

**WEAR** CONTAMINATION **FLUID CONDITION** 

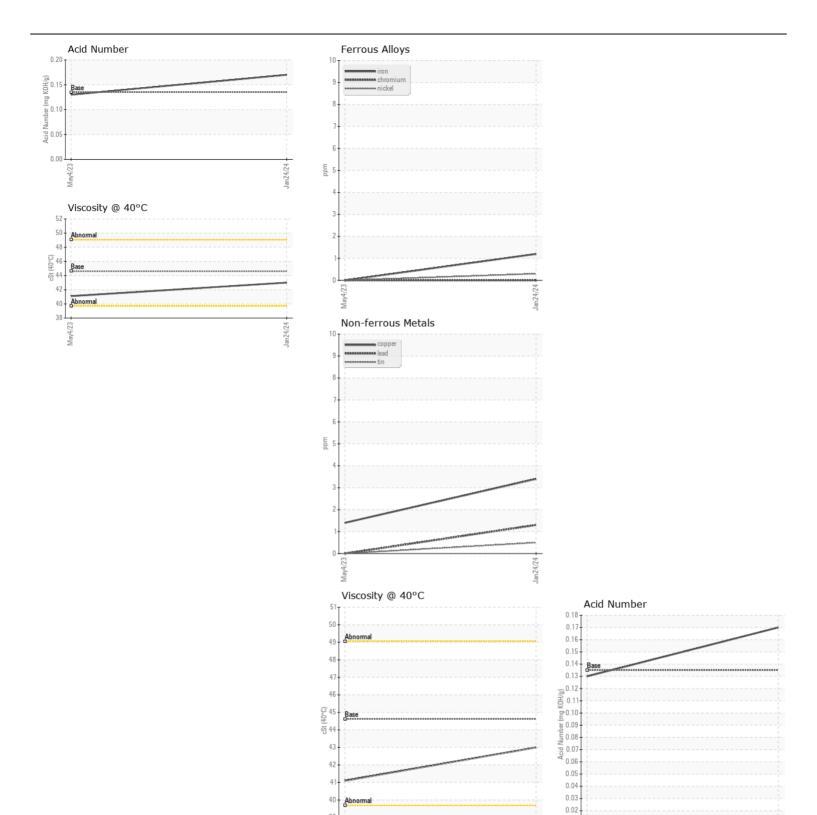
**NORMAL NORMAL NORMAL** 

**PAL 44** 

## Machine Id KAESER 1198 - BB DIVERSIFIED

Component Compressor

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.	Sample Number		Client Info		UCS06075991	UCS05849790	
	Sample Date		Client Info		24 Jan 2024	04 May 2023	
	Machine Age	hrs	Client Info		39115	35039	
	Oil Age	hrs	Client Info		2500	4000	
	Filter Age	hrs	Client Info		2500	4000	
	Oil Changed		Client Info		Not Changd	Changed	
	Filter Changed		Client Info		Changed	Changed	
	Sample Status				NORMAL	NORMAL	
WEAR	Iron	nnm	ASTM D5185m	\50	1	0	
WLAN	Chromium	ppm	ASTM D5185m		0	0	
All component wear rates are normal.	Nickel	ppm	ASTM D5185m		<1	0	
	Titanium	ppm	ASTM D5185m		0	0	
	Silver	ppm	ASTM D5185m		0		
		ppm				0	
	Aluminum	ppm	ASTM D5185m ASTM D5185m		<1	0	
	Lead	ppm	ASTM D5185m		1	0	
	Copper Tin	ppm	ASTM D5185m		3 <1	0	
	Vanadium	ppm		>10	0	0	
	White Metal	ppm	ASTM D5185m *Visual	NONE	MODER	LIGHT	
		scalar		NONE			
	Yellow Metal	scalar	*Visual	NONE	NONE	NONE	
CONTAMINATION	Silicon	ppm	ASTM D5185m	>25	<1	4	
Moderate concentration of visible dirt/debris present in the oil.	Potassium	ppm	ASTM D5185m	>20	2	0	
	Water		WC Method	>0.05	NEG	NEG	
	Silt	scalar	*Visual	NONE	NONE	NONE	
	Debris	scalar	*Visual	NONE	MODER	NONE	
	Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	
	Appearance	scalar	*Visual	NORML	NORML	NORML	
	Odor	scalar	*Visual	NORML	NORML	NORML	
	Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	
FLUID CONDITION	Sodium	ppm	ASTM D5185m		<1	0	
	Boron	ppm	ASTM D5185m	0	0	0	
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0	0	
	Molybdenum	ppm	ASTM D5185m		0	0	
	Manganese	ppm	ASTM D5185m		<1	<1	
	Magnesium	ppm	ASTM D5185m		1	<1	
	Calcium	ppm	ASTM D5185m		4	0	
	Phosphorus	ppm	ASTM D5185m		146	194	
	Zinc	ppm	ASTM D5185m		13	0	
	Sulfur	ppm	ASTM D5185m		324	305	
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.17	0.13	
	` ,				43.0	41.1	
	Visc @ 40°C	cSt	ASTM D445	44.62	43.0	41.1	







Certificate L2367

Laboratory Sample No. Lab Number

Unique Number : 10858082 Test Package : IND 2

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 Recieved : 31 Jan 2024 : UCS06075991 : 06075991 Diagnosed : 02 Feb 2024 Diagnostician : Don Baldridge

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation. Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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**JEMCO-MAXAIR** 

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