WEAR CONTAMINATION FLUID CONDITION

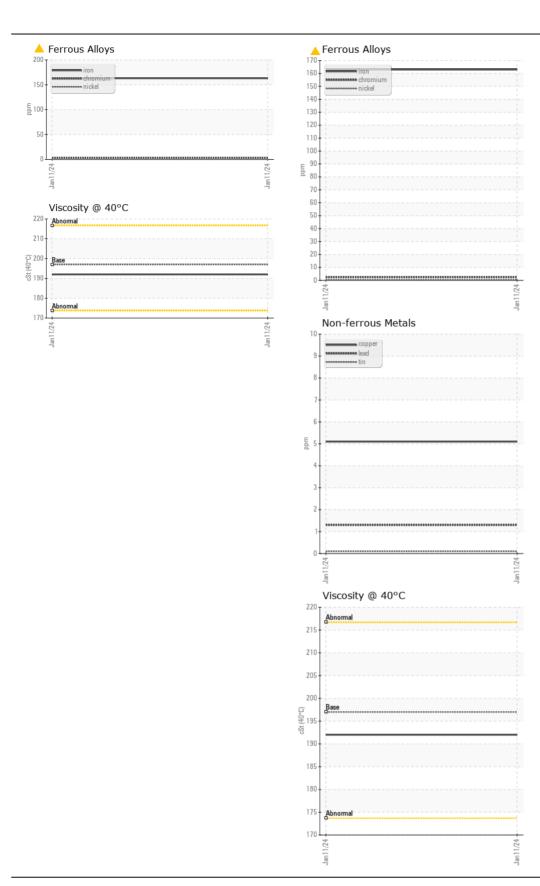
ABNORMAL NORMAL NORMAL

Machine Id

142001 - HOLDING

Component Winch

LIEBHERR GEAR HYPOID 90 EP (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The oil change at the time of sampling has been noted. No corrective action is recommended at this time. Resample at the next service interval to monitor.	Sample Number		Client Info		LM0000707		
	Sample Date		Client Info		11 Jan 2024		
	Machine Age	hrs	Client Info		517		
	Oil Age	hrs	Client Info		517		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		N/A		
	Sample Status				ABNORMAL		
WEAR	Iron	ppm	ASTM D5185m	>150	163		
The iron level is abnormal. All other component wear rates are normal.	Chromium	ppm	ASTM D5185m	>10	2		
	Nickel	ppm	ASTM D5185m	>10	<1		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>5	1		
	Lead	ppm	ASTM D5185m	>15	1		
	Copper	ppm	ASTM D5185m	>80	5		
	Tin	ppm	ASTM D5185m		<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	4		
There is no indication of any contamination in the oil.	Potassium	ppm	ASTM D5185m	>20	2		
	Water		WC Method	>0.2	NEG		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	NONE		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.2	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		3		
The condition of the oil is acceptable for the time in service.	Boron	ppm	ASTM D5185m		0		
	Barium	ppm	ASTM D5185m		2		
	Molybdenum	ppm	ASTM D5185m		0		
	Manganese	ppm	ASTM D5185m		2		
	Magnesium	ppm	ASTM D5185m		2		
	Calcium	ppm	ASTM D5185m		74		
	Phosphorus	ppm	ASTM D5185m		935		
	Zinc	ppm	ASTM D5185m		136		
	Sulfur	ppm	ASTM D5185m		21493		
	Visc @ 40°C	cSt	ASTM D445	197	192		







Laboratory Sample No. Lab Number

: LM0000707 : 06065222 Unique Number : 10836604 Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 18 Jan 2024 : 22 Jan 2024 Diagnosed Diagnostician : Sean Felton

LIEBHERR USA CO - Maritime Cranes 15101 NW 112TH AVE

HIALEAH GARDENS, FL US 33018

Contact: RONNY FUNK ronny.funk@liebherr.com T: (305)817-7566

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)