



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ATTENTION
FLUID CONDITION	NORMAL

Area **SAP-10217708-TATE& LYLE [2010154666]**

Machine Id **KAESER 1129 - TATE & LYLE**

Component **Compressor**

Fluid **KAESER SIGMA (OEM) S-460 (30 GAL)**

RECOMMENDATION

Oil and filter change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		APC06063565	APC05887500	APC05773512
Sample Date		Client Info		07 Aug 2023	31 May 2023	09 Feb 2023
Machine Age	hrs	Client Info		43469	45697	38215
Oil Age	hrs	Client Info		2177	8932	6145
Filter Age	hrs	Client Info		2176	2188	2145
Oil Changed		Client Info		Changed	N/A	N/A
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				ATTENTION	ABNORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	0	0	0
Chromium	ppm	ASTM D5185m	>10	<1	0	0
Nickel	ppm	ASTM D5185m	>3	0	<1	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	2	<1	<1
Lead	ppm	ASTM D5185m	>10	0	0	0
Copper	ppm	ASTM D5185m	>50	4	5	4
Tin	ppm	ASTM D5185m	>10	0	0	0
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

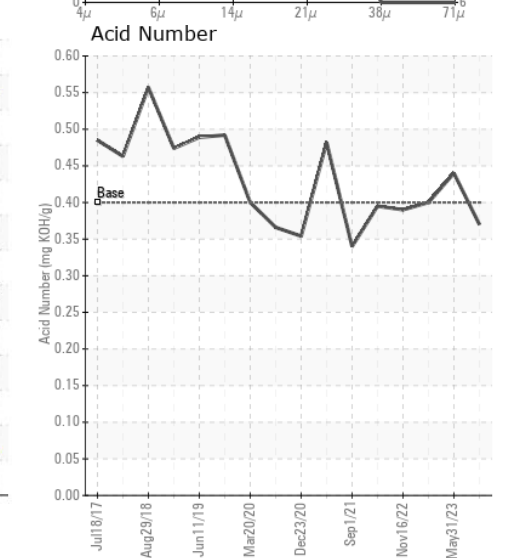
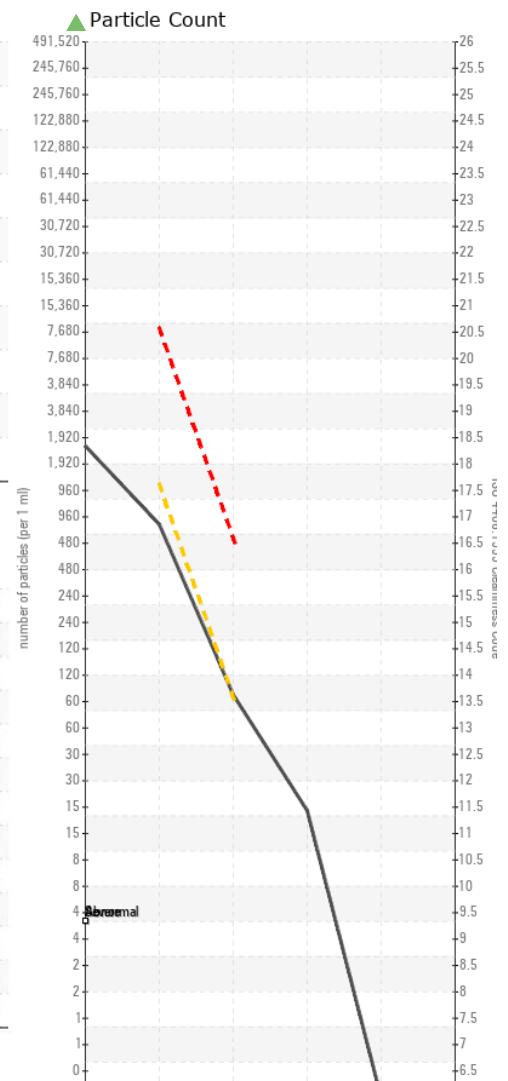
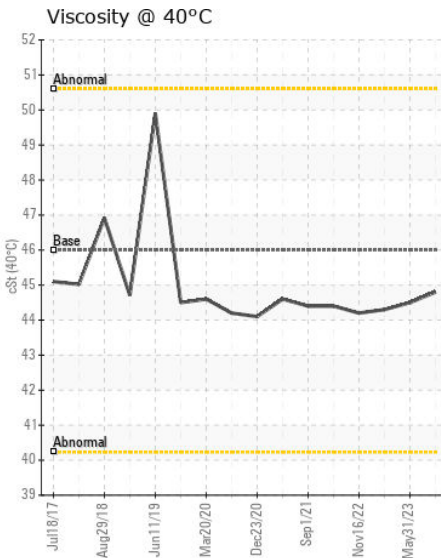
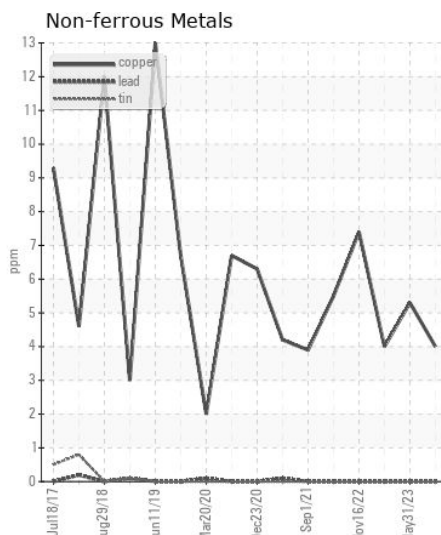
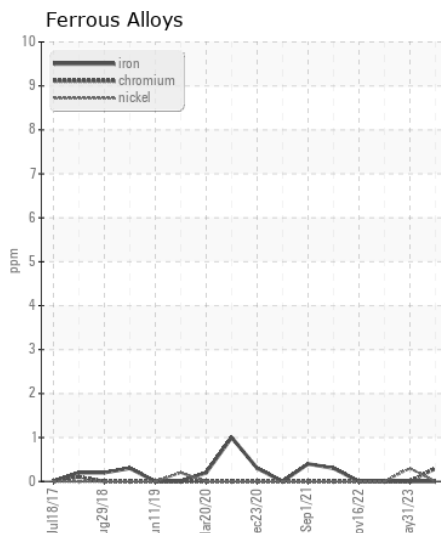
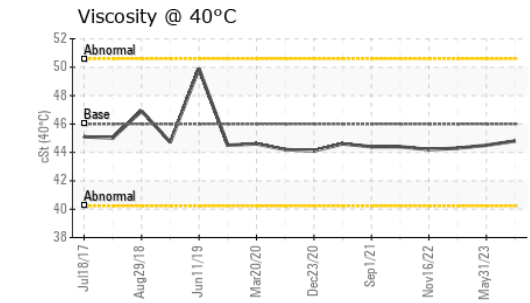
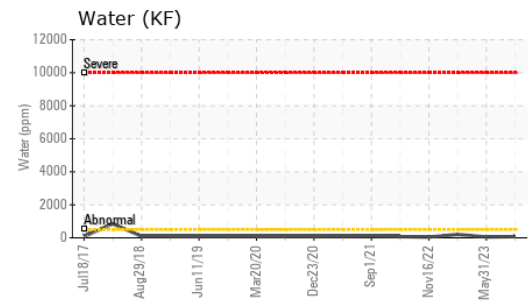
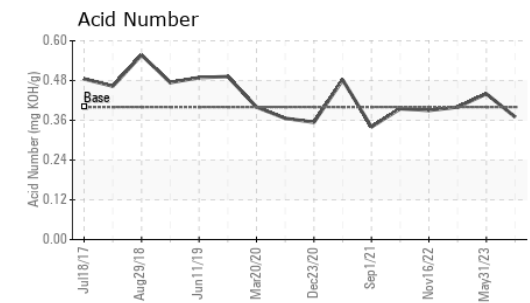
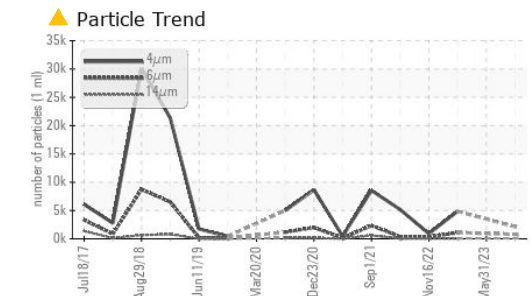
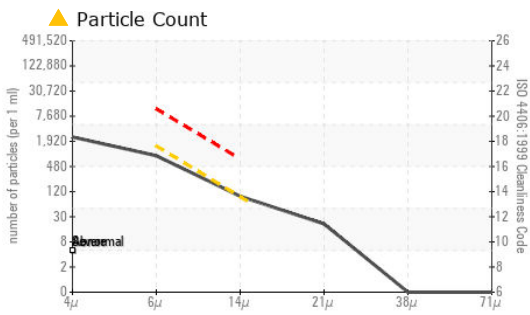
There is a moderate amount of particulates present in the oil.

Silicon	ppm	ASTM D5185m	>25	0	0	0
Potassium	ppm	ASTM D5185m	>20	2	<1	0
Water	%	ASTM D6304	>0.05	0.007	0.005	0.020
ppm Water	ppm	ASTM D6304	>500	73	51.7	205.6
Particles >4µm		ASTM D7647		2129	---	4862
Particles >6µm		ASTM D7647	>1300	763	---	1101
Particles >14µm		ASTM D7647	>80	▲ 82	---	60
Particles >21µm		ASTM D7647	>20	18	---	19
Particles >38µm		ASTM D7647	>4	0	---	1
Particles >71µm		ASTM D7647	>3	0	---	0
Oil Cleanliness		ISO 4406 (c)	≥-/17/13	▲ 18/17/14	---	19/17/13
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	NONE	▲ MODER	LIGHT
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		0	<1	<1
Boron	ppm	ASTM D5185m		0	0	0
Barium	ppm	ASTM D5185m	90	3	0	48
Molybdenum	ppm	ASTM D5185m		0	0	0
Manganese	ppm	ASTM D5185m		0	<1	0
Magnesium	ppm	ASTM D5185m	90	3	0	43
Calcium	ppm	ASTM D5185m	2	<1	<1	0
Phosphorus	ppm	ASTM D5185m		46	<1	0
Zinc	ppm	ASTM D5185m		0	0	0
Sulfur	ppm	ASTM D5185m		20014	19532	18774
Acid Number (AN)	mg KOH/g	ASTM D8045	0.4	0.37	0.44	0.40
Visc @ 40°C	cSt	ASTM D445	46	44.8	44.5	44.3



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : APC06063565 **Received** : 17 Jan 2024
Lab Number : 06063565 **Diagnosed** : 19 Jan 2024
Unique Number : 10834947 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)