



WEAR	NORMAL
CONTAMINATION	NORMAL
FLUID CONDITION	NORMAL

Area
PALEXTRA 44
Machine Id
KAESER 1197 - B B DIVERSIFIED
Component
Compressor

RECOMMENDATION

The filter change at the time of sampling has been noted. Resample at the next service interval to monitor.

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		UCS06075993	UCS05849789	UCS05690416
Sample Date		Client Info		24 Jan 2024	04 May 2023	27 Oct 2022
Machine Age	hrs	Client Info		59929	55969	53023
Oil Age	hrs	Client Info		2500	4000	4000
Filter Age	hrs	Client Info		2500	4000	4000
Oil Changed		Client Info		Not Changd	Changed	Changed
Filter Changed		Client Info		Changed	Changed	Changed
Sample Status				NORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>50	0	<1	<1
Chromium	ppm	ASTM D5185m	>10	0	0	0
Nickel	ppm	ASTM D5185m	>3	<1	0	0
Titanium	ppm	ASTM D5185m	>3	0	0	0
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>10	<1	<1	0
Lead	ppm	ASTM D5185m	>10	<1	0	0
Copper	ppm	ASTM D5185m	>50	4	6	7
Tin	ppm	ASTM D5185m	>10	<1	<1	<1
Vanadium	ppm	ASTM D5185m		0	0	0
White Metal	scalar	*Visual	NONE	LIGHT	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

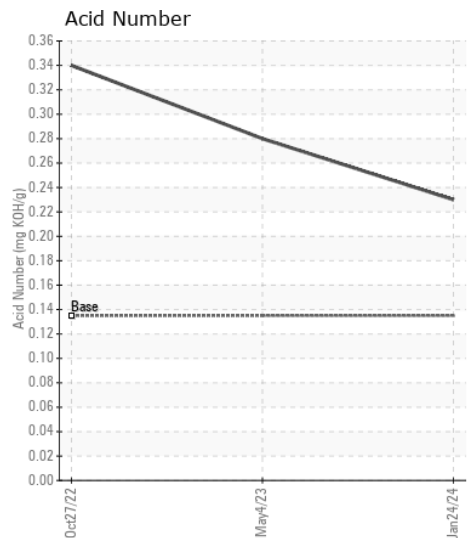
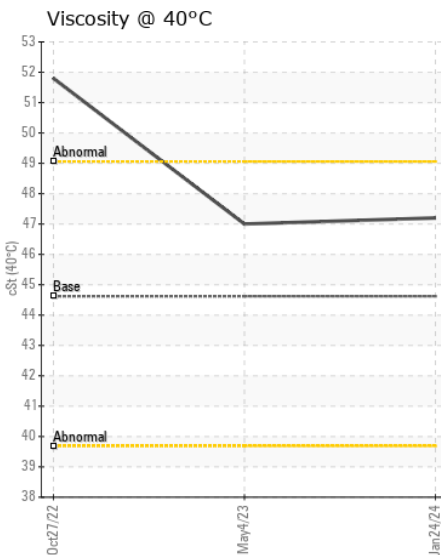
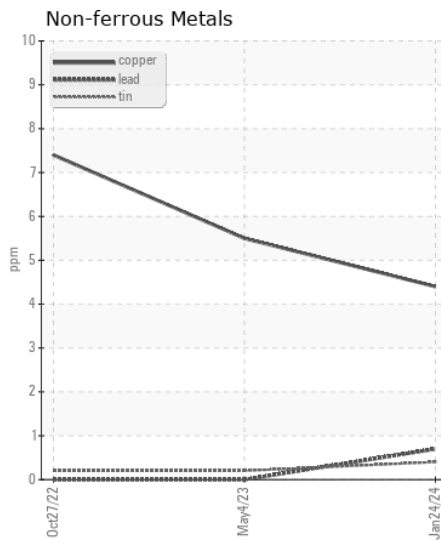
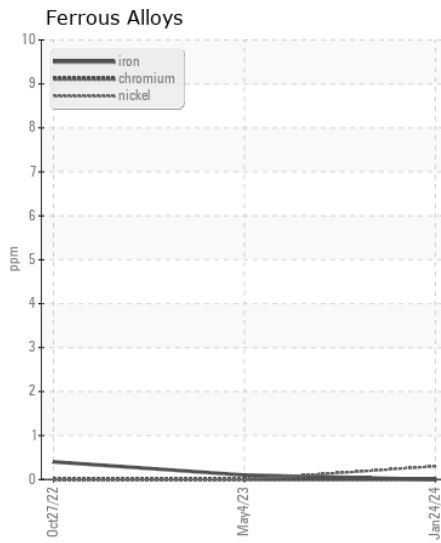
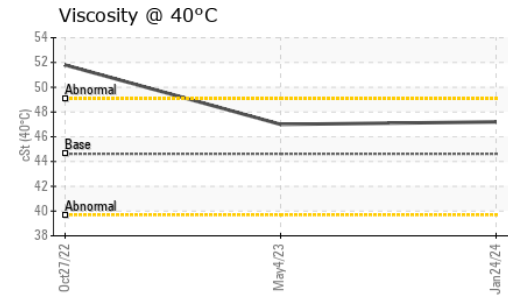
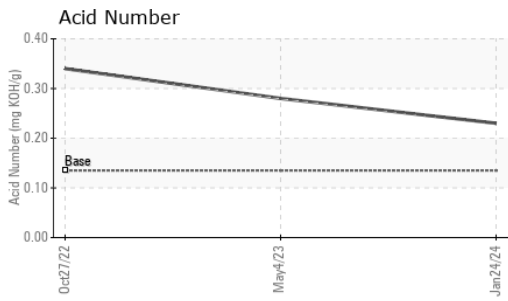
Moderate concentration of visible dirt/debris present in the oil.

Silicon	ppm	ASTM D5185m	>25	<1	0	<1
Potassium	ppm	ASTM D5185m	>20	2	<1	0
Water		WC Method	>0.05	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.05	NEG	NEG	NEG

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

Sodium	ppm	ASTM D5185m		<1	<1	0
Boron	ppm	ASTM D5185m	0	0	0	0
Barium	ppm	ASTM D5185m	0.3	0	0	0
Molybdenum	ppm	ASTM D5185m	0	0	0	0
Manganese	ppm	ASTM D5185m	0.3	<1	<1	0
Magnesium	ppm	ASTM D5185m	0.4	2	2	<1
Calcium	ppm	ASTM D5185m	0	2	0	0
Phosphorus	ppm	ASTM D5185m	689	142	276	380
Zinc	ppm	ASTM D5185m	0	20	11	28
Sulfur	ppm	ASTM D5185m	1237	453	943	704
Acid Number (AN)	mg KOH/g	ASTM D8045	0.135	0.23	0.28	0.34
Visc @ 40°C	cSt	ASTM D445	44.62	47.2	47.0	51.8



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : UCS06075993 **Received** : 31 Jan 2024
Lab Number : 06075993 **Diagnosed** : 02 Feb 2024
Unique Number : 10858084 **Diagnostician** : Don Baldrige
Test Package : IND 2

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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