

WEAR NORMAL CONTAMINATION SEVERE FLUID CONDITION ABNORMAL

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Machine Id 4639M Component Diesel Engine

PETRO CANADA DURON SHP 15W40 (36 GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We advise that you check the fuel injection system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.	Sample Number		Client Info		GFL0110000	GFL0104396	GFL0084961
	Sample Date		Client Info		11 Jan 2024	28 Dec 2023	15 Nov 2023
	Machine Age	hrs	Client Info		18658	18523	18139
	Oil Age	hrs	Client Info		600	18523	18139
	Filter Age	hrs	Client Info		600	18523	0
	Oil Changed		Client Info		Changed	N/A	Changed
	Filter Changed		Client Info		Changed	N/A	Changed
	Sample Status				SEVERE	ABNORMAL	ABNORMAL
WEAR All component wear rates are normal.	Iron	ppm	ASTM D5185m	>75	23	16	<u> </u>
	Chromium	ppm	ASTM D5185m	>5	<1	<1	2
	Nickel	ppm	ASTM D5185m	>4	0	0	<1
	Titanium	ppm	ASTM D5185m	>2	0	<1	<1
	Silver	ppm	ASTM D5185m	>2	0	<1	<1
	Aluminum	ppm	ASTM D5185m	>15	1	2	<u> </u>
	Lead	ppm	ASTM D5185m	>25	<1	0	<1
	Copper	ppm	ASTM D5185m	>100	<1	<1	3
	Tin	ppm	ASTM D5185m	>4	0	0	<1
	Vanadium	ppm	ASTM D5185m		<1	0	0
	White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	4	8	22
	Potassium	ppm	ASTM D5185m		<1	2	3
There is a high amount of fuel present in the oil. Tests confirm the presence of fuel in the oil.	Fuel	%	ASTM D3524		• 7.7	 ▲ 5.6	<u>▲</u> 5.0
	Water		WC Method	>0.2	NEG	NEG	NEG
	Glycol		WC Method		NEG	NEG	NEG
	Soot %	%	*ASTM D7844	>6	0.6	0.4	1
	Nitration	Abs/cm	*ASTM D7624	>20	12.2	10.2	9.1
	Sulfation	Abs/.1mm	*ASTM D7415	>30	22.8	22.1	21.6
	Silt	scalar	*Visual	NONE	NONE	NONE	NONE
	Debris	scalar	*Visual	NONE	NONE	NONE	NONE
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
	Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
	Odor	scalar	*Visual	NORML	NORML	NORML	NORML
	Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG
FLUID CONDITION	Sodium	ppm	ASTM D5185m		6	68	6
	Boron	ppm	ASTM D5185m	0	<1	11	22
The BN result indicates that there is suitable alkalinity remaining in the oil. Fuel is present in the oil and is lowering the viscosity. The oil is no longer serviceable due to the presence of contaminants.	Barium	ppm	ASTM D5185m		0	0	0
	Molybdenum	ppm	ASTM D5185m		55	54	48
	Manganese	ppm	ASTM D5185m		<1	<1	2
	Magnesium	ppm	ASTM D5185m		916	862	809
	Calcium	ppm	ASTM D5185m	1070	946	953	928
	Phosphorus	ppm	ASTM D5185m	1150	982	934	872
	Zinc	ppm	ASTM D5185m		1182	1152	1100
	0.14			0000		0054	0040

Sulfur

Oxidation

Visc @ 100°C cSt

ppm ASTM D5185m 2060

Abs/.1mm *ASTM D7414 >25

ASTM D445 15.4

Base Number (BN) mg KOH/g ASTM D2896 9.8

2651

21.7

7.6

13.3

2726

23.9

5.7

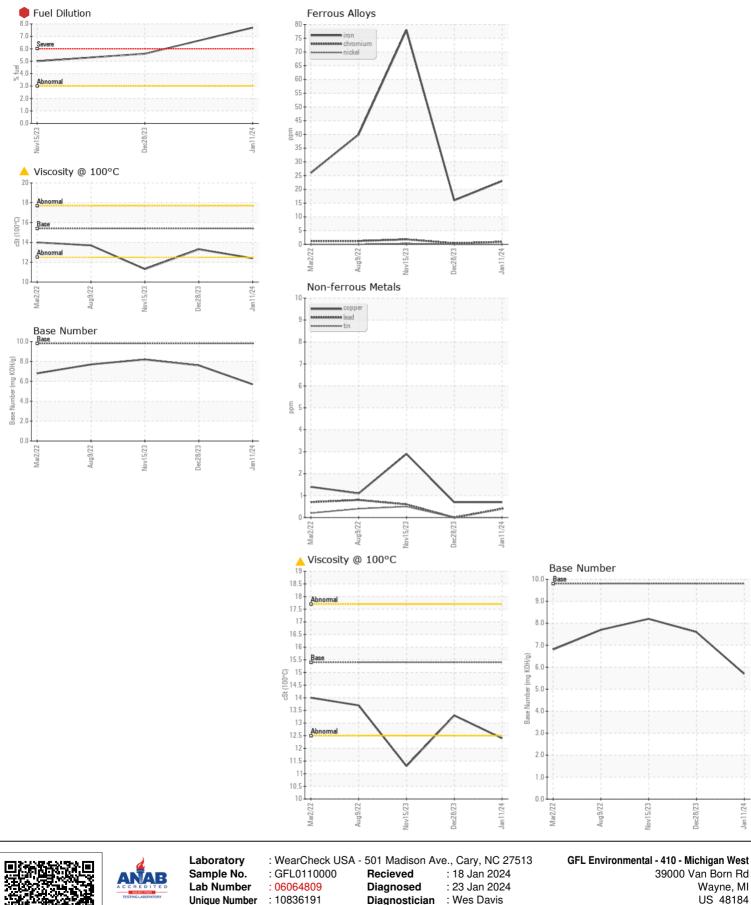
12.4

2643

17.8

8.2

11.3



Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)