

OIL ANALYSIS REPORT

WEAR NORMAL CONTAMINATION ABNORMAL NORMAL FLUID CONDITION

Area Ascendum Machinery/250 Hour CSA SAKAI SV414TK 2037 (S/N 3SV59-60157)

Hydraulic System

VOLVO SUPER HYDRAULIC OIL 46 (--- GAL)

RECOMMENDATION	
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We recommend you service the filters on this component. Resample at the next service interval to monitor.

WEAR

All component wear rates are normal.

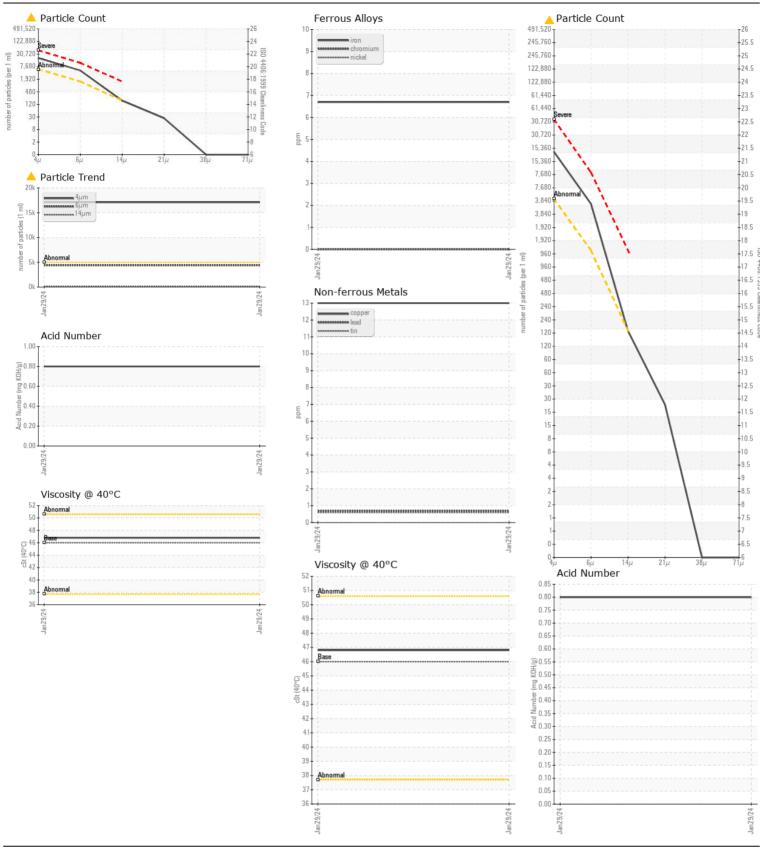
CONTAMINATION

There is a high amount of silt (particulates < 14 microns in size) present in the oil.

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

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Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		ASC0001583		
Sample Date		Client Info		29 Jan 2024		
Machine Age	hrs	Client Info		2181		
Oil Age	hrs	Client Info		2181		
Filter Age	hrs	Client Info		0		
Oil Changed		Client Info		Not Changd		
Filter Changed		Client Info		Not Changd		
Sample Status				ABNORMAL		
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Iron	ppm	ASTM D5185m	>20	7		
Chromium	ppm	ASTM D5185m	>10	0		
Nickel	ppm	ASTM D5185m	>10	0		
Titanium	ppm	ASTM D5185m		<1		
Silver	ppm	ASTM D5185m		0		
Aluminum	ppm	ASTM D5185m	>10	<1		
Lead	ppm	ASTM D5185m	>10	<1		
Copper	ppm	ASTM D5185m	>75	13		
Tin	ppm	ASTM D5185m	>10	<1		
Vanadium	ppm	ASTM D5185m		<1		
White Metal	scalar	*Visual	NONE	NONE		
Yellow Metal	scalar	*Visual	NONE	NONE		
Silicon	ppm	ASTM D5185m	>20	3		
Potassium	ppm	ASTM D5185m	>20	<1		
Water		WC Method	>0.1	NEG		
Particles >4µm		ASTM D7647	>5000	17111		
Particles >6µm		ASTM D7647	>1300	4 392		
Particles >14µm		ASTM D7647	>160	158		
Particles >21µm		ASTM D7647	>40	23		
Particles >38µm		ASTM D7647	>10	0		
Particles >71µm		ASTM D7647	>3	0		
Oil Cleanliness		ISO 4406 (c)	>19/17/14	A 21/19/14		
Silt	scalar	*Visual	NONE	NONE		
Debris	scalar	*Visual	NONE	LIGHT		
Sand/Dirt	scalar	*Visual	NONE	NONE		
Appearance	scalar	*Visual	NORML	NORML		
Odor	scalar	*Visual	NORML	NORML		
Emulsified Water	scalar	*Visual	>0.1	NEG		
Sodium	ppm	ASTM D5185m		1		
Boron	ppm	ASTM D5185m	14	2		
Barium	ppm	ASTM D5185m	0.0	0		
Molybdenum	ppm	ASTM D5185m	0.0	1		
Manganese	ppm	ASTM D5185m	0.0	، <1		
Magnesium	ppm	ASTM D5185m	2.6	356		
Calcium	ppm	ASTM D5185m	49	613		
Phosphorus	ppm	ASTM D5185m	354	658		
Zinc	ppm	ASTM D5185m	419	695		
Sulfur	ppm	ASTM D5185m	3719	1865		
Acid Number (AN)	mg KOH/g	ASTM D5185III ASTM D8045	0/19	0.80		
Visc @ 40°C	cSt	ASTM D8045 ASTM D445	46	46.8		
	601	A3110 D443	40	40.0		



TRIANGLE GRADING AND PAVING INC Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513 Sample No. Recieved : 31 Jan 2024 1521 Huffman Mill Rd : ASC0001583 Lab Number BURLINGTON, NC : 06075648 Diagnosed :01 Feb 2024 : 10857739 : Don Baldridge US 27216 **Unique Number** Diagnostician Test Package : MOBCE Contact: ADAM CORBETT Certificate L2367 To discuss this sample report, contact Customer Service at 1-800-237-1369. wacorbett@trianglegradingpaving.com * - Denotes test methods that are outside of the ISO 17025 scope of accreditation. T: Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012) F: (336)584-0145

Submitted By: KARRINGTON RENDLEMAN