WEAR CONTAMINATION FLUID CONDITION

NORMAL NORMAL

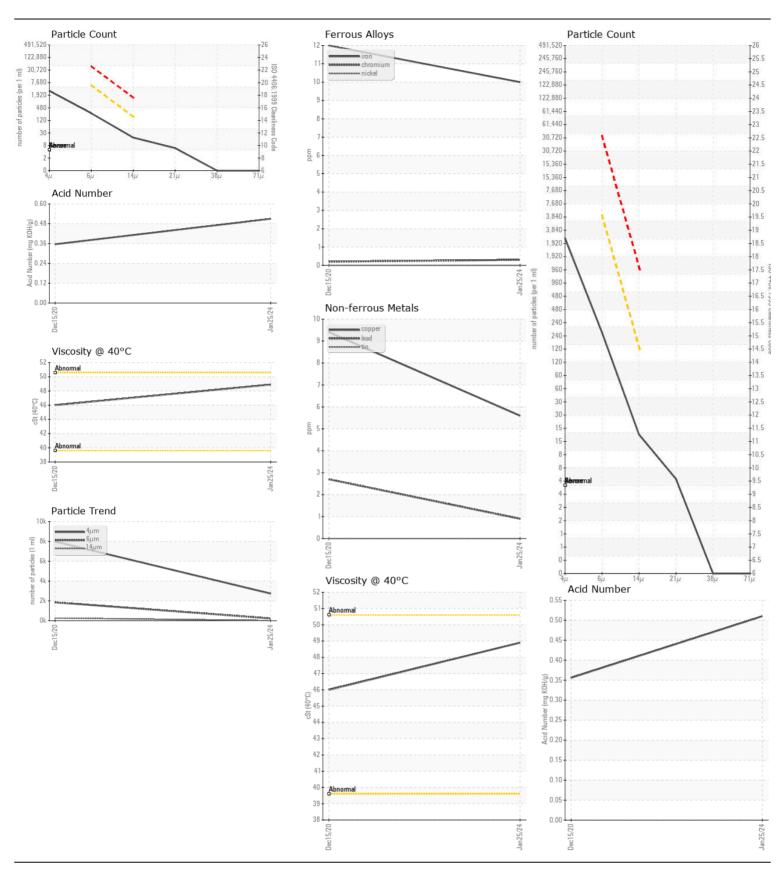


## **VOLVO A25G 742078**

Component Hydraulic System

{not provided} (--- GAL)

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
HEGOMMENDATION	Sample Number		Client Info		ASC0003198		
Resample at the next service interval to monitor. Please specify the	Sample Date		Client Info		25 Jan 2024	15 Dec 2020	
brand, type, and viscosity of the oil on your next sample.	Machine Age	hrs	Client Info		6009	3451	
	Oil Age	hrs	Client Info		6009	0	
	Filter Age	hrs	Client Info		6009	0	
	Oil Changed		Client Info		Changed	Not Changd	
	Filter Changed		Client Info		Changed	Not Changd	
	Sample Status				NORMAL	ATTENTION	
WEAR	Iron	ppm	ASTM D5185m	>50	10	12	
All component week rates are normal	Chromium	ppm	ASTM D5185m	>20	<1	<1	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m	>10	0	0	
	Titanium	ppm	ASTM D5185m		0	<1	
	Silver	ppm	ASTM D5185m		0	<1	
	Aluminum	ppm	ASTM D5185m	>20	2	2	
	Lead	ppm	ASTM D5185m		<1	3	
	Copper	ppm	ASTM D5185m		6	9	
	Tin	ppm	ASTM D5185m	>20	0	0	
	Vanadium	ppm	ASTM D5185m		0	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>20	5	4	
CONTAMINATION	Potassium	ppm	ASTM D5185m		<1	0	
The system cleanliness is acceptable for your target ISO 4406	Water	ррпп		>0.1	NEG	NEG	
cleanliness code. The system and fluid cleanliness is acceptable.	Particles >4µm		ASTM D7647	70.1	2728	7986	
	Particles >6µm		ASTM D7647	>5000	231	1849	
	Particles >14µm		ASTM D7647		16	<b>▲</b> 260	
	Particles >21µm		ASTM D7647		5	<b>▲</b> 74	
	Particles >38µm		ASTM D7647		0	2	
	Particles >71µm		ASTM D7647		0	0	
	Oil Cleanliness		ISO 4406 (c)		19/15/11	<b>2</b> 0/18/15	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	NONE	LIGHT	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	<b>Emulsified Water</b>	scalar	*Visual	>0.1	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0	2	
The AN level is acceptable for this fluid. The condition of the oil is	Boron	ppm	ASTM D5185m		15	3	
suitable for further service.	Barium	ppm	ASTM D5185m		0	0	
cultural of fulfillation convices.	Molybdenum	ppm	ASTM D5185m		7	<1	
	Manganese	ppm	ASTM D5185m		0	0	
	Magnesium	ppm	ASTM D5185m		83	3	
	Calcium	ppm	ASTM D5185m		874	69	
	Phosphorus	ppm	ASTM D5185m		484	334	
	Zinc	ppm	ASTM D5185m		571	446	
	Sulfur	ppm ma VOLVa	ASTM D5185m		5689	5176	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.51	0.356	
	Visc @ 40°C	cSt	ASTM D445		48.9	46.0	





Certificate L2367

Laboratory Sample No. Lab Number

: ASC0003198 : 06073345 : 10850022 **Unique Number** Test Package : CONST

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 29 Jan 2024 : 01 Feb 2024 Diagnosed : Wes Davis Diagnostician

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) **TERAFLEX GROUP LLC** 1015 58TH ST W

WILLISTON, ND US 58801

Contact: Service Manager

T: F: