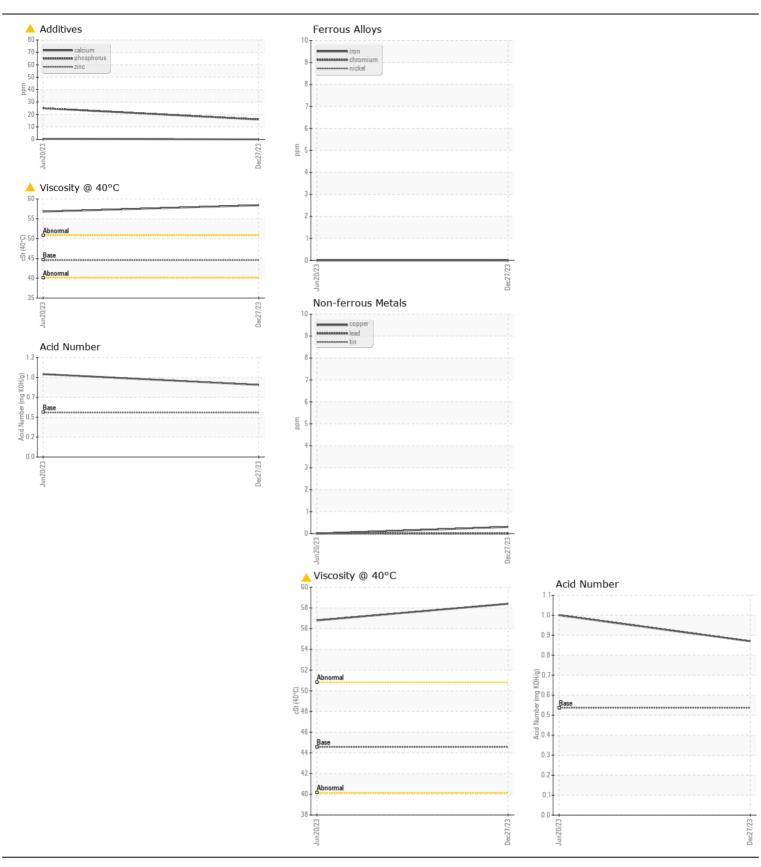
WEAR CONTAMINATION **FLUID CONDITION**

NORMAL NORMAL ATTENTION

ACI 10K Machine Id BOGE 5062495 - HUNTINGTON SOLUTIONS

Component Compressor

ULTRACHEM CHEMLUBE PLUS 10 (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		UAC06063706	UCH05883420	
	Sample Date		Client Info		27 Dec 2023	20 Jun 2023	
	Machine Age	hrs	Client Info		35610	33267	
	Oil Age	hrs	Client Info		2343	7132	
	Filter Age	hrs	Client Info		2343	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				ATTENTION	ATTENTION	
WEAR	Iron	ppm	ASTM D5185m	>50	0	0	
All component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	0	0	
	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>25	<1	0	
	Lead	ppm	ASTM D5185m	>25	0	0	
	Copper	ppm	ASTM D5185m	>50	<1	0	
	Tin	ppm	ASTM D5185m	>15	0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	<1	0	
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	1	<1	
	Water		WC Method	>0.1	NEG	NEG	
	Silt	scalar	*Visual	NONE	LIGHT	NONE	
	Debris	scalar	*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		1	0	
The oil viscosity is higher than normal. Additive levels indicate the addition of a different brand, or type of oil. Confirm oil type.	Boron	ppm	ASTM D5185m	0.1	0	0	
	Barium	ppm	ASTM D5185m	0.8	0	0	
	Molybdenum	ppm	ASTM D5185m	0	0	0	
	Manganese	ppm	ASTM D5185m	0.9	0	0	
	Magnesium	ppm	ASTM D5185m	0	0	<1	
	Calcium	ppm	ASTM D5185m	0	0	<1	
	Phosphorus	ppm	ASTM D5185m	409	1 6	▲ 25	
	Zinc	ppm	ASTM D5185m	0	0	<1	
	Sulfur	ppm	ASTM D5185m	1290	291	▲ 255	
	Acid Number (AN)	mg KOH/g	ASTM D8045	0.537	0.87	1.00	
	Visc @ 40°C	cSt	ASTM D445	44.56	<u>▲</u> 58.4	<u></u> 56.8	







Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: UAC06063706 : 06063706 : 10835088 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved Diagnosed

: 17 Jan 2024 : 19 Jan 2024 Diagnostician : Don Baldridge

ATLANTIC COMPRESSORS 2144 SALEM INDUSTRIAL DRIVE SALEM, VA

US 24153 Contact: BILL RIMER

bill@atlanticcompressors.com T: (540)728-1147

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

F: (757)216-0134