# OIL ANALYSIS REPORT

#### Area IAN PORTER [SAM] Machine Id VOLVO PENTA 3194008292

Component Center Right IPS

GEAR OIL SAE 75W90 (4 GAL)

### RECOMMENDATION

We advise that you check for the source of water entry. Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

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The iron level is abnormal. All other component wear rates are normal.

# CONTAMINATION

There is a moderate concentration of water present in the oil.

# **FLUID CONDITION**

The condition of the oil is acceptable for the time in service.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		VPA059222	VPA048327	
Sample Date		Client Info		09 Jan 2024	23 Mar 2022	
Machine Age	hrs	Client Info		1048	869	
Oil Age	hrs	Client Info		192	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Changed	N/A	
Filter Changed		Client Info		Changed	N/A	
Sample Status				ABNORMAL	NORMAL	
<b>D</b> O					~=	
PQ		ASTM D8184		31	37	
Iron	ppm	ASTM D5185m	>200	<mark>▲</mark> 325	15	
Chromium	ppm	ASTM D5185m	>10	2	<1	
Nickel	ppm	ASTM D5185m	>10	2	0	
Titanium	ppm	ASTM D5185m		0	0	
Silver	ppm	ASTM D5185m		0	<1	
Aluminum	ppm	ASTM D5185m		9	4	
Lead	ppm	ASTM D5185m		0	0	
Copper	ppm	ASTM D5185m		18	<1	
Tin	ppm	ASTM D5185m		0	0	
Vanadium	ppm	ASTM D5185m		0	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon	nom	ASTM D5185m		24	21	
Potassium	ppm ppm	ASTM D5185m	>20	3	0	
Water	%	ASTM D5100III	>0.2	0.351		
ppm Water	ppm	ASTM D6304	>2000	▲ 3510		
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG	
	Scala	•15041	20.2	0.2 /0	NEG	
Sodium	ppm	ASTM D5185m		25	<1	
Boron	ppm	ASTM D5185m	400	257	307	
Barium	ppm	ASTM D5185m	200	0	0	
Molybdenum	ppm	ASTM D5185m	12	2	2	
Manganese	ppm	ASTM D5185m		6	<1	
Magnesium	ppm	ASTM D5185m	12	8	<1	
Calcium	ppm	ASTM D5185m	150	14	6	
Phosphorus	ppm	ASTM D5185m	1650	1280	1396	
Zinc	ppm	ASTM D5185m	125	14	0	
Sulfur	ppm	ASTM D5185m	22500	23833	21143	

Contact/Location: WILLOW YANARELLA - VP794951

111

108

ASTM D445 109

Visc @ 40°C

cSt

