WEAR CONTAMINATION FLUID CONDITION

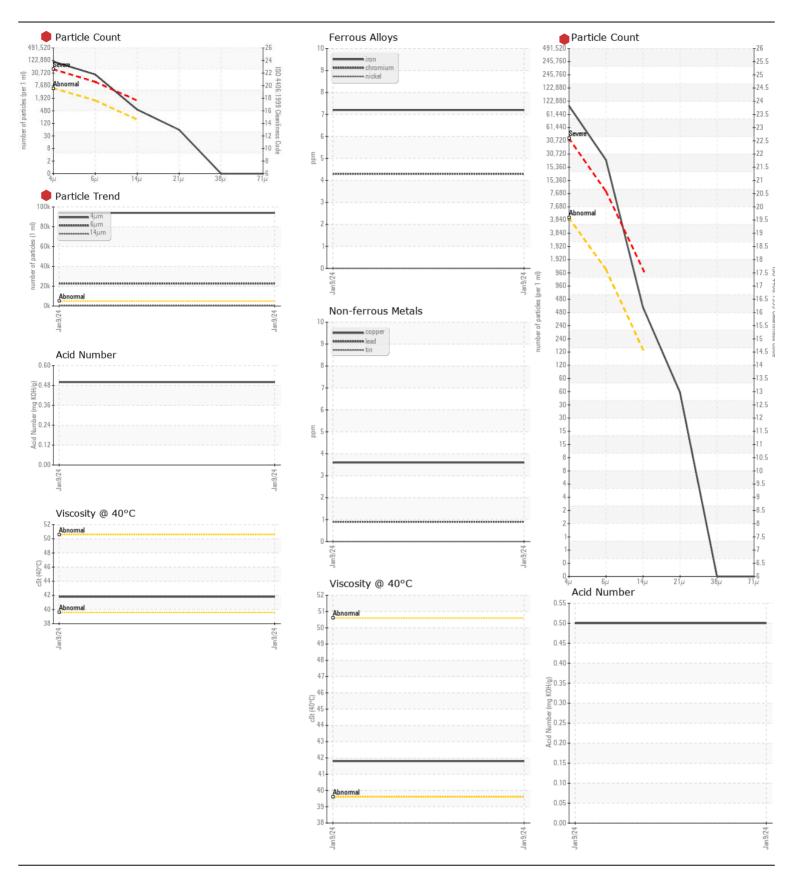
NORMAL SEVERE NORMAL

SENNEBOGEN 870M 870.0.345

Component Hydraulic System

SENNEBOGEN HO46 (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. We recommend you service the filters on this component. Resample in 30-45 days to monitor this situation.	Sample Number		Client Info		VCP431377		
	Sample Date		Client Info		09 Jan 2024		
	Machine Age	hrs	Client Info		17500		
	Oil Age	hrs	Client Info		1500		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				SEVERE		
WEAR	Iron	ppm	ASTM D5185m	>20	7		
	Chromium	ppm	ASTM D5185m	>10	4		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	0		
	Titanium	ppm	ASTM D5185m		0		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	1		
	Lead	ppm	ASTM D5185m		- <1		
	Copper	ppm	ASTM D5185m		4		
	Tin	ppm	ASTM D5185m		0		
	Vanadium	ppm	ASTM D5185m	>10	0		
	White Metal	scalar	*Visual	NONE	NONE		
				NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	4		
	Potassium	ppm	ASTM D5185m		<1		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Water	ppiii	WC Method		NEG		
•	Particles >4µm		ASTM D7647		93998		
	Particles >6µm		ASTM D7647		22729		
	Particles >14μm		ASTM D7647		482		
	Particles >21μm		ASTM D7647		52		
	Particles >38μm		ASTM D7647		0		
	Particles >71μm		ASTM D7647		0		
	Oil Cleanliness		\ /	>19/17/14	24/22/16		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2		
	Boron	ppm	ASTM D5185m		<1		
The AN level is acceptable for this fluid. The oil is still serviceable	Barium	ppm	ASTM D5185m		0		
provided that the contaminant(s) can be reduced to acceptable levels.	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		<1		
	Magnesium	ppm	ASTM D5185m		21		
	Calcium	ppm	ASTM D5185m		79		
	Phosphorus	ppm	ASTM D5185m		354		
	Zinc	ppm	ASTM D5185m		435		
	Sulfur	ppm	ASTM D5185m		5346		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.50		
	Visc @ 40°C	cSt	ASTM D445		41.8		
	V130 @ 40 0	COL	AUTIVI DTTO		71.0		





Certificate L2367

Laboratory Sample No. Lab Number

: VCP431377 : 06064234 : 10835616 **Unique Number** Test Package : MOB 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 18 Jan 2024 : 19 Jan 2024 Diagnosed Diagnostician : Wes Davis

To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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