WEAR CONTAMINATION **FLUID CONDITION**

SEVERE SEVERE NORMAL

[W15336]

HITACHI 1FFDC571ELF340844

Final Drive

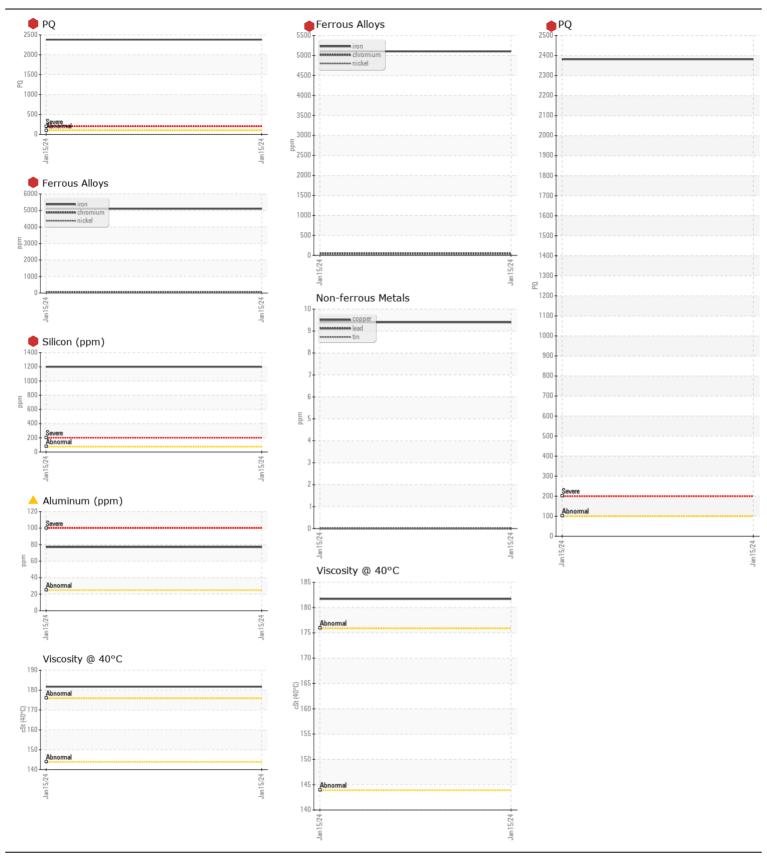
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check all areas where dirt can enter the system. We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.	Sample Number		Client Info		JR0196343		
	Sample Date		Client Info		15 Jan 2024		
	Machine Age	hrs	Client Info		3555		
	Oil Age	hrs	Client Info		1000		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				SEVERE		
WEAR	DO.		ACTM DO104		0004		
WEAN	PQ	0.000	ASTM D8184	. F00	2381		
Gear wear is indicated.	Iron	ppm	ASTM D5185m		5102		
	Chromium Nickel	ppm	ASTM D5185m ASTM D5185m		41▲ 11		
	Titanium	ppm	ASTM D5185m	>10	10		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	→ 77		
	Lead	ppm	ASTM D5185m		0		
	Copper	ppm	ASTM D5185m		9		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m		<1		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION Elemental levels of silicon (Si) and aluminum (Al) indicate aluminasilicate (coarse dirt) ingress.	Silicon	ppm	ASTM D5185m		1199		
	Potassium	ppm	ASTM D5185m		13		
	Water		WC Method		NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance Odor	scalar	*Visual	NORML	NORML		
		scalar		NORML >0.2	NORML NEG		
<u></u>	Emulsified Water	Scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
The oil is no longer serviceable due to the presence of contaminants and wear.	Boron	ppm	ASTM D5185m		26		
	Barium	ppm	ASTM D5185m		2		
	Molybdenum	ppm	ASTM D5185m		4		
	Manganese	ppm	ASTM D5185m		39		
	Magnesium	ppm	ASTM D5185m		4		
	Calcium	ppm	ASTM D5185m		13		
	Phosphorus	ppm	ASTM D5185m		374		
	Zinc	ppm	ASTM D5185m		12		
	Sulfur	ppm	ASTM D5185m		18051		

Visc @ 40°C

cSt

ASTM D445

181.7





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: JR0196343 : 06063026

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved Diagnosed : 10834408

: 17 Jan 2024 : 18 Jan 2024 Diagnostician : Doug Bogart

Test Package : CONST (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

JRE - CASTLE HAYNE 113 CROWATAN ROAD CASTLE HAYNE, NC

US 28429-5819 Contact: WILMINGTON SHOP

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