



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
[6136764]
 Machine Id
GOULDS 1026-P03A
 Component
Pump
 Fluid
SHELL OMALA 68 (1 PNT)

RECOMMENDATION

Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0851161	WC0737416	WC0737401
Sample Date		Client Info		15 Jan 2024	19 Jul 2023	12 Jan 2023
Machine Age	hrs	Client Info		241672	233008	229216
Oil Age	hrs	Client Info		137352	128658	124896
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		Not Changd	Not Changd	Not Changd
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>500	3	0	6
Chromium	ppm	ASTM D5185m	>7	<1	0	<1
Nickel	ppm	ASTM D5185m		0	0	0
Titanium	ppm	ASTM D5185m		0	0	0
Silver	ppm	ASTM D5185m		0	0	0
Aluminum	ppm	ASTM D5185m	>25	2	0	0
Lead	ppm	ASTM D5185m	>35	0	0	0
Copper	ppm	ASTM D5185m	>50	0	0	<1
Tin	ppm	ASTM D5185m	>5	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

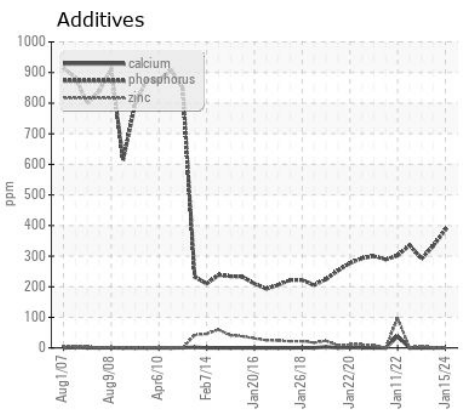
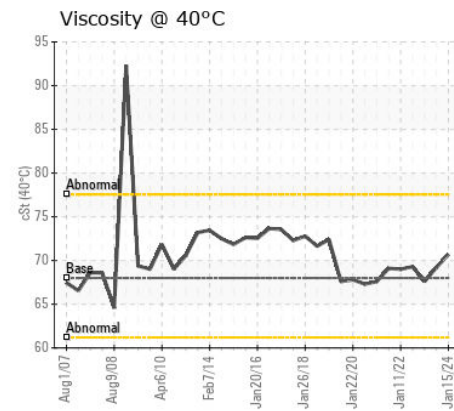
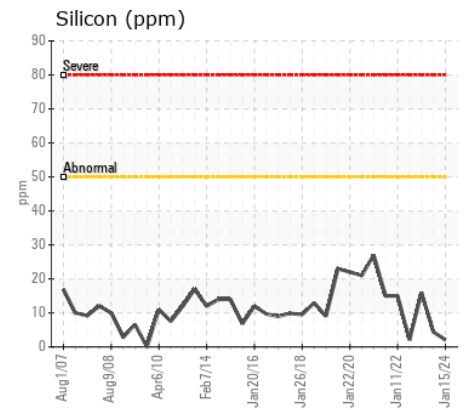
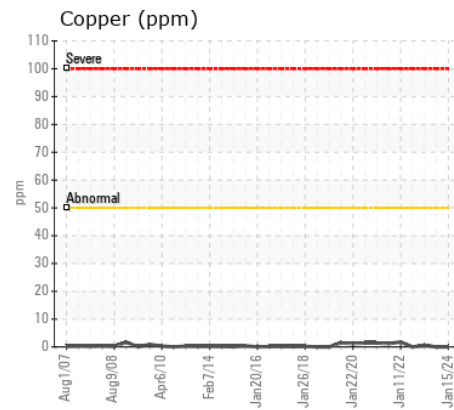
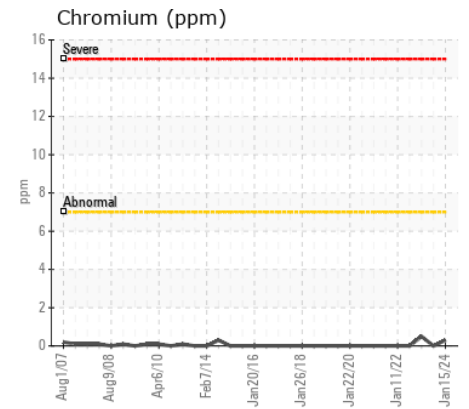
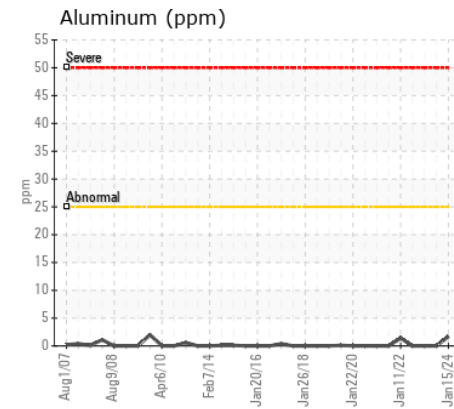
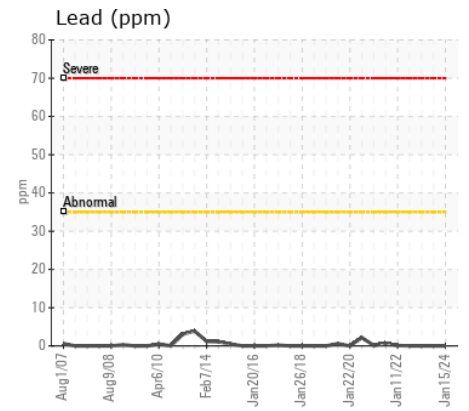
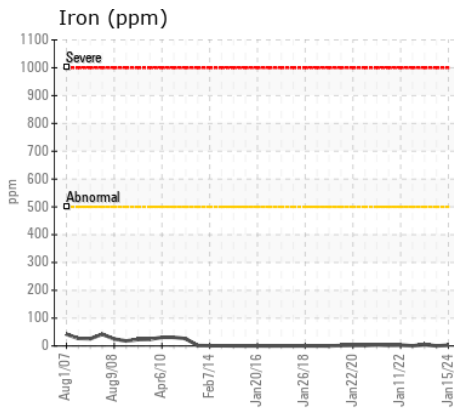
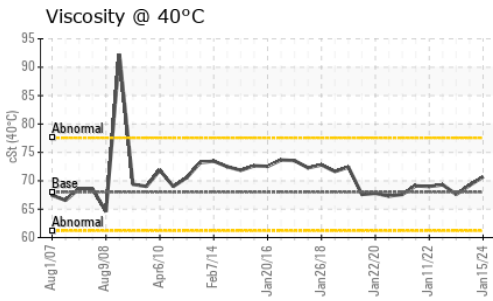
There is no indication of any contamination in the oil.

Silicon	ppm	ASTM D5185m	>50	2	4	16
Potassium	ppm	ASTM D5185m	>20	<1	0	0
Water		WC Method	>.1	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>.1	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		0	0	2
Boron	ppm	ASTM D5185m		0	0	<1
Barium	ppm	ASTM D5185m		3	2	0
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	0	<1
Magnesium	ppm	ASTM D5185m		0	<1	0
Calcium	ppm	ASTM D5185m		<1	0	0
Phosphorus	ppm	ASTM D5185m		386	334	291
Zinc	ppm	ASTM D5185m		0	1	6
Sulfur	ppm	ASTM D5185m		2205	1372	1521
Visc @ 40°C	cSt	ASTM D445	68.0	70.7	69.2	67.6



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0851161 **Received** : 17 Jan 2024
Lab Number : 06063191 **Diagnosed** : 18 Jan 2024
Unique Number : 10834573 **Diagnostician** : Wes Davis
Test Package : MOB 1

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

DAK AMERICAS LLC
 3216 CEDAR CREEK RD.
 FAYETTEVILLE, NC
 US 28312

Contact: RONNIE HUDSON
 rhudson@alpepolyester.com
 T: (910)433-8361
 F: (910)433-8218