



VOLVO

OIL ANALYSIS REPORT

WEAR**ABNORMAL****CONTAMINATION****NORMAL****FLUID CONDITION****NORMAL**

Area

[SWO-06920]

Machine Id

VOLVO A45G 352916

Component

Drop Box

Fluid

VOLVO PREMIUM GEAR OIL 85W-140 GL-5 (--- GAL)

RECOMMENDATION

No corrective action is recommended at this time. The oil change at the time of sampling has been noted. Resample at the next service interval to monitor.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|-------------|
| Sample Number | | Client Info | | VCP443291 | VCP435121 | VCP405828 |
| Sample Date | | Client Info | | 26 Jan 2024 | 11 Oct 2023 | 05 Sep 2023 |
| Machine Age | hrs | Client Info | | 4034 | 3517 | 3285 |
| Oil Age | hrs | Client Info | | 0 | 0 | 0 |
| Filter Age | hrs | Client Info | | 0 | 0 | 0 |
| Oil Changed | | Client Info | | Changed | Not Changd | Not Changd |
| Filter Changed | | Client Info | | Not Changed | Not Changed | N/A |
| Sample Status | | | | ABNORMAL | NORMAL | NORMAL |

WEAR

Gear wear is indicated.

| | | | | | | |
|--------------|--------|-------------|------|--------------|------|------|
| Iron | ppm | ASTM D5185m | >500 | ▲ 510 | 346 | 305 |
| Chromium | ppm | ASTM D5185m | >20 | 6 | 4 | 4 |
| Nickel | ppm | ASTM D5185m | >10 | 2 | <1 | 1 |
| Titanium | ppm | ASTM D5185m | | <1 | 0 | 0 |
| Silver | ppm | ASTM D5185m | | 0 | 0 | 0 |
| Aluminum | ppm | ASTM D5185m | >30 | 2 | 0 | <1 |
| Lead | ppm | ASTM D5185m | >30 | 0 | 0 | 0 |
| Copper | ppm | ASTM D5185m | >30 | 6 | 5 | 4 |
| Tin | ppm | ASTM D5185m | >20 | 0 | <1 | 0 |
| Vanadium | ppm | ASTM D5185m | | 0 | 0 | 0 |
| White Metal | scalar | *Visual | NONE | NONE | NONE | NONE |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | NONE |

CONTAMINATION

There is no indication of any contamination in the oil.

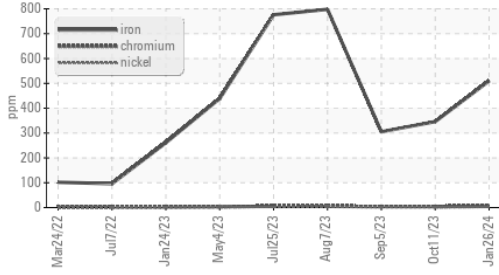
| | | | | | | |
|------------------|--------|-------------|-------|--------------|-------|-------|
| Silicon | ppm | ASTM D5185m | >50 | 13 | 11 | 10 |
| Potassium | ppm | ASTM D5185m | >20 | 2 | 0 | <1 |
| Water | | WC Method | >0.2 | NEG | NEG | NEG |
| Silt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Debris | scalar | *Visual | NONE | NONE | NONE | NONE |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | NONE |
| Appearance | scalar | *Visual | NORML | NORML | NORML | NORML |
| Odor | scalar | *Visual | NORML | NORML | NORML | NORML |
| Emulsified Water | scalar | *Visual | >0.2 | NEG | NEG | NEG |

FLUID CONDITION

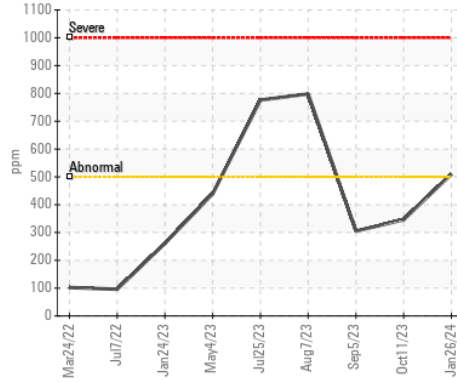
The condition of the oil is acceptable for the time in service.

| | | | | | | |
|-------------|-----|-------------|-------|--------------|-------|-------|
| Sodium | ppm | ASTM D5185m | | 0 | 4 | 3 |
| Boron | ppm | ASTM D5185m | 111 | 87 | 70 | 74 |
| Barium | ppm | ASTM D5185m | 0.0 | <1 | 0 | 0 |
| Molybdenum | ppm | ASTM D5185m | 0.9 | 5 | 4 | 3 |
| Manganese | ppm | ASTM D5185m | 0.0 | 7 | 6 | 5 |
| Magnesium | ppm | ASTM D5185m | 39 | 18 | 30 | 20 |
| Calcium | ppm | ASTM D5185m | 93 | 42 | 42 | 43 |
| Phosphorus | ppm | ASTM D5185m | 920 | 1080 | 1080 | 1163 |
| Zinc | ppm | ASTM D5185m | 104 | 90 | 67 | 74 |
| Sulfur | ppm | ASTM D5185m | 20179 | 23373 | 17987 | 24366 |
| Visc @ 40°C | cSt | ASTM D445 | 333 | 111 | 109 | 107 |

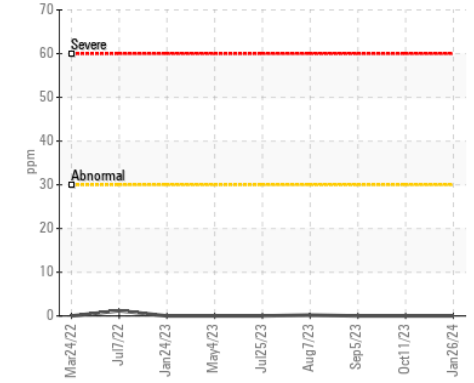
▲ Ferrous Alloys



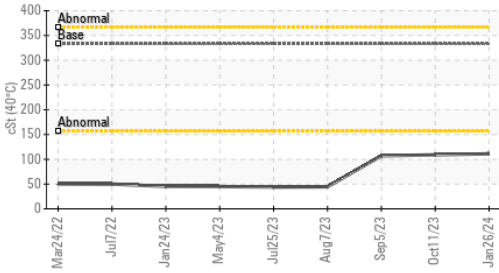
▲ Iron (ppm)



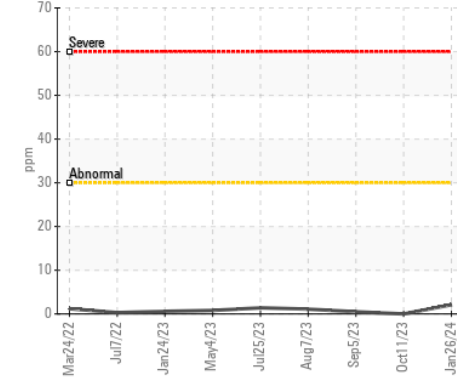
Lead (ppm)



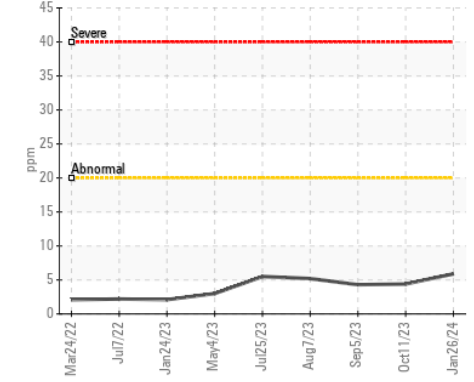
Viscosity @ 40°C



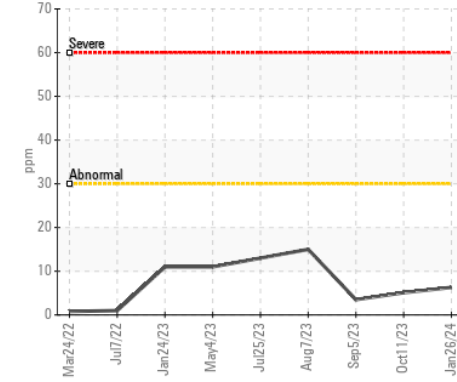
Aluminum (ppm)



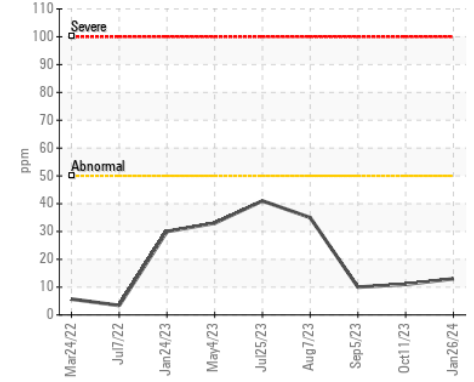
Chromium (ppm)



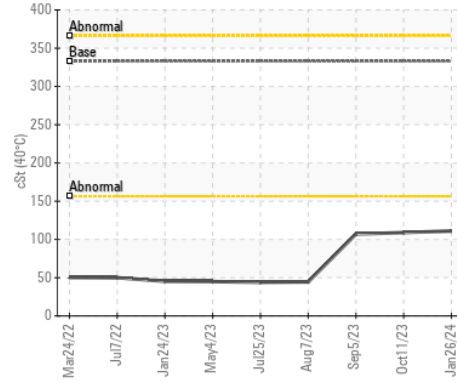
Copper (ppm)



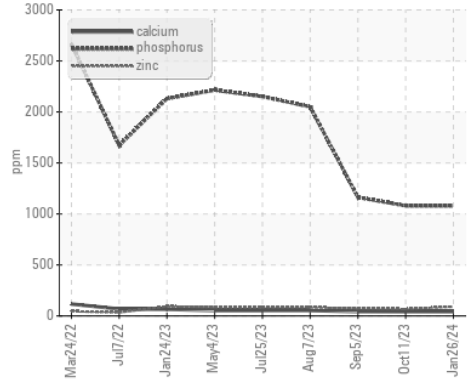
Silicon (ppm)



Viscosity @ 40°C



Additives



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
 Sample No. : VCP443291 Recieved : 31 Jan 2024
 Lab Number : 06076140 Diagnosed : 02 Feb 2024
 Unique Number : 10858231 Diagnostician : Sean Felton
 Test Package : MOB 1

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To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)