



VOLVO

OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	SEVERE
FLUID CONDITION	NORMAL

Area
[GAETE RECYCLING]
 Machine Id
SENNEBOGEN 821 821.0.2583
 Component
Hydraulic System
 Fluid
SENNEBOGEN HO46 (--- GAL)

RECOMMENDATION

Check seals and/or filters for points of contaminant entry. The air breather requires service. If unrated, we recommend that you replace with a suitable micron rated and/or desiccant air breather. If rated, we recommend that you service/replace the breather. The filter change at the time of sampling has been noted. Resample in 30-45 days to monitor this situation.

WEAR

All component wear rates are normal.

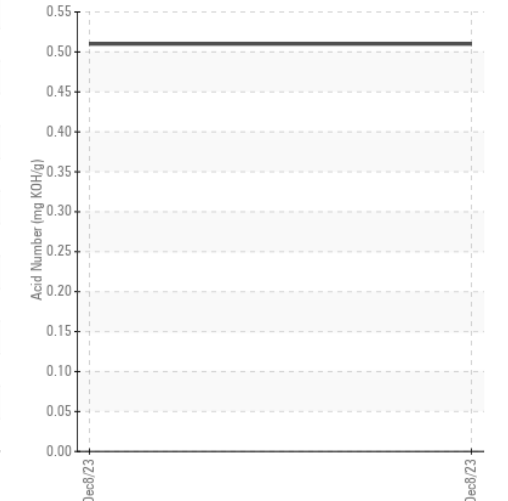
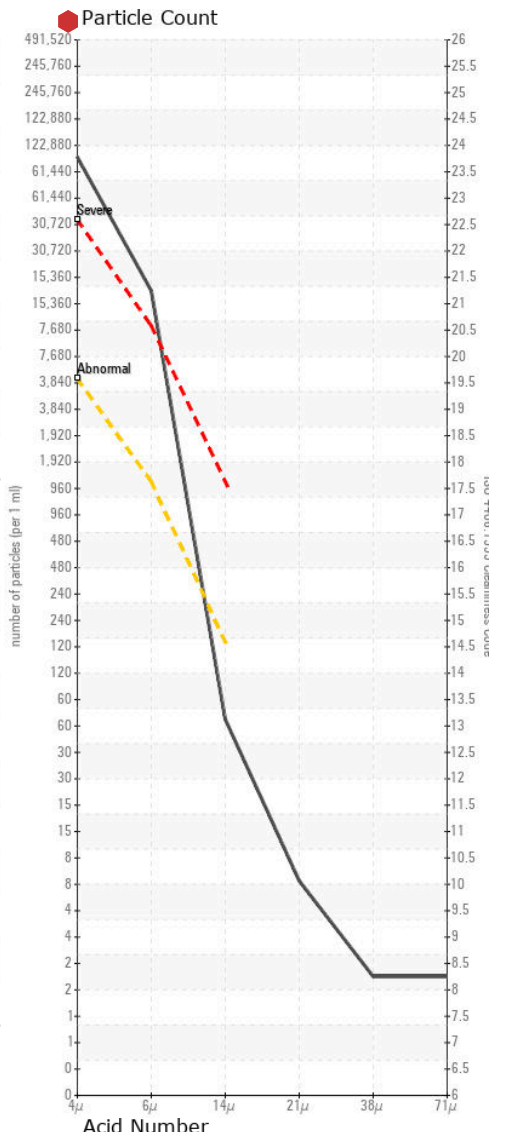
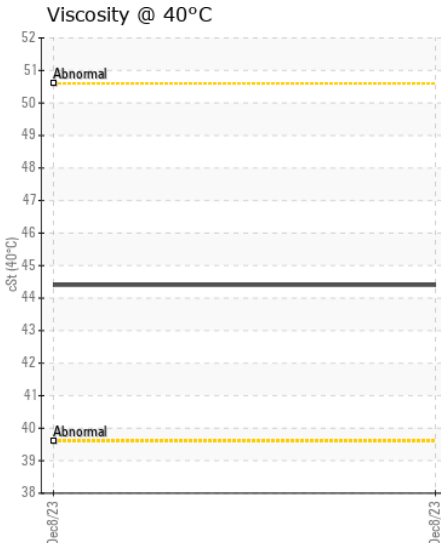
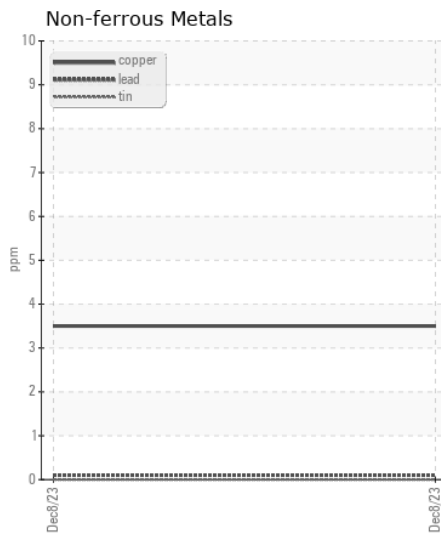
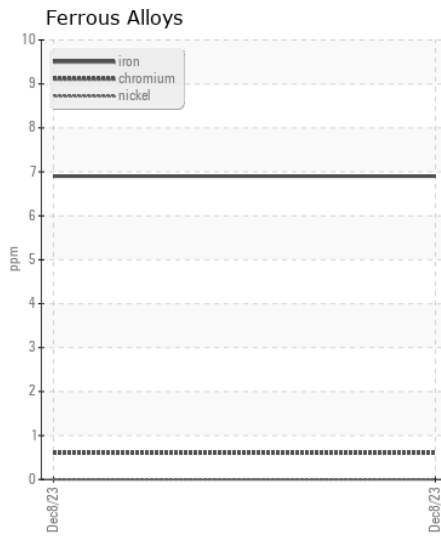
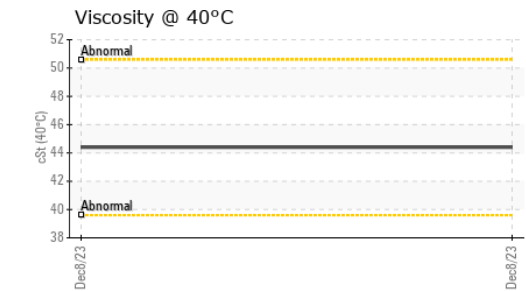
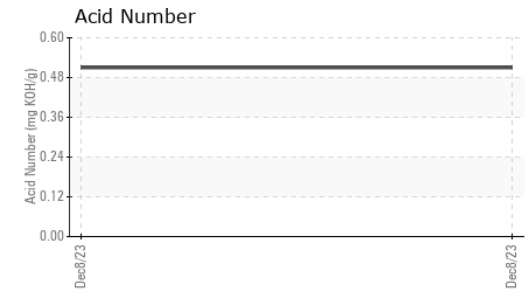
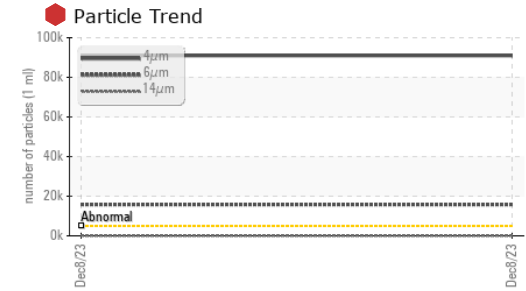
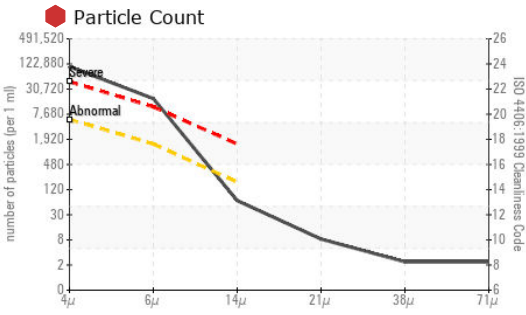
CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The oil is still serviceable provided that the contaminant(s) can be reduced to acceptable levels.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VCP416460	---	---
Sample Date		Client Info		08 Dec 2023	---	---
Machine Age	hrs	Client Info		2563	---	---
Oil Age	hrs	Client Info		2000	---	---
Filter Age	hrs	Client Info		0	---	---
Oil Changed		Client Info		N/A	---	---
Filter Changed		Client Info		Changed	---	---
Sample Status				SEVERE	---	---
Iron	ppm	ASTM D5185m	>20	7	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	0	---	---
Lead	ppm	ASTM D5185m	>10	<1	---	---
Copper	ppm	ASTM D5185m	>75	4	---	---
Tin	ppm	ASTM D5185m	>10	0	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---
Silicon	ppm	ASTM D5185m	>20	1	---	---
Potassium	ppm	ASTM D5185m	>20	0	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	90960	---	---
Particles >6µm		ASTM D7647	>1300	15797	---	---
Particles >14µm		ASTM D7647	>160	58	---	---
Particles >21µm		ASTM D7647	>40	7	---	---
Particles >38µm		ASTM D7647	>10	2	---	---
Particles >71µm		ASTM D7647	>3	2	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	24/21/13	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---
Sodium	ppm	ASTM D5185m		2	---	---
Boron	ppm	ASTM D5185m		<1	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		0	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		17	---	---
Calcium	ppm	ASTM D5185m		107	---	---
Phosphorus	ppm	ASTM D5185m		377	---	---
Zinc	ppm	ASTM D5185m		462	---	---
Sulfur	ppm	ASTM D5185m		5182	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.51	---	---
Visc @ 40°C	cSt	ASTM D445		44.4	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : VCP416460 **Received** : 18 Jan 2024
Lab Number : 06064239 **Diagnosed** : 19 Jan 2024
Unique Number : 10835621 **Diagnostician** : Wes Davis
Test Package : MOB 2

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To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)