WEAR CONTAMINATION FLUID CONDITION

NORMAL
ATTENTION
ATTENTION

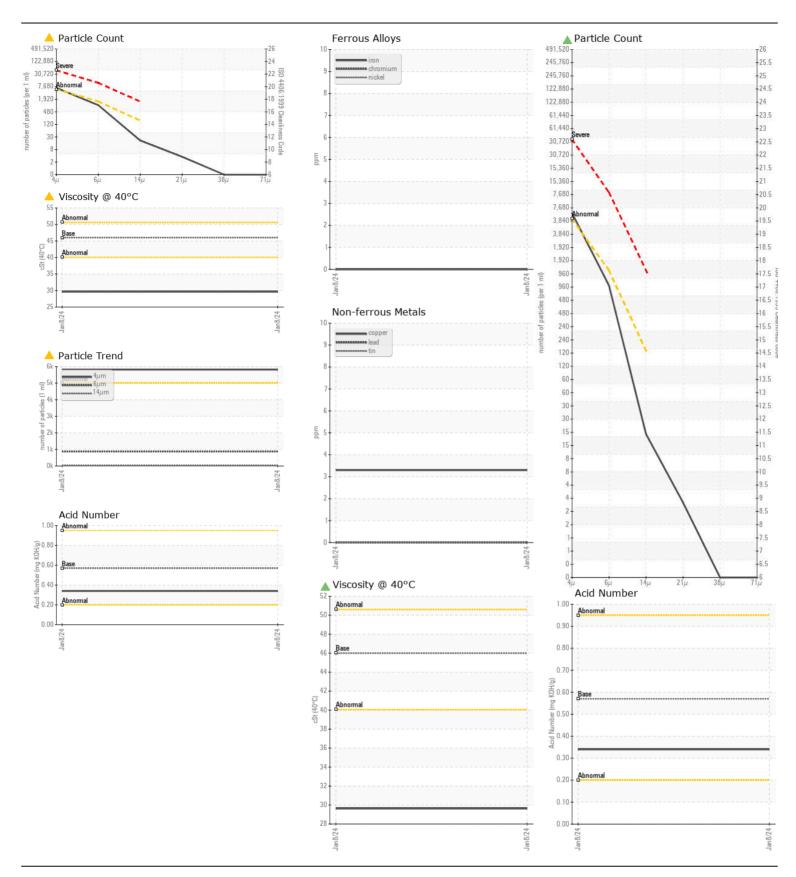
Machine Id

CR-6625

Component Hydraulic System

AW HYDRAULIC OIL ISO 46 (--- GAL)

| RECOMMENDATION | Test Sample Number | UOM | Method Client Info | Limit/Abn | Current WC0873407 | History1 | History2 |
|---|-----------------------|---------------|-----------------------|------------|----------------------|----------|----------|
| No corrective action is recommended at this time. The filter change at the time of sampling has been noted. Resample at the next service interval to monitor. | Sample Date | | Client Info | | 08 Jan 2024 | | |
| | Machine Age | hrs | Client Info | | 10742 | | |
| | Oil Age | hrs | Client Info | | 0 | | |
| | Filter Age | hrs | Client Info | | 0 | | |
| | Oil Changed | 1110 | Client Info | | Not Changd | | |
| | Filter Changed | | Client Info | | Changed | | |
| | Sample Status | | Ollerit IIIIO | | ATTENTION | | |
| | | | | | | | |
| WEAR | Iron | ppm | ASTM D5185m | >20 | 0 | | |
| WEAT. | Chromium | ppm | ASTM D5185m | | 0 | | |
| All component wear rates are normal. | Nickel | ppm | ASTM D5185m | | 0 | | |
| | Titanium | ppm | ASTM D5185m | 7.0 | 0 | | |
| | Silver | ppm | ASTM D5185m | | 0 | | |
| | Aluminum | ppm | ASTM D5185m | \10 | 0 | | |
| | Lead | ppm | ASTM D5185m | | 0 | | |
| | Copper | ppm | ASTM D5185m | | 3 | | |
| | Tin | | ASTM D5185m | | 0 | | |
| | Vanadium | ppm | ASTM D5185m | >10 | 0 | | |
| | White Metal | ppm scalar | *Visual | NONE | NONE | | |
| | Yellow Metal | | *Visual | NONE | NONE | | |
| | Tellow Metal | scalar | VISUAI | NONE | NONE | | |
| CONTAMINATION | Silicon | ppm | ASTM D5185m | >20 | 11 | | |
| CONTAMINATION | Potassium | ppm | ASTM D5185m | | 0 | | |
| There is a moderate amount of silt (particulates < 6 microns in size) present in the oil. | Water | ppiii | WC Method | | NEG | | |
| | Particles >4µm | | ASTM D7647 | | ▲ 5817 | | |
| | Particles >6µm | | ASTM D7647 | | 878 | | |
| | Particles >14μm | | ASTM D7647 | | 18 | | |
| | Particles >21µm | | ASTM D7647 | | 3 | | |
| | Particles >38µm | | ASTM D7647 | | 0 | | |
| | Particles >71μm | | ASTM D7647 | | 0 | | |
| | Oil Cleanliness | | ISO 4406 (c) | | <u>20/17/11</u> | | |
| | Silt | scalar | *Visual | NONE | NONE | | |
| | Debris | scalar | *Visual | NONE | LIGHT | | |
| | Sand/Dirt | scalar | *Visual | NONE | NONE | | |
| | Appearance | scalar | *Visual | NORML | NORML | | |
| | Odor | scalar | *Visual | NORML | NORML | | |
| | Emulsified Water | scalar | *Visual | >0.1 | NEG | | |
| | | Scalai | Visuai | | NEG | | |
| FLUID CONDITION | Sodium | ppm | ASTM D5185m | | <1 | | |
| Viscosity of sample indicates oil is within ISO 32 range, advise investigate. Confirm oil type. The AN level is acceptable for this fluid. | Boron | ppm | ASTM D5185m | 5 | 3 | | |
| | Barium | ppm | ASTM D5185m | | 0 | | |
| | Molybdenum | ppm | ASTM D5185m | | 0 | | |
| | Manganese | ppm | ASTM D5185m | | 0 | | |
| | Magnesium | ppm | ASTM D5185m | 25 | 4 | | |
| | Calcium | ppm | ASTM D5185m | | 159 | | |
| | Phosphorus | ppm | ASTM D5185m | | 317 | | |
| | Zinc | ppm | ASTM D5185m | | 254 | | |
| | Sulfur | ppm | ASTM D5185m | | 1590 | | |
| | Acid Number (AN) | mg KOH/g | ASTM D3103111 | 0.57 | 0.34 | | |
| | Visc @ 40°C | cSt | ASTM D0045 | | △ 29.63 | | |
| | VISC @ 40 C | 601 | ACTIVI D443 | 40 | 29.03 | | |
| | | | | | | | |





Certificate L2367

Laboratory Sample No. Lab Number

Unique Number

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : WC0873407 Recieved : 06073826 Diagnosed : 10855917 Diagnostician Test Package : CONST

: 30 Jan 2024 : 02 Feb 2024 : Jonathan Hester **BUCKNER HEAVY LIFT** 4732 NC 54 EAST GRAHAM, NC US 27253-9215

Contact: MICHAEL LAWSON michaell@bucknercompanies.com

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)