		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	1		
	Lead	ppm	ASTM D5185m	>10	0		
	Copper	ppm	ASTM D5185m	>75	2		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	1		
	Potassium	ppm	ASTM D5185m	>20	<1		
There is a high amount of particulates (2 to 100 microns in size)	Water		WC Method	>0.1	NEG		
present in the oil.	Particles >4µm		ASTM D7647	>5000	99427		
	Particles >6µm		ASTM D7647	>1300	<b>24507</b>		
	Particles >14µm		ASTM D7647	>160	<b>528</b>		
	Particles >21µm		ASTM D7647	>40	<u> </u>		
	Particles >38µm		ASTM D7647	>10	4		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)	>19/17/14	<b>2</b> 4/22/16		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	<b>Emulsified Water</b>	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0		
	Boron	ppm	ASTM D5185m	5	0		
The AN level is acceptable for this fluid. The oil is still serviceable	Barium	ppm	ASTM D5185m	5	0		
provided that the contaminant(s) can be reduced to acceptable levels.	Molybdenum	ppm	ASTM D5185m	5	<1		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m	25	3		
	Calcium	ppm	ASTM D5185m	200	83		
	Phosphorus	ppm	ASTM D5185m	300	403		
	Zinc	ppm	ASTM D5185m		310		
	Sulfur	ppm	ASTM D5185m		3909		
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.57	0.34		
	Visc @ 40°C	cSt	ASTM D445		34.3		
	Visc @ 100°C	cSt	ASTM D445		6.7		
	Viscosity Index (VI)		ASTM D2270		156		
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Laboratory Sample No. Lab Number **Unique Number** 

: 06062657 : 10834039

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : WC0753675

: 17 Jan 2024 Diagnosed

: 18 Jan 2024 Diagnostician : Wes Davis

Test Package : MOB 2 ( Additional Tests: KV100, VI ) Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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