



WEAR	<b>NORMAL</b>
CONTAMINATION	<b>ABNORMAL</b>
FLUID CONDITION	<b>NORMAL</b>



Area  
**KEMP QUARRIES / BCS - GRAVETTE [67847]**  
Machine Id  
**WL134**  
Component  
**Front Right Final Drive**  
Fluid  
**PETRO CANADA PRODURO TO-4 SAE 50 (--- GAL)**

**RECOMMENDATION**

Resample at the next service interval to monitor. ( Customer Sample Comment: Pm-1 )

Test	UOM	Method	Limit/Abn	Current	History1	History2
Sample Number		Client Info		<b>PCA0069863</b>	PCA0084524	PCA0086045
Sample Date		Client Info		<b>09 Jan 2024</b>	27 Jul 2023	18 Apr 2023
Machine Age	hrs	Client Info		<b>26559</b>	26117	25666
Oil Age	hrs	Client Info		<b>442</b>	26117	25666
Filter Age	hrs	Client Info		<b>0</b>	0	0
Oil Changed		Client Info		<b>N/A</b>	Changed	N/A
Filter Changed		Client Info		<b>N/A</b>	N/A	N/A
Sample Status				<b>ABNORMAL</b>	NORMAL	NORMAL

**WEAR**

All component wear rates are normal.

Iron	ppm	ASTM D5185m	>800	<b>26</b>	78	55
Chromium	ppm	ASTM D5185m	>10	<b>&lt;1</b>	<1	<1
Nickel	ppm	ASTM D5185m	>5	<b>0</b>	0	0
Titanium	ppm	ASTM D5185m	>15	<b>&lt;1</b>	<1	0
Silver	ppm	ASTM D5185m	>2	<b>0</b>	0	0
Aluminum	ppm	ASTM D5185m	>75	<b>2</b>	<1	2
Lead	ppm	ASTM D5185m	>10	<b>2</b>	0	0
Copper	ppm	ASTM D5185m	>75	<b>&lt;1</b>	<1	<1
Tin	ppm	ASTM D5185m	>8	<b>&lt;1</b>	0	0
Vanadium	ppm	ASTM D5185m		<b>&lt;1</b>	<1	0
White Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Yellow Metal	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE

**CONTAMINATION**

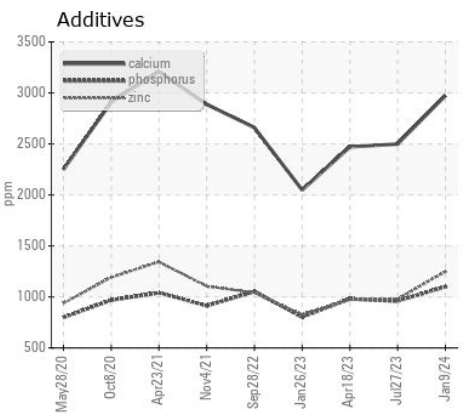
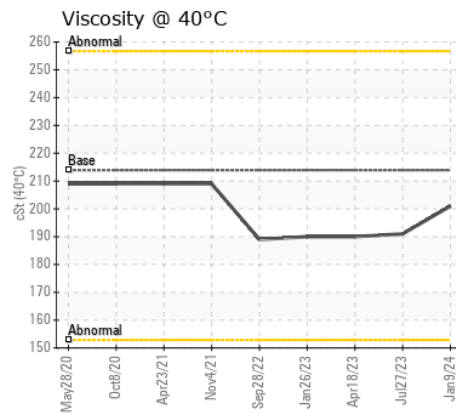
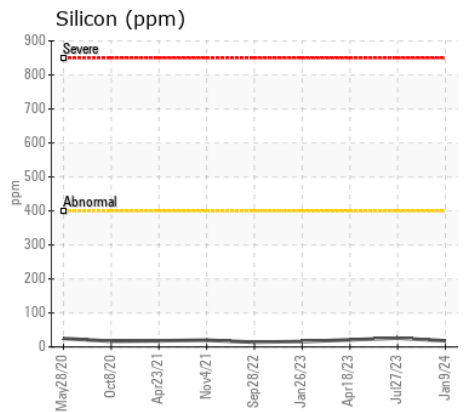
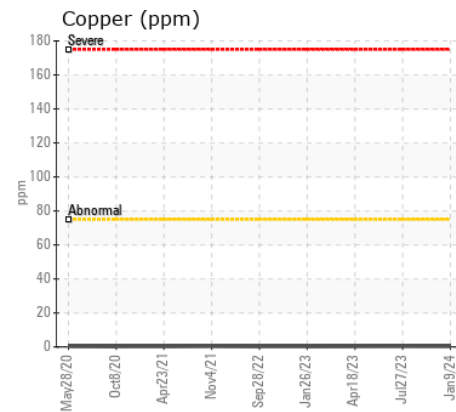
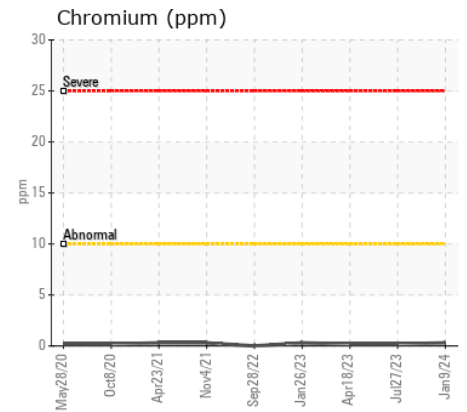
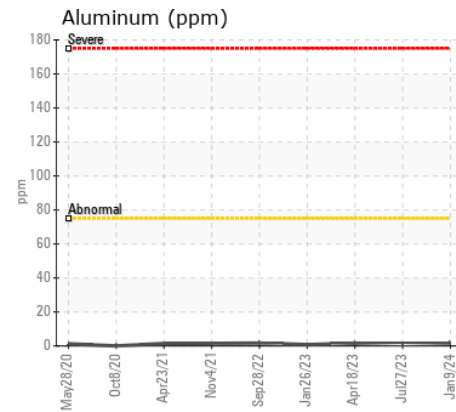
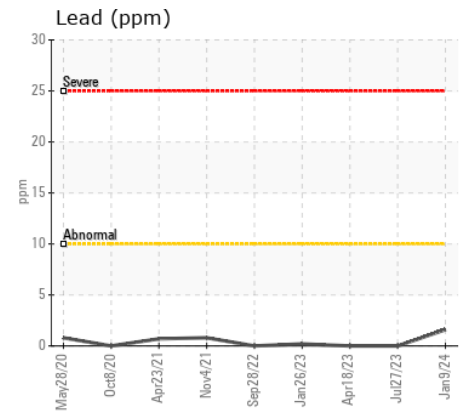
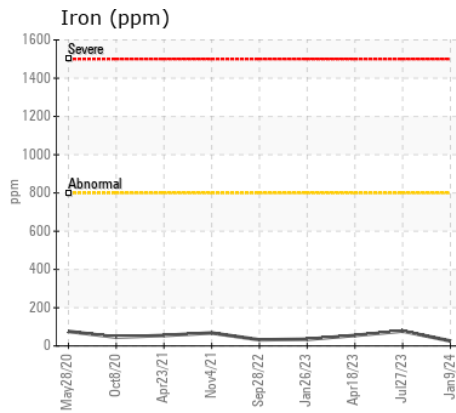
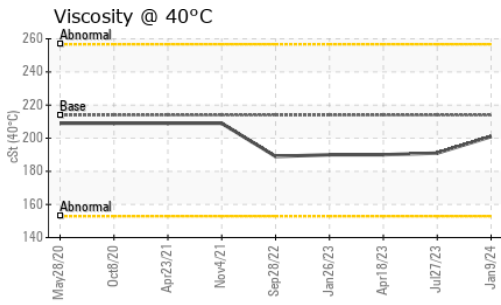
Moderate concentration of visible dirt/debris present in the oil.

Silicon	ppm	ASTM D5185m	>400	<b>18</b>	26	21
Potassium	ppm	ASTM D5185m	>20	<b>&lt;1</b>	0	0
Water		WC Method	>0.2	<b>NEG</b>	NEG	NEG
Silt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Debris	scalar	*Visual	NONE	<b>▲ MODER</b>	NONE	NONE
Sand/Dirt	scalar	*Visual	NONE	<b>NONE</b>	NONE	NONE
Appearance	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Odor	scalar	*Visual	NORML	<b>NORML</b>	NORML	NORML
Emulsified Water	scalar	*Visual	>0.2	<b>NEG</b>	NEG	NEG

**FLUID CONDITION**

The condition of the oil is acceptable for the time in service.

Sodium	ppm	ASTM D5185m		<b>2</b>	2	2
Boron	ppm	ASTM D5185m	2	<b>9</b>	55	53
Barium	ppm	ASTM D5185m	0	<b>0</b>	0	0
Molybdenum	ppm	ASTM D5185m	0	<b>&lt;1</b>	2	2
Manganese	ppm	ASTM D5185m	0	<b>&lt;1</b>	<1	<1
Magnesium	ppm	ASTM D5185m	9	<b>16</b>	12	18
Calcium	ppm	ASTM D5185m	3114	<b>2973</b>	2499	2471
Phosphorus	ppm	ASTM D5185m	1099	<b>1100</b>	959	981
Zinc	ppm	ASTM D5185m	1245	<b>1248</b>	979	973
Sulfur	ppm	ASTM D5185m	7086	<b>5882</b>	10265	10684
Visc @ 40°C	cSt	ASTM D445	213.9	<b>201</b>	191	190



Certificate L2367

**Laboratory** : WearCheck USA - 501 Madison Ave., Cary, NC 27513  
**Sample No.** : PCA0069863 **Received** : 31 Jan 2024  
**Lab Number** : 06076458 **Diagnosed** : 02 Feb 2024  
**Unique Number** : 10858549 **Diagnostician** : Don Baldridge  
**Test Package** : MOB 1

**Kemp Quarries - Benton County Stone - Gravette**  
 15100 N Hwy 59  
 Sulphur Springs, AR  
 US 72768  
 Contact:  
 gravette@bentoncountystone.com

To discuss this sample report, contact Customer Service at 1-800-237-1369.

\* - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T:  
F: