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## Machine Id SENNEBOGEN 870 870.0.1004 Component Hydraulic System

SENNEBOGEN HO46 (--- GAL)

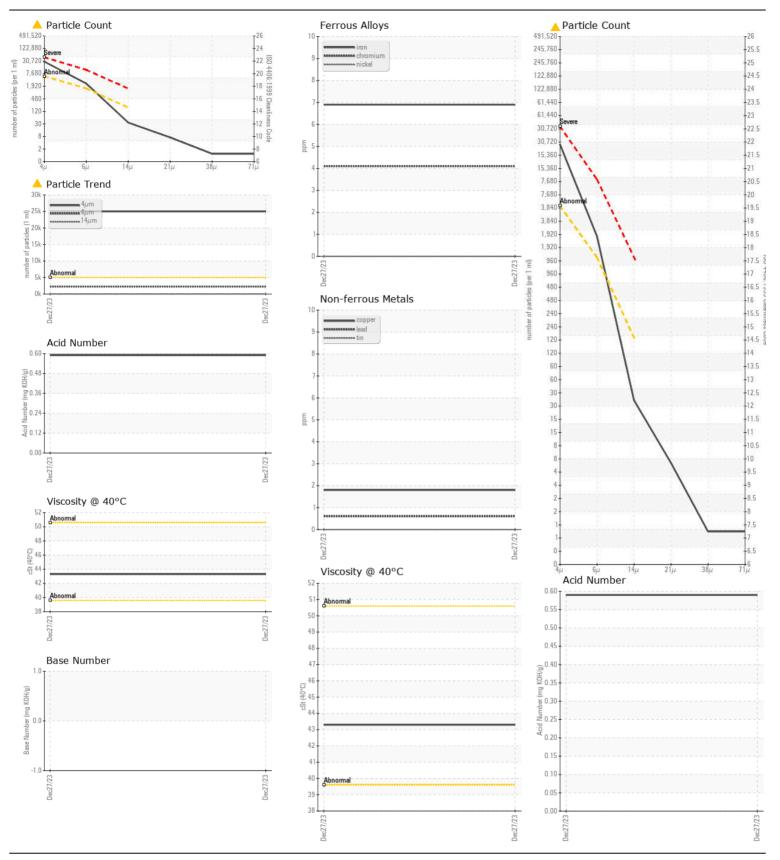
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
	Sample Number		Client Info		VCP431379		
No corrective action is recommended at this time. Resample at the	Sample Date		Client Info		27 Dec 2023		
next service interval to monitor.	Machine Age	hrs	Client Info		7688		
	Oil Age	hrs	Client Info		2000		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m		7		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		4		
Air component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m		1		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m		2		
	Tin	ppm	ASTM D5185m	>10	0		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	> 20	3		
CONTAMINATION	Potassium	ppm	ASTM D5185m		1		
There is a high amount of silt (particulates < 14 microns in size)	Water	ррпі	WC Method	>0.1	NEG		
present in the oil.	Particles >4µm		ASTM D7647		A 25003		
	Particles >4µm		ASTM D7647 ASTM D7647		▲ 23003 ▲ 2262		
	Particles >0µm		ASTM D7647 ASTM D7647		31		
	Particles >21µm		ASTM D7647 ASTM D7647		6		
	Particles >38µm		ASTM D7647 ASTM D7647		1		
	Particles >30µm		ASTM D7647 ASTM D7647	>3			

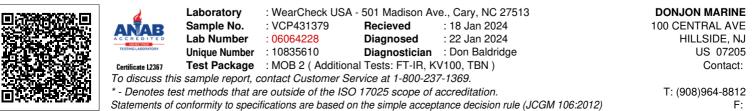
**FLUID CONDITION** 

The AN level is acceptable for this fluid. The condition of the oil is acceptable for the time in service.

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Vanadium	ppm	ASTM D5185m		0	 
White Metal	scalar	*Visual	NONE	NONE	 
Yellow Metal	scalar	*Visual	NONE	NONE	 
Silicon	ppm	ASTM D5185m	>20	3	 
Potassium	ppm	ASTM D5185m	>20	1	 
Water		WC Method	>0.1	NEG	 
Particles >4µm		ASTM D7647	>5000	<b>A</b> 25003	 
Particles >6µm		ASTM D7647	>1300	<b>a</b> 2262	 
Particles >14µm		ASTM D7647	>160	31	 
Particles >21µm		ASTM D7647	>40	6	 
Particles >38µm		ASTM D7647	>10	1	 
Particles >71µm		ASTM D7647	>3	1	 
Oil Cleanliness		ISO 4406 (c)	>19/17/14	🔺 22/18/12	 
Silt	scalar	*Visual	NONE	NONE	 
Debris	scalar	*Visual	NONE	LIGHT	 
Sand/Dirt	scalar	*Visual	NONE	NONE	 
Appearance	scalar	*Visual	NORML	NORML	 
Odor	scalar	*Visual	NORML	NORML	 
Emulsified Water	scalar	*Visual	>0.1	NEG	 
Sodium	ppm	ASTM D5185m		4	 
Boron	ppm	ASTM D5185m		<1	 
Barium	ppm	ASTM D5185m		0	 
Molybdenum	ppm	ASTM D5185m		0	 
Manganese	ppm	ASTM D5185m		<1	 
Magnesium	ppm	ASTM D5185m		9	 
Calcium	ppm	ASTM D5185m		195	 
Phosphorus	ppm	ASTM D5185m		384	 
Zinc	ppm	ASTM D5185m		467	 
Sulfur	ppm	ASTM D5185m		4011	 
Acid Number (AN)	mg KOH/g	ASTM D8045		0.59	 
Visc @ 40°C	cSt	ASTM D445		43.3	 





Contact/Location: ? ? - DONHILNJ

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