WEAR CONTAMINATION **FLUID CONDITION**

SEVERE SEVERE NORMAL

[W15336]

HITACHI 1FFDC571ELF340844

Component Final Drive

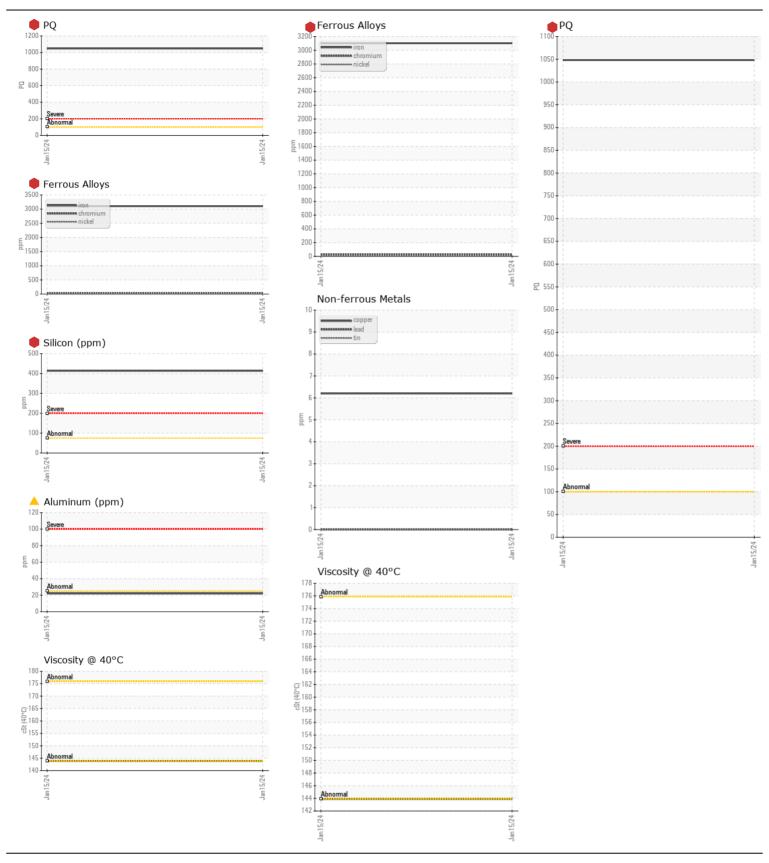
JOHN DEERE GL-5 80W90 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.	Sample Number		Client Info		JR0196349		
	Sample Date		Client Info		15 Jan 2024		
	Machine Age	hrs	Client Info		3555		
	Oil Age	hrs	Client Info		1000		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				SEVERE		
WEAR	PQ		ASTM D8184		1048		
Gear wear is indicated.	Iron	ppm	ASTM D5185m	>500	3102		
	Chromium	ppm	ASTM D5185m		26		
	Nickel	ppm	ASTM D5185m		5		
	Titanium	ppm	ASTM D5185m		4		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	▲ 22		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		6		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	nnm	ASTM D5185m	- 75	412		
Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Potassium	ppm	ASTM D5185m		413 6		
	Water	ppm	WC Method		NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water			>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1		
The oil is no longer serviceable due to the presence of contaminants and wear.	Boron	ppm	ASTM D5185m		21		
	Barium	ppm	ASTM D5185m		1		
	Molybdenum	ppm	ASTM D5185m		2		
	Manganese	ppm	ASTM D5185m		24		
	Magnesium	ppm	ASTM D5185m		5		
	Calcium	ppm	ASTM D5185m		100		
	Phosphorus	ppm	ASTM D5185m		388		
	Zinc	ppm	ASTM D5185m		33		
	Sulfur	ppm	ASTM D5185m		18064		

Visc @ 40°C

cSt

ASTM D445

143.9





Certificate L2367

Report Id: RWMCAS [WUSCAR] 06063024 (Generated: 01/18/2024 14:36:02) Rev: 1

Laboratory Sample No. Lab Number **Unique Number**

: JR0196349 : 06063024 : 10834406

: WearCheck USA - 501 Madison Ave., Cary, NC 27513

Recieved Diagnosed

: 17 Jan 2024 : 18 Jan 2024 Diagnostician : Doug Bogart

JRE - CASTLE HAYNE 113 CROWATAN ROAD CASTLE HAYNE, NC US 28429-5819 Contact: WILMINGTON SHOP

Test Package : CONST (Additional Tests: PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369.

todd.simmons@jamesriverequipment.com;canastasio@wearcheck.com;canastasio@we T: (910)675-9211

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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