



OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Area
Store 2 - Beaver
Machine Id
ARJES IMPAKTO250 Arjes 1072
Component
Hydraulic System
Fluid
ISO 46 (18 GAL)

RECOMMENDATION

No corrective action is recommended at this time. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		LEC0047514	---	---
Sample Date		Client Info		24 Jan 2024	---	---
Machine Age	hrs	Client Info		352	---	---
Oil Age	hrs	Client Info		352	---	---
Filter Age	hrs	Client Info		352	---	---
Oil Changed		Client Info		Not Chngd	---	---
Filter Changed		Client Info		Not Chngd	---	---
Sample Status				ABNORMAL	---	---

WEAR

All component wear rates are normal.

PQ	UOM	Method	Limit/Abn	Current	History1	History2
PQ		ASTM D8184		9	---	---
Iron	ppm	ASTM D5185m	>20	13	---	---
Chromium	ppm	ASTM D5185m	>10	<1	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	2	---	---
Lead	ppm	ASTM D5185m	>10	<1	---	---
Copper	ppm	ASTM D5185m	>75	2	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		0	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

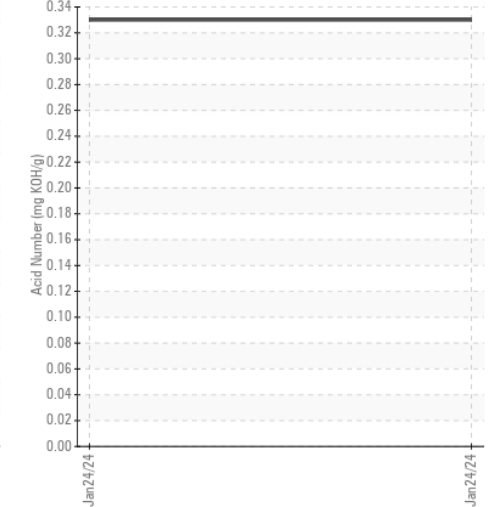
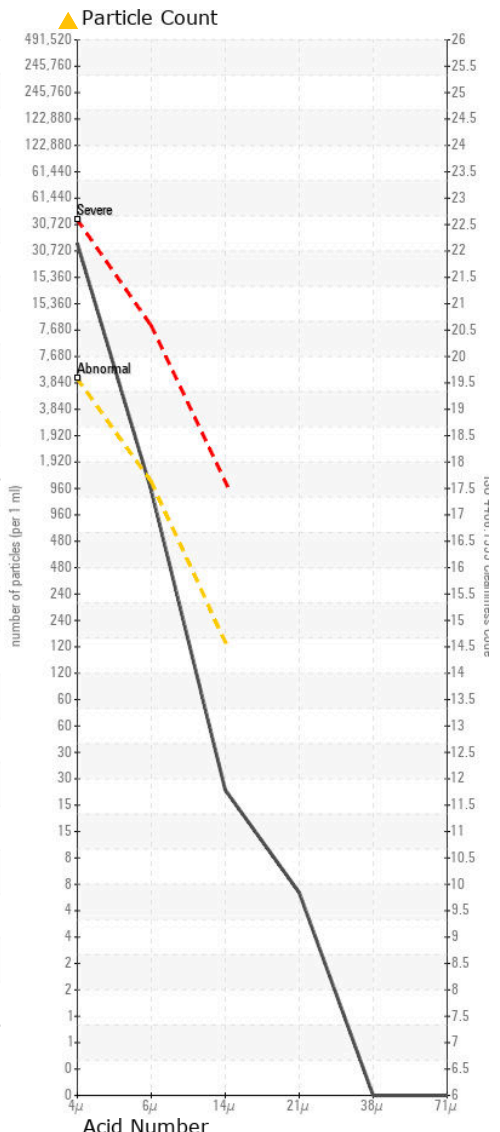
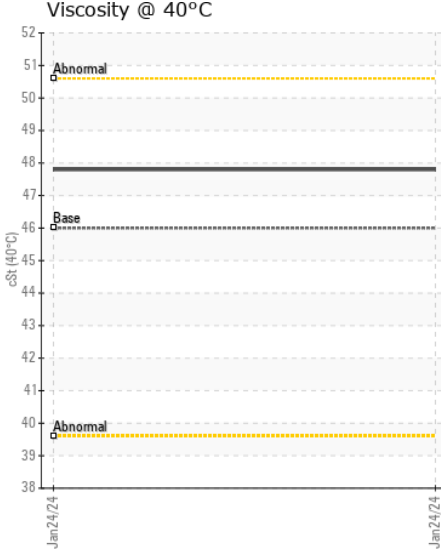
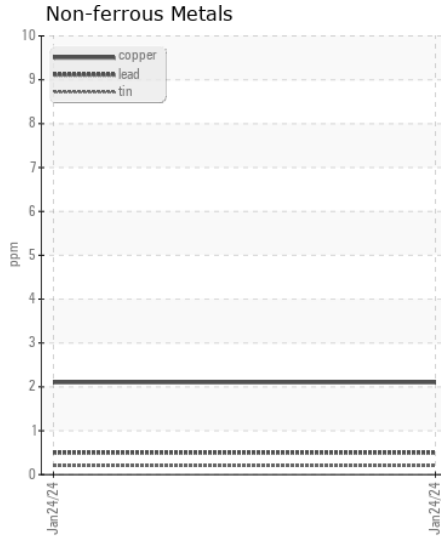
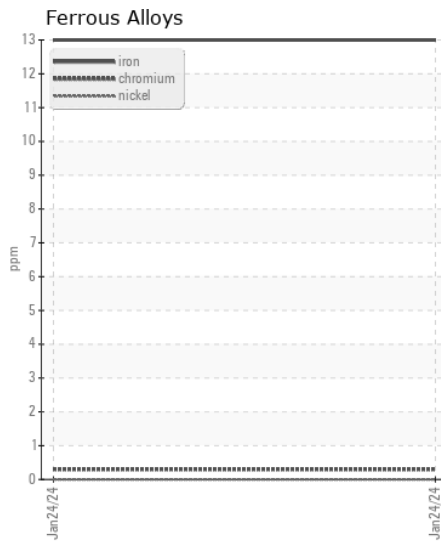
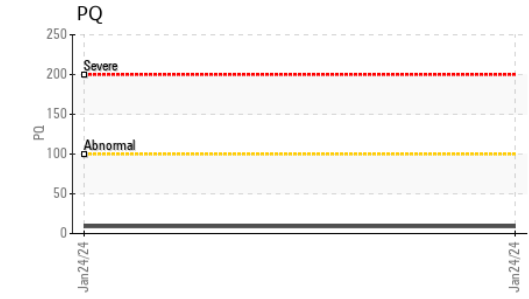
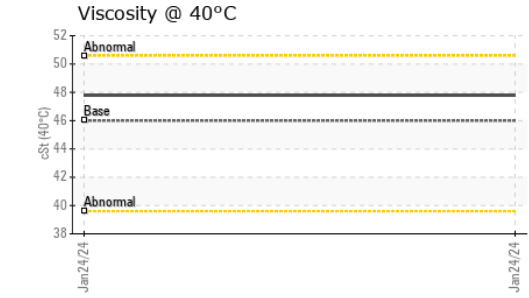
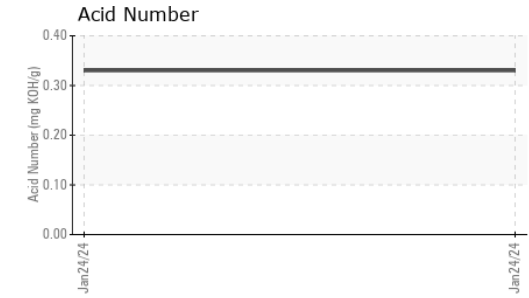
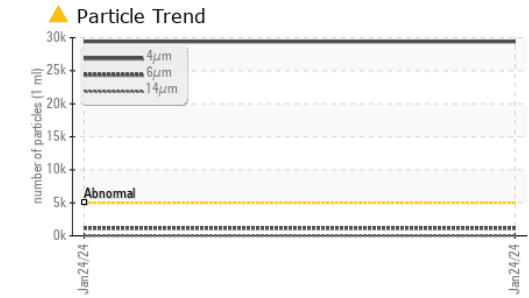
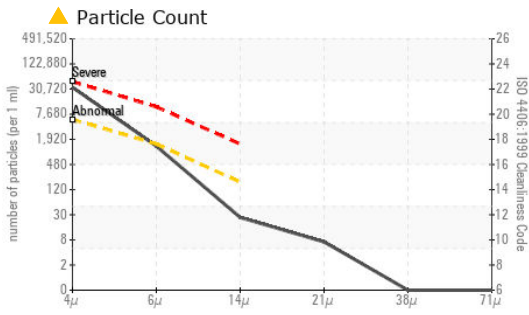
There is a high amount of silt (particulates < 6 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	3	---	---
Potassium	ppm	ASTM D5185m	>20	2	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 29406	---	---
Particles >6µm		ASTM D7647	>1300	1158	---	---
Particles >14µm		ASTM D7647	>160	23	---	---
Particles >21µm		ASTM D7647	>40	6	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 22/17/12	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oils additive package is suitable for further service.

Sodium	ppm	ASTM D5185m		0	---	---
Boron	ppm	ASTM D5185m		0	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		0	---	---
Magnesium	ppm	ASTM D5185m		<1	---	---
Calcium	ppm	ASTM D5185m		70	---	---
Phosphorus	ppm	ASTM D5185m		197	---	---
Zinc	ppm	ASTM D5185m		293	---	---
Sulfur	ppm	ASTM D5185m		8098	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045		0.33	---	---
Visc @ 40°C	cSt	ASTM D445	46.0	47.8	---	---



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : LEC0047514 **Received** : 30 Jan 2024
Lab Number : 06074590 **Diagnosed** : 01 Feb 2024
Unique Number : 10856681 **Diagnostician** : Jonathan Hester
Test Package : CONST (Additional Tests: PQ)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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