



WEAR	NORMAL
CONTAMINATION	ABNORMAL
FLUID CONDITION	NORMAL



Area
KEMP QUARRIES / BCS - GRAVETTE [67847]
Machine Id
WL134
Component
Rear Right Final Drive
Fluid
PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)

RECOMMENDATION

Resample at the next service interval to monitor. (Customer Sample Comment: Pm-1)

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		PCA0069859	PCA0084525	PCA0086048
Sample Date		Client Info		09 Jan 2024	27 Jul 2023	18 Apr 2023
Machine Age	hrs	Client Info		26559	26117	25666
Oil Age	hrs	Client Info		442	26117	25666
Filter Age	hrs	Client Info		0	0	0
Oil Changed		Client Info		N/A	Changed	N/A
Filter Changed		Client Info		N/A	N/A	N/A
Sample Status				ABNORMAL	NORMAL	NORMAL

WEAR

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>800	26	191	130
Chromium	ppm	ASTM D5185m	>10	<1	<1	<1
Nickel	ppm	ASTM D5185m	>5	0	0	0
Titanium	ppm	ASTM D5185m	>15	<1	<1	<1
Silver	ppm	ASTM D5185m	>2	0	0	0
Aluminum	ppm	ASTM D5185m	>75	2	2	3
Lead	ppm	ASTM D5185m	>10	2	0	0
Copper	ppm	ASTM D5185m	>75	<1	1	<1
Tin	ppm	ASTM D5185m	>8	<1	0	0
Vanadium	ppm	ASTM D5185m		<1	<1	0
White Metal	scalar	*Visual	NONE	NONE	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	NONE	NONE	NONE

CONTAMINATION

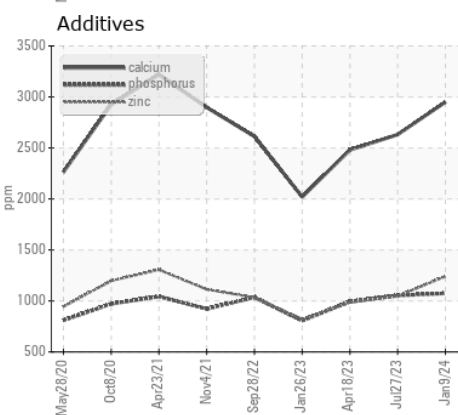
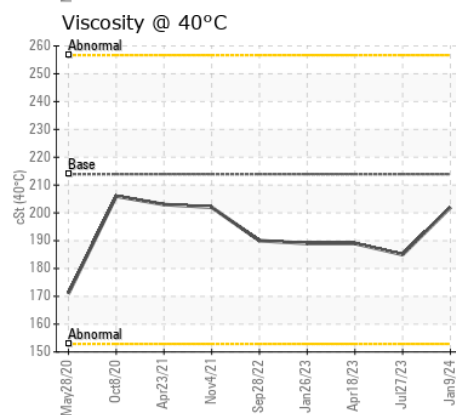
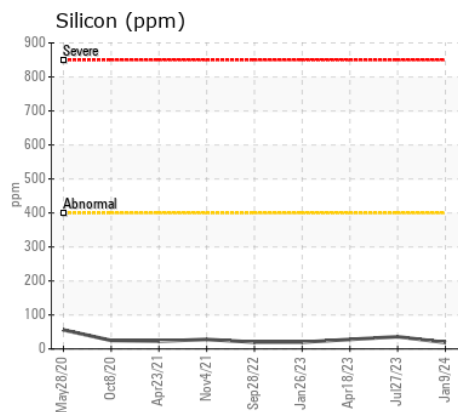
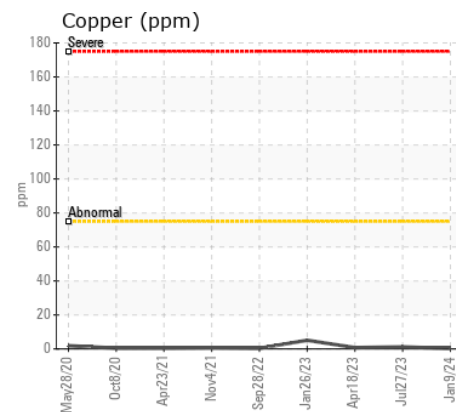
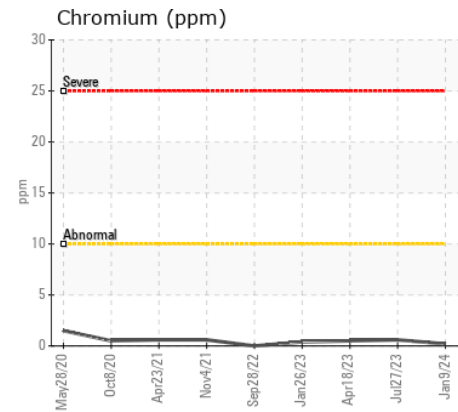
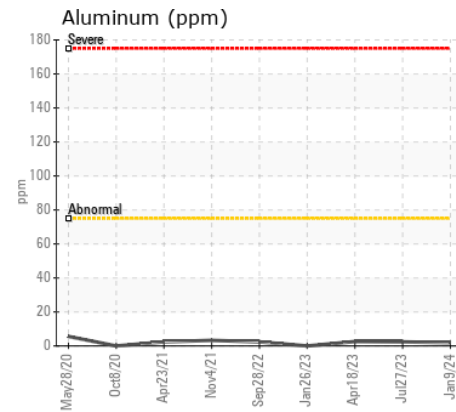
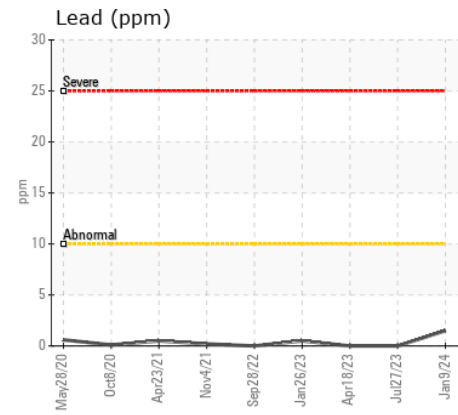
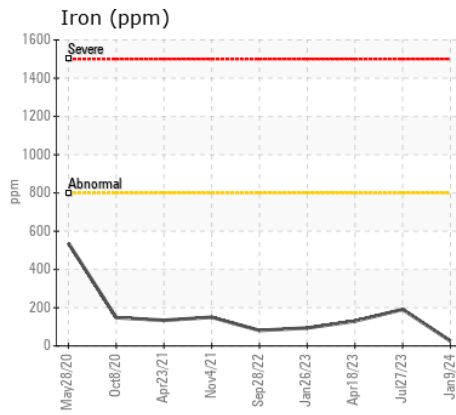
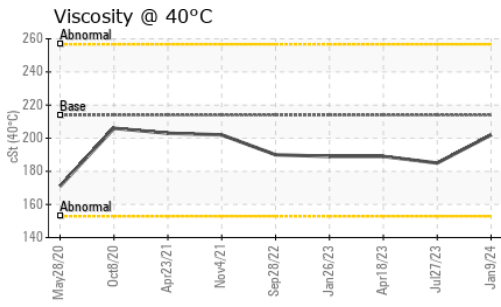
Moderate concentration of visible dirt/debris present in the oil.

Silicon	ppm	ASTM D5185m	>400	19	36	28
Potassium	ppm	ASTM D5185m	>20	0	0	<1
Water		WC Method	>0.2	NEG	NEG	NEG
Silt	scalar	*Visual	NONE	NONE	NONE	NONE
Debris	scalar	*Visual	NONE	▲ MODER	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	NONE	NONE	NONE
Appearance	scalar	*Visual	NORML	NORML	NORML	NORML
Odor	scalar	*Visual	NORML	NORML	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	NEG	NEG	NEG

FLUID CONDITION

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		2	2	2
Boron	ppm	ASTM D5185m	2	9	59	54
Barium	ppm	ASTM D5185m	0	0	0	0
Molybdenum	ppm	ASTM D5185m	0	<1	3	2
Manganese	ppm	ASTM D5185m	0	<1	2	1
Magnesium	ppm	ASTM D5185m	9	16	13	17
Calcium	ppm	ASTM D5185m	3114	2950	2631	2480
Phosphorus	ppm	ASTM D5185m	1099	1074	1053	994
Zinc	ppm	ASTM D5185m	1245	1241	1047	985
Sulfur	ppm	ASTM D5185m	7086	5834	10995	11247
Visc @ 40°C	cSt	ASTM D445	213.9	202	185	189



Certificate L2367

Laboratory : WearCheck USA - 501 Madison Ave., Cary, NC 27513
Sample No. : PCA0069859 **Received** : 31 Jan 2024
Lab Number : 06076451 **Diagnosed** : 02 Feb 2024
Unique Number : 10858542 **Diagnostician** : Don Baldrige
Test Package : MOB 1

Kemp Quarries - Benton County Stone - Gravette
 15100 N Hwy 59
 Sulphur Springs, AR
 US 72768
 Contact:
 gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:
F: