



OIL ANALYSIS REPORT

| | |
|-----------------|--------|
| WEAR | NORMAL |
| CONTAMINATION | NORMAL |
| FLUID CONDITION | NORMAL |

Machine Id
UNISON UP6-100-300-HS
Component
Compressor
Fluid
UNISON (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor.

| Test | UOM | Method | Limit/Abn | Current | History1 | History2 |
|----------------|-----|-------------|-----------|--------------------|-------------|----------|
| Sample Number | | Client Info | | SYN0000094 | SYN0000025 | --- |
| Sample Date | | Client Info | | 24 Jan 2024 | 12 Sep 2023 | --- |
| Machine Age | hrs | Client Info | | 18031 | 16333 | --- |
| Oil Age | hrs | Client Info | | 3513 | 2070 | --- |
| Filter Age | hrs | Client Info | | 3513 | 2070 | --- |
| Oil Changed | | Client Info | | Not Chngd | N/A | --- |
| Filter Changed | | Client Info | | Not Chngd | N/A | --- |
| Sample Status | | | | NORMAL | NORMAL | --- |

WEAR

All component wear rates are normal.

| | | | | | | |
|--------------|--------|-------------|------|--------------|------|-----|
| Iron | ppm | ASTM D5185m | >50 | 0 | <1 | --- |
| Chromium | ppm | ASTM D5185m | >10 | 0 | 0 | --- |
| Nickel | ppm | ASTM D5185m | | 0 | 0 | --- |
| Titanium | ppm | ASTM D5185m | | <1 | <1 | --- |
| Silver | ppm | ASTM D5185m | | 0 | 0 | --- |
| Aluminum | ppm | ASTM D5185m | >25 | 0 | 0 | --- |
| Lead | ppm | ASTM D5185m | >25 | 0 | 0 | --- |
| Copper | ppm | ASTM D5185m | >50 | 0 | 0 | --- |
| Tin | ppm | ASTM D5185m | >15 | <1 | 0 | --- |
| Vanadium | ppm | ASTM D5185m | | <1 | <1 | --- |
| White Metal | scalar | *Visual | NONE | NONE | NONE | --- |
| Yellow Metal | scalar | *Visual | NONE | NONE | NONE | --- |

CONTAMINATION

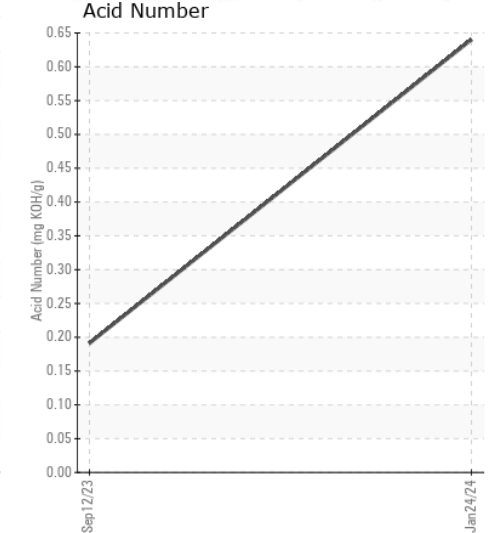
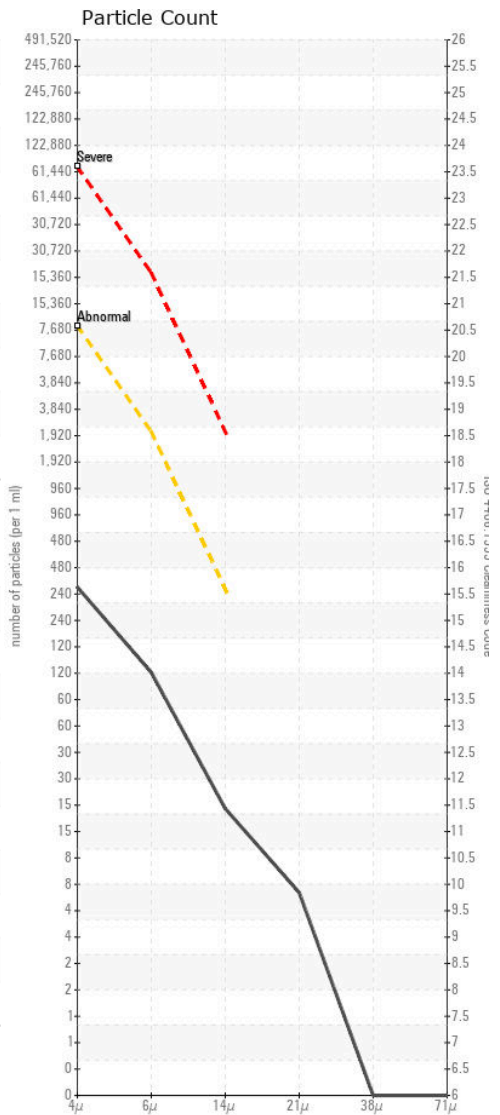
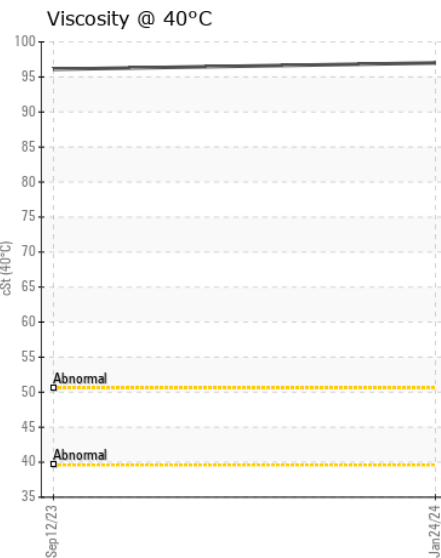
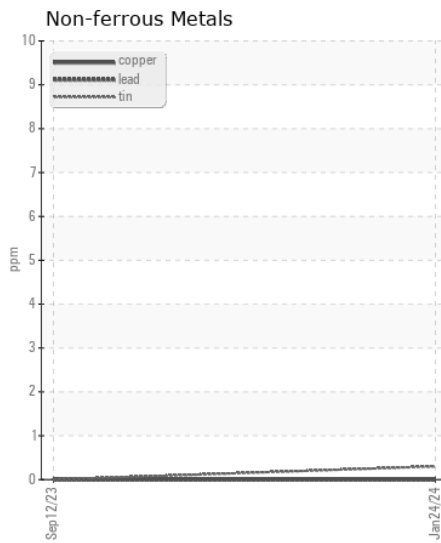
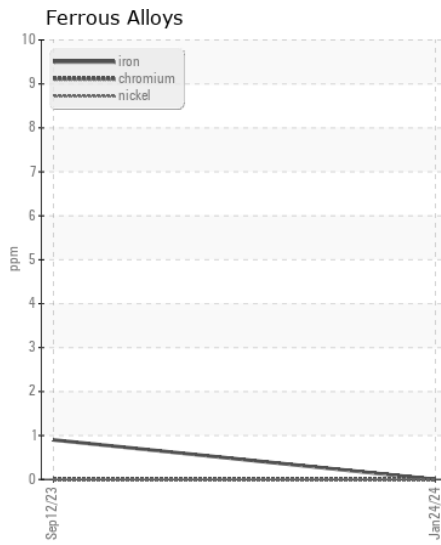
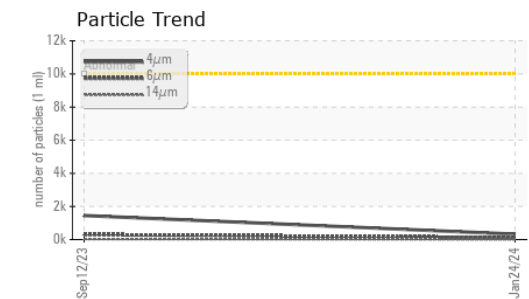
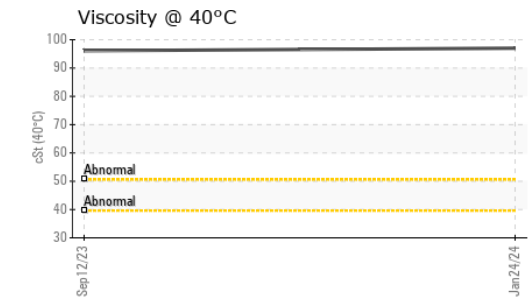
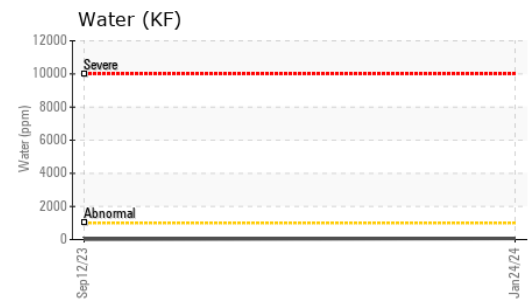
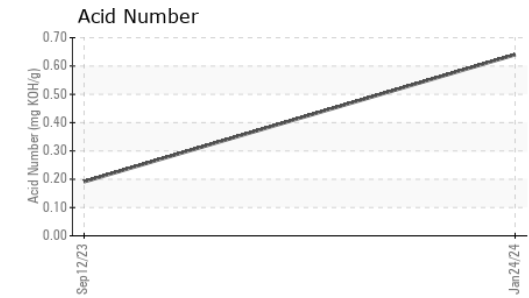
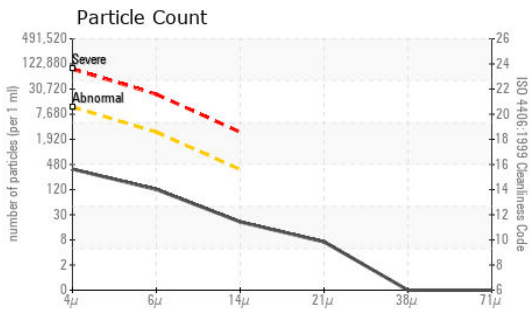
The amount and size of particulates present in the system are acceptable. There is no indication of any contamination in the oil.

| | | | | | | |
|------------------|--------|--------------|-----------|-----------------|----------|-----|
| Silicon | ppm | ASTM D5185m | >25 | 1 | 2 | --- |
| Potassium | ppm | ASTM D5185m | >20 | <1 | 2 | --- |
| Water | % | ASTM D6304 | >0.1 | 0.006 | 0.002 | --- |
| ppm Water | ppm | ASTM D6304 | >1000 | 66 | 21.9 | --- |
| Particles >4µm | | ASTM D7647 | >10000 | 327 | 1452 | --- |
| Particles >6µm | | ASTM D7647 | >2500 | 107 | 301 | --- |
| Particles >14µm | | ASTM D7647 | >320 | 18 | 29 | --- |
| Particles >21µm | | ASTM D7647 | >80 | 6 | 6 | --- |
| Particles >38µm | | ASTM D7647 | >20 | 0 | 0 | --- |
| Particles >71µm | | ASTM D7647 | >4 | 0 | 0 | --- |
| Oil Cleanliness | | ISO 4406 (c) | >20/18/15 | 16/14/11 | 18/15/12 | --- |
| Silt | scalar | *Visual | NONE | NONE | NONE | --- |
| Debris | scalar | *Visual | NONE | NONE | NONE | --- |
| Sand/Dirt | scalar | *Visual | NONE | NONE | NONE | --- |
| Appearance | scalar | *Visual | NORML | NORML | NORML | --- |
| Odor | scalar | *Visual | NORML | NORML | NORML | --- |
| Emulsified Water | scalar | *Visual | >0.1 | NEG | NEG | --- |

FLUID CONDITION

The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.

| | | | | | | |
|------------------|----------|-------------|--|--------------|-------|-----|
| Sodium | ppm | ASTM D5185m | | <1 | <1 | --- |
| Boron | ppm | ASTM D5185m | | 0 | 0 | --- |
| Barium | ppm | ASTM D5185m | | 0 | 0 | --- |
| Molybdenum | ppm | ASTM D5185m | | 0 | 0 | --- |
| Manganese | ppm | ASTM D5185m | | <1 | <1 | --- |
| Magnesium | ppm | ASTM D5185m | | 0 | <1 | --- |
| Calcium | ppm | ASTM D5185m | | 0 | 0 | --- |
| Phosphorus | ppm | ASTM D5185m | | <1 | 4 | --- |
| Zinc | ppm | ASTM D5185m | | 0 | 0 | --- |
| Sulfur | ppm | ASTM D5185m | | 129 | 286 | --- |
| Acid Number (AN) | mg KOH/g | ASTM D8045 | | 0.64 | 0.191 | --- |
| Visc @ 40°C | cSt | ASTM D445 | | 97.0 | 96.1 | --- |



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : SYN0000094 **Received** : 31 Jan 2024
Lab Number : 06076380 **Diagnosed** : 02 Feb 2024
Unique Number : 10858471 **Diagnostician** : Don Baldrige
Test Package : IND 2 (Additional Tests: KF, PrtCount)

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

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