

CHICAGO PNEUMATIC ITJ013705 - CLAMPITT PAPER

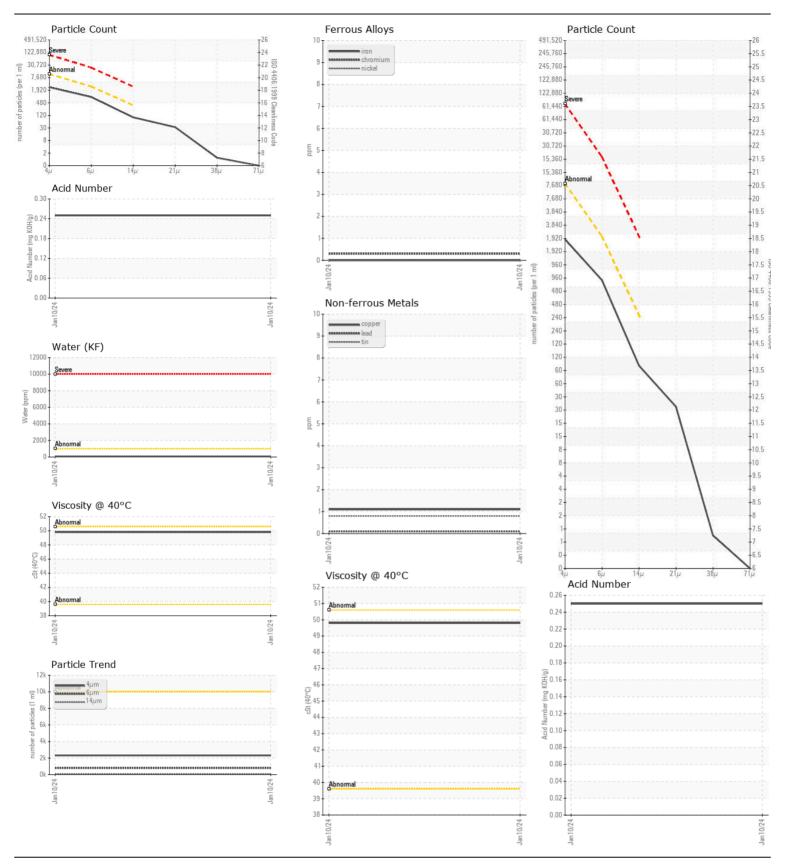
Component Compressor

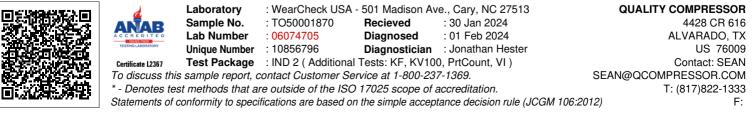
ROTAIR XTRA (--- GAL)

RUTAIR XTRA (GAL)							
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		TO50001870		
	Sample Date		Client Info		10 Jan 2024		
	Machine Age	hrs	Client Info		410		
	Oil Age	hrs	Client Info		0		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Changed		
	Filter Changed		Client Info		Changed		
	Sample Status				NORMAL		
WEAR	Iron	ppm	ASTM D5185m	>50	0		
	Chromium	ppm	ASTM D5185m		<1		
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m		<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>25	2		
	Lead	ppm	ASTM D5185m		- <1		
	Copper	ppm	ASTM D5185m		1		
	Tin	ppm	ASTM D5185m		<1		
	Vanadium	ppm	ASTM D5185m		0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONTAMINATION	Silicon	ppm	ASTM D5185m		0		
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.	Potassium	ppm	ASTM D5185m		2		
	Water	%	ASTM D6304		0.006		
	ppm Water	ppm	ASTM D6304		66		
	Particles >4µm		ASTM D7647		2320		
	Particles >6µm		ASTM D7647		796		
	Particles >14µm		ASTM D7647		85		
	Particles >21µm		ASTM D7647		29		
	Particles >38µm		ASTM D7647		1		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)	>20/18/15	18/17/14		
	Silt	scalar	*Visual	NONE	NONE		
	Debris Sand/Dirt	scalar	*Visual *Visual	NONE NONE	NONE NONE		
		scalar		NORML	NORML		
	Appearance Odor	scalar	*Visual *Visual	NORML	NORML		
	Emulsified Water	scalar scalar	*Visual	>0.1	NORML		
		Joalai	visual	/0.1	NEG		
FLUID CONDITION	Sodium	ppm	ASTM D5185m		0		
	Boron	ppm	ASTM D5185m		0		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		0		
	Calcium	ppm	ASTM D5185m		0		
	Phosphorus	ppm	ASTM D5185m		0		
	Zinc	ppm	ASTM D5185m		73		
	Sulfur	ppm	ASTM D5185m		0		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.25		
	Visc @ 40°C	cSt	ASTM D445		49.8		
	Visc @ 100°C	cSt	ASTM D445		8.1		
	Viccocity Index (VI)	Soole	ACTM D0070		104		

Viscosity Index (VI) Scale ASTM D2270

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Contact/Location: SEAN ? - QUAALV

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