



# OIL ANALYSIS REPORT

WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	ATTENTION

Area  
**IBACO [CONHER]**  
Machine Id  
**BM COZAR VI**  
Component  
**Bottom Diesel Engine**  
Fluid  
**XTRA REV 15W40 (160 LTR)**

## RECOMMENDATION

Oil and filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>KL0013490</b>	KL0013330	KL0012820
Sample Date		Client Info		<b>24 Jan 2024</b>	25 Oct 2023	16 Sep 2023
Machine Age	hrs	Client Info		<b>0</b>	16703	16023
Oil Age	hrs	Client Info		<b>700</b>	692	12
Filter Age	hrs	Client Info		<b>700</b>	692	12
Oil Changed		Client Info		<b>Changed</b>	Changed	Not Changed
Filter Changed		Client Info		<b>Changed</b>	Changed	Not Changed
Sample Status				<b>ABNORMAL</b>	ATTENTION	SEVERE

## WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>100	<b>12</b>	19	10
Chromium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>25	<b>2</b>	1	<1
Lead	ppm	ASTM D5185m	>40	<b>0</b>	0	<1
Copper	ppm	ASTM D5185m	>330	<b>&lt;1</b>	8	<1
Tin	ppm	ASTM D5185m	>15	<b>0</b>	0	<1
Vanadium	ppm	ASTM D5185m		<b>0</b>	0	<1
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

## CONTAMINATION

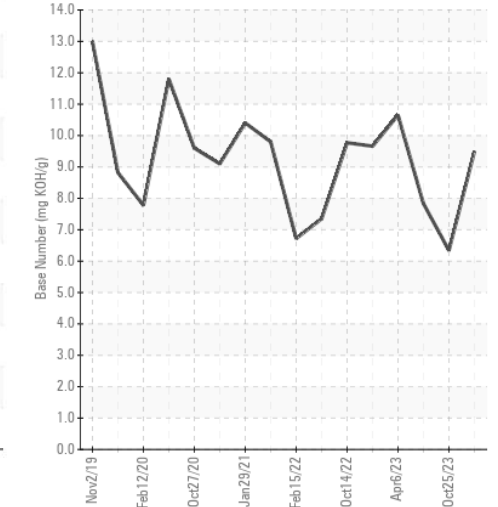
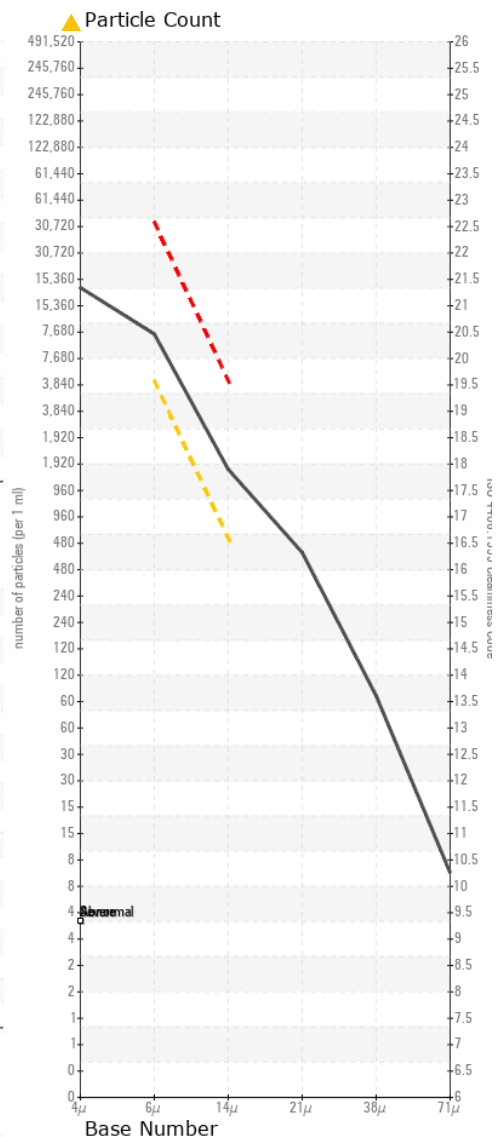
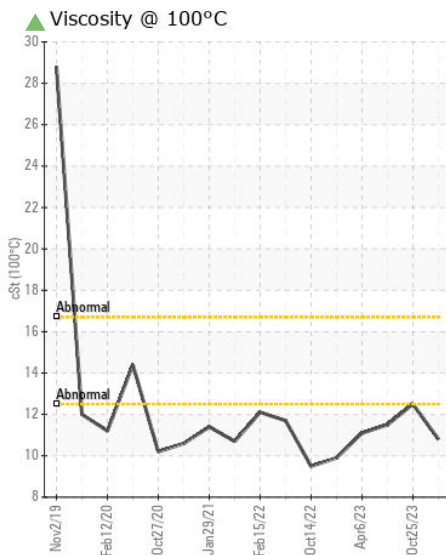
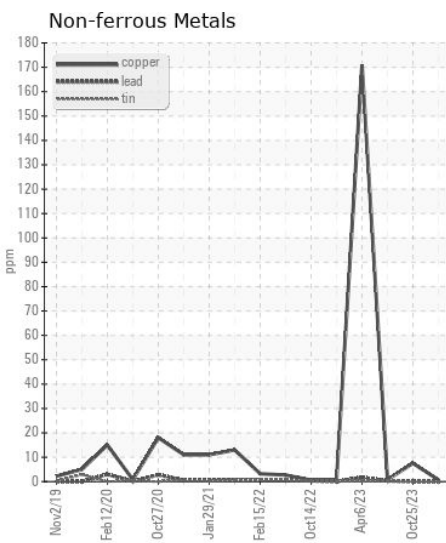
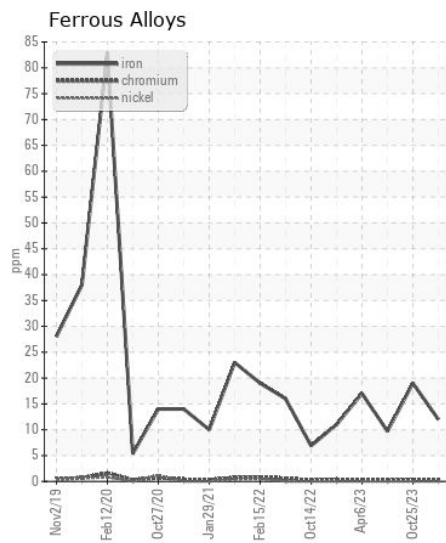
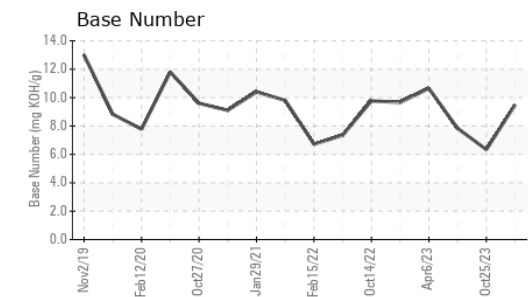
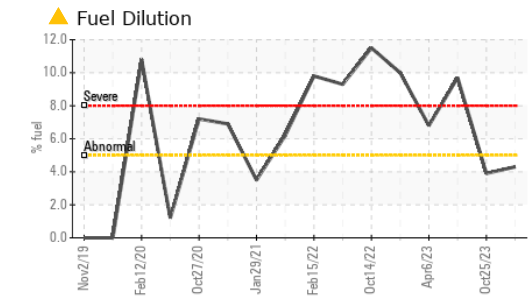
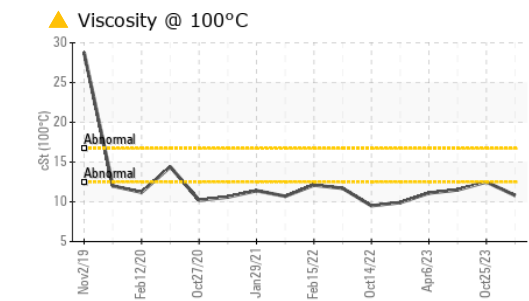
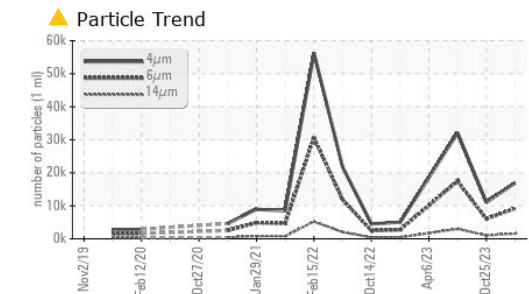
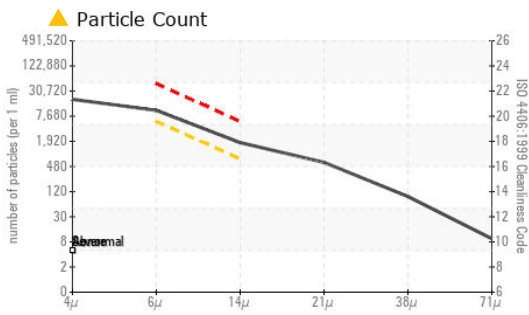
There is a high amount of particulates present in the oil. Light fuel dilution occurring.

Silicon	ppm	ASTM D5185m	>25	<b>8</b>	6	6
Potassium	ppm	ASTM D5185m	>20	<b>4</b>	<1	4
Fuel	%	ASTM D3524	>5	<b>▲ 4.3</b>	▲ 3.9	■ 9.7
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Glycol		WC Method		<b>NEG</b>	NEG	NEG
Soot %	%	*ASTM D7844	>3	<b>0.2</b>	1.2	0
Nitration	Abs/cm	*ASTM D7624	>20	<b>9.7</b>	14.5	10.4
Sulfation	Abs/.1mm	*ASTM D7415	>30	<b>17.7</b>	22.5	23.0
Particles >4µm		ASTM D7647		<b>16903</b>	11040	32084
Particles >6µm		ASTM D7647	>5000	<b>▲ 9208</b>	▲ 6014	▲ 17478
Particles >14µm		ASTM D7647	>640	<b>▲ 1567</b>	▲ 1024	▲ 2975
Particles >21µm		ASTM D7647	>160	<b>▲ 528</b>	▲ 345	▲ 1002
Particles >38µm		ASTM D7647	>40	<b>▲ 81</b>	▲ 53	▲ 155
Particles >71µm		ASTM D7647	>10	<b>8</b>	5	▲ 16
Oil Cleanliness		ISO 4406 (c)	>19/16	<b>▲ 20/18</b>	▲ 20/17	▲ 21/19
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

## FLUID CONDITION

The oil viscosity is lower than normal. The BN result indicates that there is suitable alkalinity remaining in the oil. Confirm oil type.

Sodium	ppm	ASTM D5185m		<b>0</b>	4	2
Boron	ppm	ASTM D5185m		<b>0</b>	88	222
Barium	ppm	ASTM D5185m		<b>&lt;1</b>	0	0
Molybdenum	ppm	ASTM D5185m		<b>&lt;1</b>	60	84
Manganese	ppm	ASTM D5185m		<b>0</b>	0	<1
Magnesium	ppm	ASTM D5185m		<b>5</b>	252	382
Calcium	ppm	ASTM D5185m		<b>2809</b>	1975	1929
Phosphorus	ppm	ASTM D5185m		<b>1188</b>	830	930
Zinc	ppm	ASTM D5185m		<b>1337</b>	984	1135
Sulfur	ppm	ASTM D5185m		<b>3722</b>	3244	4075
Oxidation	Abs/.1mm	*ASTM D7414	>25	<b>13.2</b>	21.4	18.6
Base Number (BN)	mg KOH/g	ASTM D2896		<b>9.49</b>	6.34	7.83
Visc @ 100°C	cSt	ASTM D445		<b>▲ 10.8</b>	12.5	▲ 11.5



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : KL0013490 **Received** : 30 Jan 2024  
**Lab Number** : 06074995 **Diagnosed** : 02 Feb 2024  
**Unique Number** : 10857086 **Diagnostician** : Jonathan Hester  
**Test Package** : MOB 2 ( Additional Tests: FuelDilution, PercentFuel, PrtCount )

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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