



OIL ANALYSIS REPORT

WEAR	ABNORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL

Machine Id
E-130
 Component
Hydraulic System
 Fluid
PHILLIPS 66 Powerflow NZ AW46 (--- GAL)

RECOMMENDATION

We recommend you service the filters on this component. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		WC0878688	---	---
Sample Date		Client Info		30 Jan 2024	---	---
Machine Age	hrs	Client Info		10325	---	---
Oil Age	hrs	Client Info		849	---	---
Filter Age	hrs	Client Info		849	---	---
Oil Changed		Client Info		Not Changd	---	---
Filter Changed		Client Info		Not Changd	---	---
Sample Status				ABNORMAL	---	---

WEAR

The iron level is abnormal. All other component wear rates are normal.

Iron	ppm	ASTM D5185m	>20	▲ 29	---	---
Chromium	ppm	ASTM D5185m	>10	2	---	---
Nickel	ppm	ASTM D5185m	>10	0	---	---
Titanium	ppm	ASTM D5185m		<1	---	---
Silver	ppm	ASTM D5185m		0	---	---
Aluminum	ppm	ASTM D5185m	>10	4	---	---
Lead	ppm	ASTM D5185m	>10	0	---	---
Copper	ppm	ASTM D5185m	>75	8	---	---
Tin	ppm	ASTM D5185m	>10	<1	---	---
Vanadium	ppm	ASTM D5185m		<1	---	---
White Metal	scalar	*Visual	NONE	NONE	---	---
Yellow Metal	scalar	*Visual	NONE	NONE	---	---

CONTAMINATION

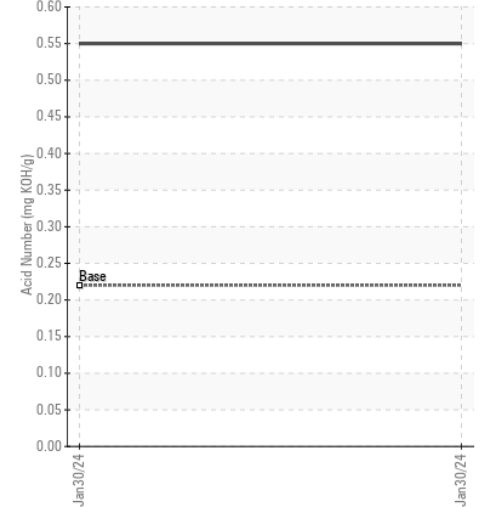
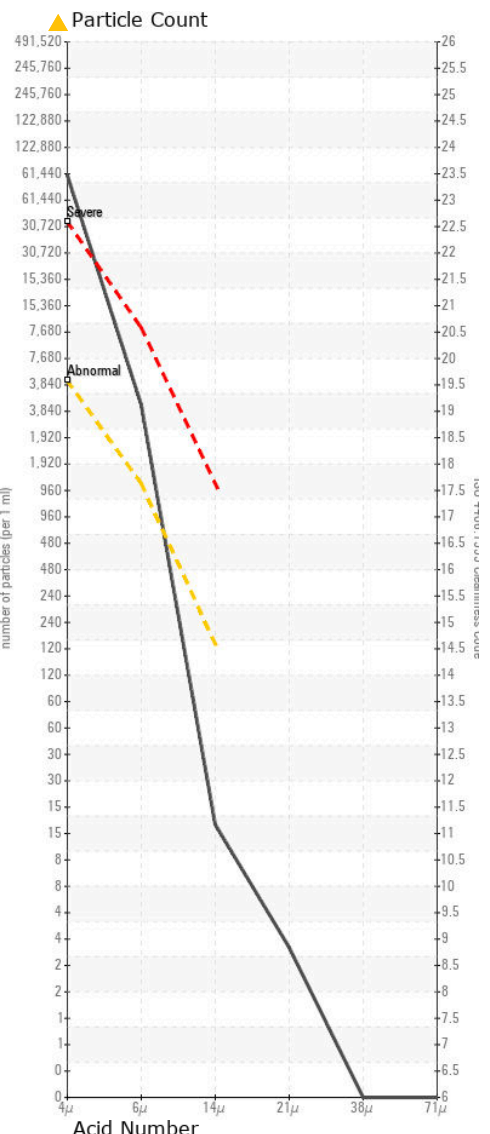
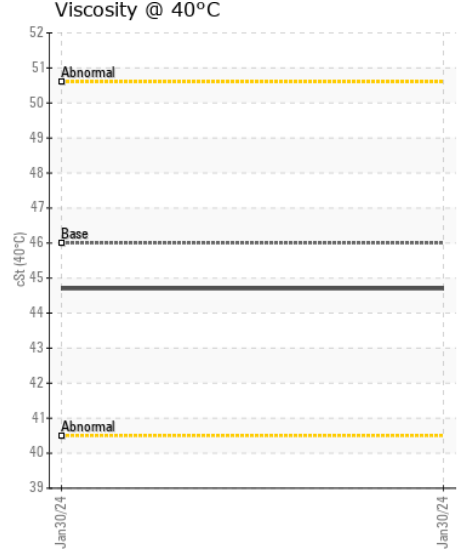
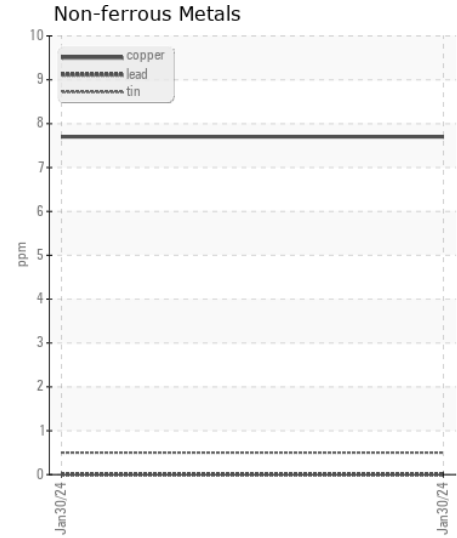
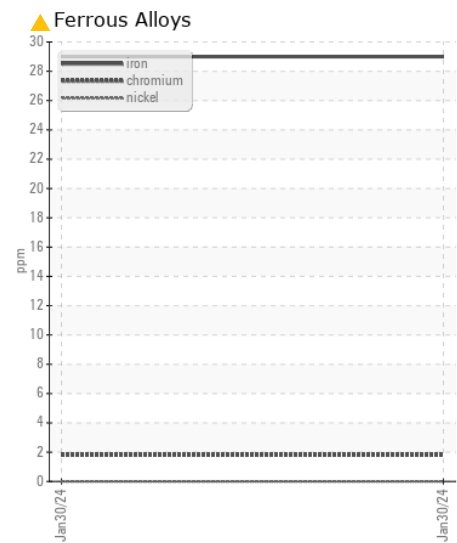
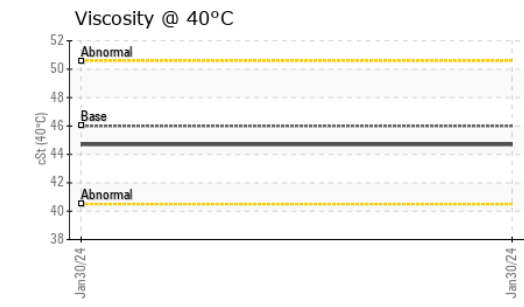
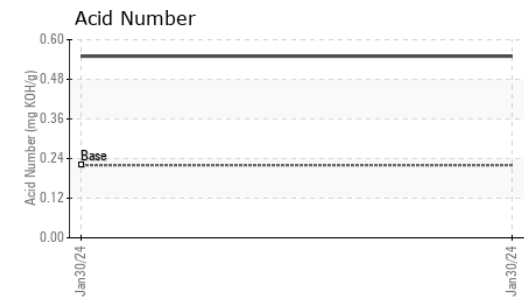
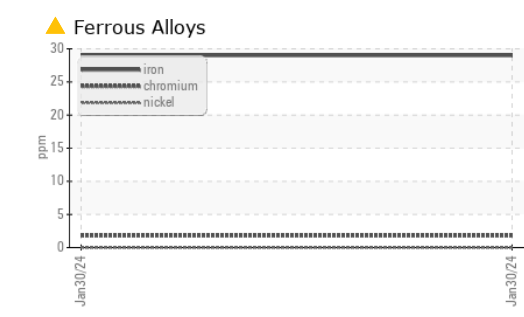
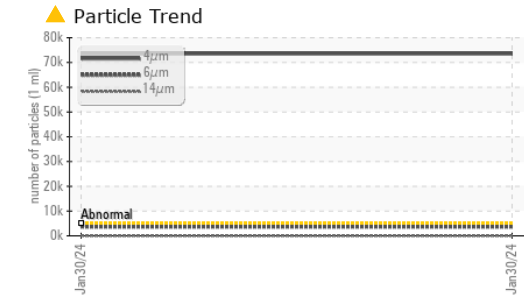
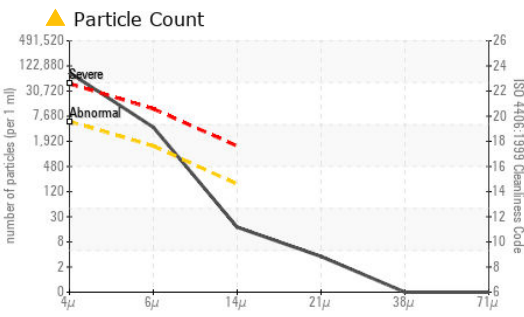
There is a high amount of silt (particulates < 14 microns in size) present in the oil.

Silicon	ppm	ASTM D5185m	>20	13	---	---
Potassium	ppm	ASTM D5185m	>20	<1	---	---
Water		WC Method	>0.1	NEG	---	---
Particles >4µm		ASTM D7647	>5000	▲ 73530	---	---
Particles >6µm		ASTM D7647	>1300	▲ 3646	---	---
Particles >14µm		ASTM D7647	>160	15	---	---
Particles >21µm		ASTM D7647	>40	3	---	---
Particles >38µm		ASTM D7647	>10	0	---	---
Particles >71µm		ASTM D7647	>3	0	---	---
Oil Cleanliness		ISO 4406 (c)	>19/17/14	▲ 23/19/11	---	---
Silt	scalar	*Visual	NONE	NONE	---	---
Debris	scalar	*Visual	NONE	NONE	---	---
Sand/Dirt	scalar	*Visual	NONE	NONE	---	---
Appearance	scalar	*Visual	NORML	NORML	---	---
Odor	scalar	*Visual	NORML	NORML	---	---
Emulsified Water	scalar	*Visual	>0.1	NEG	---	---

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		1	---	---
Boron	ppm	ASTM D5185m		<1	---	---
Barium	ppm	ASTM D5185m		0	---	---
Molybdenum	ppm	ASTM D5185m		<1	---	---
Manganese	ppm	ASTM D5185m		<1	---	---
Magnesium	ppm	ASTM D5185m		4	---	---
Calcium	ppm	ASTM D5185m		330	---	---
Phosphorus	ppm	ASTM D5185m		408	---	---
Zinc	ppm	ASTM D5185m		479	---	---
Sulfur	ppm	ASTM D5185m		1178	---	---
Acid Number (AN)	mg KOH/g	ASTM D8045	0.22	0.55	---	---
Visc @ 40°C	cSt	ASTM D445	46	44.7	---	---



Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : WC0878688 **Received** : 31 Jan 2024
Lab Number : 06075641 **Diagnosed** : 01 Feb 2024
Unique Number : 10857732 **Diagnostician** : Don Baldrige
Test Package : CONST

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Certificate L2367
 To discuss this sample report, contact Customer Service at 1-800-237-1369.
 * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.
 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)