



Machine Id
JOHN DEERE 331G 1T0331GKJKF358149
 Component
Left Final Drive
 Fluid
JOHN DEERE GL-5 80W90 (--- QTS)

RECOMMENDATION

We advise that you check all areas where dirt can enter the system. The oil change at the time of sampling has been noted. We recommend an early resample to monitor this condition.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|----------|
| Sample Number | | Client Info | | JR0199206 | JR0095292 | --- |
| Sample Date | | Client Info | | 17 Jan 2024 | 05 Aug 2021 | --- |
| Machine Age | hrs | Client Info | | 2035 | 846 | --- |
| Oil Age | hrs | Client Info | | 2035 | 0 | --- |
| Filter Age | hrs | Client Info | | 0 | 0 | --- |
| Oil Changed | | Client Info | | Changed | Not Changd | --- |
| Filter Changed | | Client Info | | N/A | N/A | --- |
| Sample Status | | | | SEVERE | SEVERE | --- |

WEAR

Gear wear is indicated.

| | | | | | | |
|--------------|--------|-------------|-------|---------------|-------|-----|
| PQ | | ASTM D8184 | >1250 | 1158 | 1048 | --- |
| Iron | ppm | ASTM D5185m | >750 | ▲ 3131 | 7161 | --- |
| Chromium | ppm | ASTM D5185m | >9 | ▲ 23 | 68 | --- |
| Nickel | ppm | ASTM D5185m | >10 | ▲ 14 | 34 | --- |
| Titanium | ppm | ASTM D5185m | | 7 | 48 | --- |
| Silver | ppm | ASTM D5185m | | 0 | 0 | --- |
| Aluminum | ppm | ASTM D5185m | >40 | ▲ 60 | 347 | --- |
| Lead | ppm | ASTM D5185m | >15 | 0 | 2 | --- |
| Copper | ppm | ASTM D5185m | >40 | 2 | 6 | --- |
| Tin | ppm | ASTM D5185m | >10 | 0 | <1 | --- |
| Vanadium | ppm | ASTM D5185m | | <1 | 3 | --- |
| White Metal | scalar | *Visual | NONE | NONE | VLITE | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | --- |

CONTAMINATION

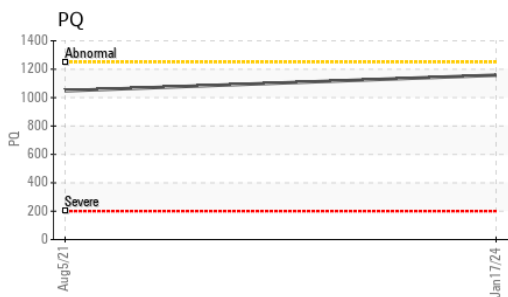
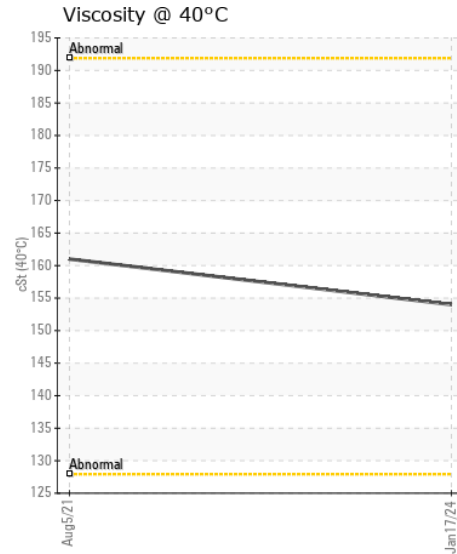
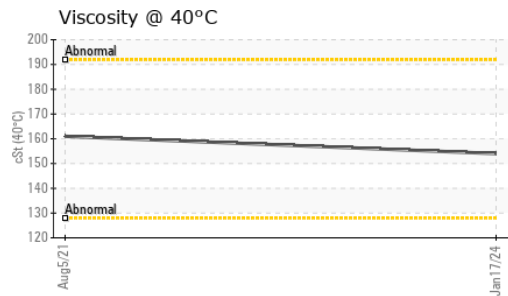
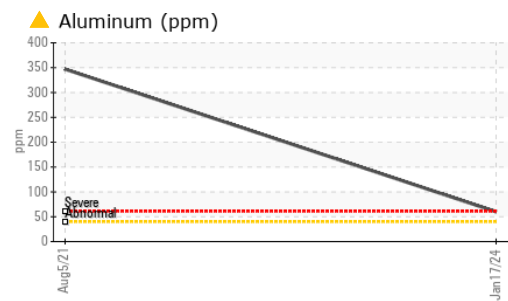
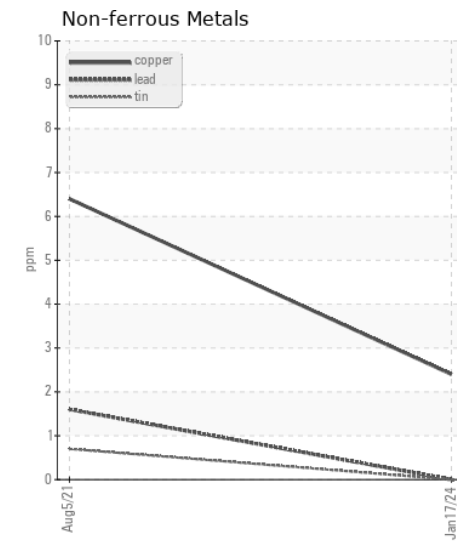
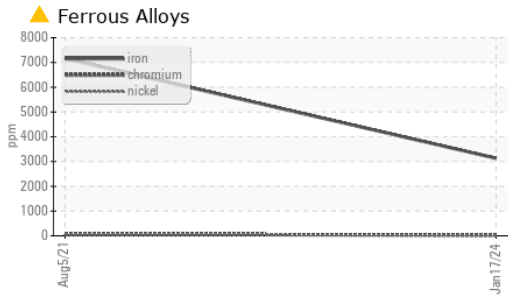
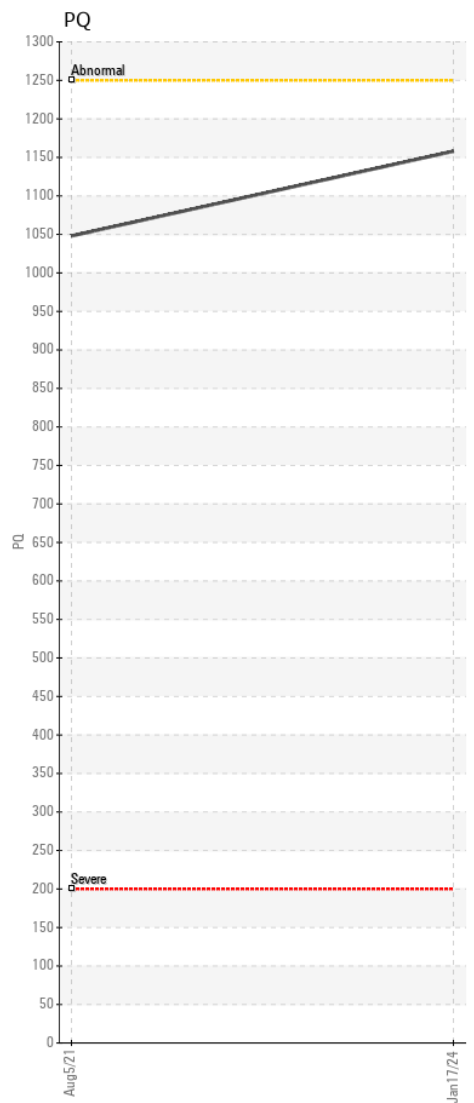
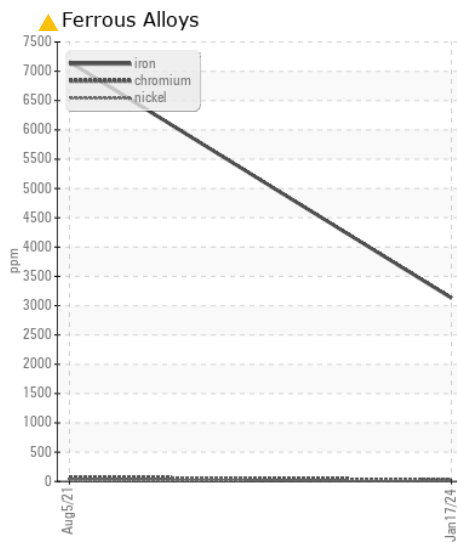
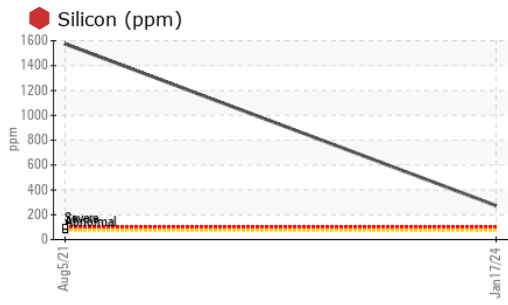
Elemental levels of silicon (Si) and aluminum (Al) indicate alumina-silicate (coarse dirt) ingress.

| | | | | | | |
|------------------|--------|-------------|--------|--------------|-------|-----|
| Silicon | ppm | ASTM D5185m | >75 | 273 | 1575 | --- |
| Potassium | ppm | ASTM D5185m | >20 | 15 | 73 | --- |
| Water | | WC Method | >0.075 | NEG | NEG | --- |
| Silt | scalar | *Visual | NONE | NONE | NONE | --- |
| Debris | scalar | *Visual | NONE | NONE | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | --- |
| Appearance | scalar | *Visual | NORML | NORML | NORML | --- |
| Odor | scalar | *Visual | NORML | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.075 | NEG | NEG | --- |

FLUID CONDITION

The oil is no longer serviceable due to the presence of contaminants.

| | | | | | | |
|-------------|-----|-------------|-----|--------------|-------|-----|
| Sodium | ppm | ASTM D5185m | >51 | 4 | 58 | --- |
| Boron | ppm | ASTM D5185m | | 16 | 165 | --- |
| Barium | ppm | ASTM D5185m | | 9 | 67 | --- |
| Molybdenum | ppm | ASTM D5185m | | 4 | 12 | --- |
| Manganese | ppm | ASTM D5185m | | 25 | 72 | --- |
| Magnesium | ppm | ASTM D5185m | | 9 | 56 | --- |
| Calcium | ppm | ASTM D5185m | | 13 | 72 | --- |
| Phosphorus | ppm | ASTM D5185m | | 204 | 697 | --- |
| Zinc | ppm | ASTM D5185m | | <1 | 53 | --- |
| Sulfur | ppm | ASTM D5185m | | 17135 | 25056 | --- |
| Visc @ 40°C | cSt | ASTM D445 | | 154 | 161 | --- |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : JR0199206 **Received** : 18 Jan 2024
Lab Number : 06065164 **Diagnosed** : 22 Jan 2024
Unique Number : 10836546 **Diagnostician** : Sean Felton
Test Package : CONST (Additional Tests: PQ)

JRE - MANASSAS PARK
 9107 OWENS DRIVE
 MANASSAS PARK, VA
 US 20111
 Contact: DON VEST
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 T: (703)631-8500
 F: (703)631-4715

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)