

## Machine Id VOLVO EC250EL 314172 Component Hydraulic System Fluid

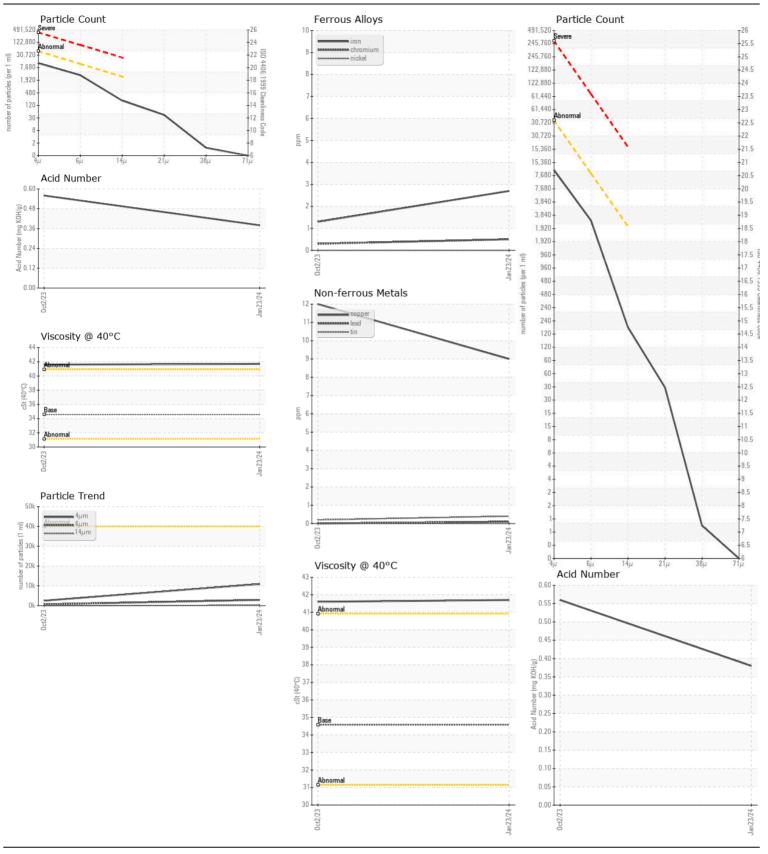
VALVOLINE ALLFLEET 10W (--- GAL)

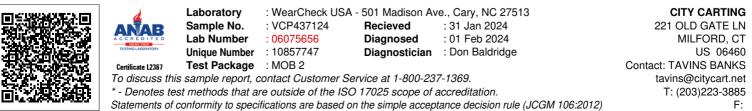
RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
Resample at the next service interval to monitor.	Sample Number		Client Info		VCP437124	VCP416399	
	Sample Date		Client Info		23 Jan 2024	02 Oct 2023	
	Machine Age	hrs	Client Info		0	2232	
	Oil Age	hrs	Client Info		0	0	
	Filter Age	hrs	Client Info		0	0	
	Oil Changed		Client Info		Changed	Changed	
	Filter Changed		Client Info		N/A	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	ppm	ASTM D5185m	>25	3	1	
WEAR	Chromium	ppm	ASTM D5185m		<1	<1	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		0	0	
	Titanium	ppm	ASTM D5185m		<1	0	
	Silver	ppm	ASTM D5185m		0	0	
	Aluminum	ppm	ASTM D5185m	>20	<1	0	
	Lead	ppm	ASTM D5185m		<1	0	
	Copper	ppm	ASTM D5185m		9	12	
	Tin	ppm	ASTM D5185m		<1	<1	
	Vanadium	ppm	ASTM D5185m		<1	0	
	White Metal	scalar	*Visual	NONE	NONE	NONE	
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m		4	3	
There is no indication of any contamination in the oil. The amount and size of particulates present in the system are acceptable.	Potassium	ppm	ASTM D5185m		0	0	
	Water		WC Method		NEG	NEG	
	Particles >4µm		ASTM D7647		10939	2534	
	Particles >6µm		ASTM D7647		2922	691	
	Particles >14µm		ASTM D7647		178	48	
	Particles >21µm		ASTM D7647		37	11	
	Particles >38µm		ASTM D7647		1	0	
	Particles >71µm		ASTM D7647		0	0	
	Oil Cleanliness Silt	scalar	ISO 4406 (c) *Visual	>22/20/18 NONE	21/19/15 NONE	19/17/13 NONE	
	Debris		*Visual	NONE	NONE	NONE	
	Sand/Dirt	scalar scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water		*Visual	>0.1	NEG	NEG	
		····	viouui			NLG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		2	1	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Boron	ppm	ASTM D5185m		8	0	
	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		6	0	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		67	2	
	Calcium	ppm	ASTM D5185m		782	91	
	Phosphorus	ppm	ASTM D5185m		585	451	
	Zinc	ppm	ASTM D5185m		675	570	
	Sulfur	ppm	ASTM D5185m		2370	1721	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.38	0.56	
	1000	- 01	ACTADATE	04 57		4 4 4 0	

Visc @ 40°C cSt ASTM D445 34.57

41.6

41.7





Contact/Location: TAVINS BANKS - CITMILCON