

Machine Id 040-R0006 Component Right Final Drive Fluid SCHAEFFER SCHAEFFER 293 MOLY 75W90 (--- GAL)

RECOMMENDATION

We recommend that you drain the oil from the component if this has not already been done. We advise that you inspect for the source(s) of wear. We recommend an early resample to monitor this condition.

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WEAR

The aluminum level is abnormal. The iron level is severe. The chromium level is abnormal. Gear wear is indicated.

CONTAMINATION

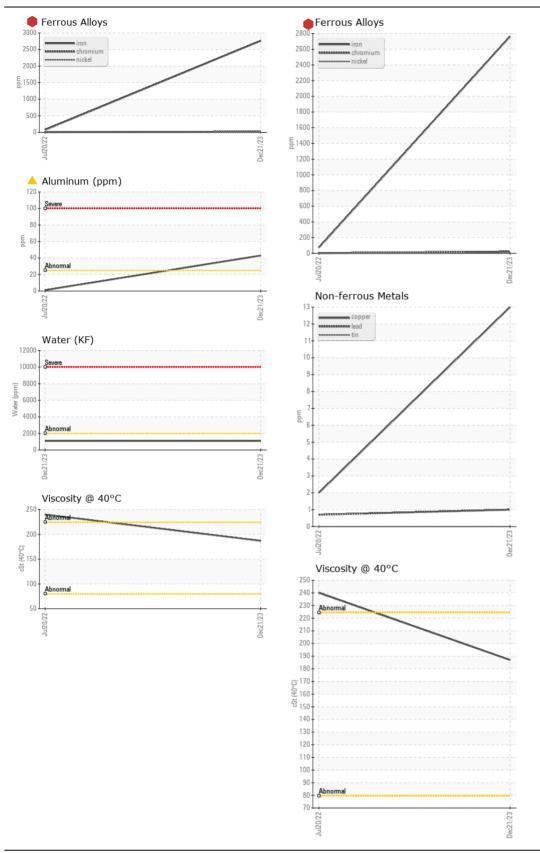
The water content is negligible. There is no indication of any contamination in the oil.

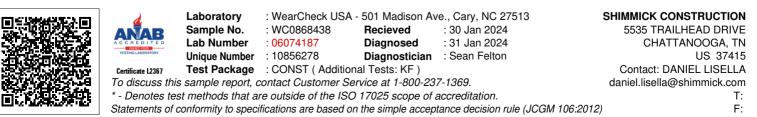
FLUID CONDITION

The oil is no longer serviceable as a result of the abnormal and/or severe wear.

- GAL)						
Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0868438	WC0698081	
Sample Date		Client Info		21 Dec 2023	20 Jul 2022	
Machine Age	hrs	Client Info		6459	2244	
Oil Age	hrs	Client Info		0	0	
Filter Age	hrs	Client Info		0	0	
Oil Changed		Client Info		Not Changd	Not Changd	
Filter Changed		Client Info		Not Changd	Not Changd	
Sample Status				SEVERE	NORMAL	
Iron	ppm	ASTM D5185m	>500	2762	74	
Chromium	ppm	ASTM D5185m	>10	<u> </u>	2	
Nickel	ppm	ASTM D5185m	>10	1	0	
Titanium	ppm	ASTM D5185m		1	<1	
Silver	ppm	ASTM D5185m		0	0	
Aluminum	ppm	ASTM D5185m	>25	4 3	1	
Lead	ppm	ASTM D5185m	>25	1	<1	
Copper	ppm	ASTM D5185m	>50	13	2	
Tin	ppm	ASTM D5185m	>10	0	0	
Vanadium	ppm	ASTM D5185m		<1	0	
White Metal	scalar	*Visual	NONE	NONE	NONE	
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
Silicon		ASTM D5185m	>75	25	3	
Potassium	ppm ppm	ASTM D5185m	>20	23	9	
Water	%	ASTM D510311	>0.2	0.109		
ppm Water	ppm	ASTM D6304	>2002	1090		
Silt	scalar	*Visual	NONE	NONE	NONE	
Debris	scalar	*Visual	NONE	NONE	NONE	
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
Appearance	scalar	*Visual	NORML	NORML	NORML	
Odor	scalar	*Visual	NORML	NORML	NORML	
Emulsified Water	scalar	*Visual	>0.2	0.2%	NEG	
	Scalai	visuai	20.2	0.2 /6		
Sodium	ppm	ASTM D5185m		20	13	
Boron	ppm	ASTM D5185m		65	258	
Barium	ppm	ASTM D5185m		1	24	
Molybdenum	ppm	ASTM D5185m		2	2	
Manganese	ppm	ASTM D5185m		18	2	
Magnesium	ppm	ASTM D5185m		5	<1	
Calcium	ppm	ASTM D5185m		78	17	
Phosphorus	ppm	ASTM D5185m		1071	1227	
Zinc	ppm	ASTM D5185m		74	57	
Sulfur	ppm	ASTM D5185m		24012	25077	
Visc @ 40°C	cSt	ASTM D445		187	240	
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