WEAR CONTAMINATION **FLUID CONDITION**

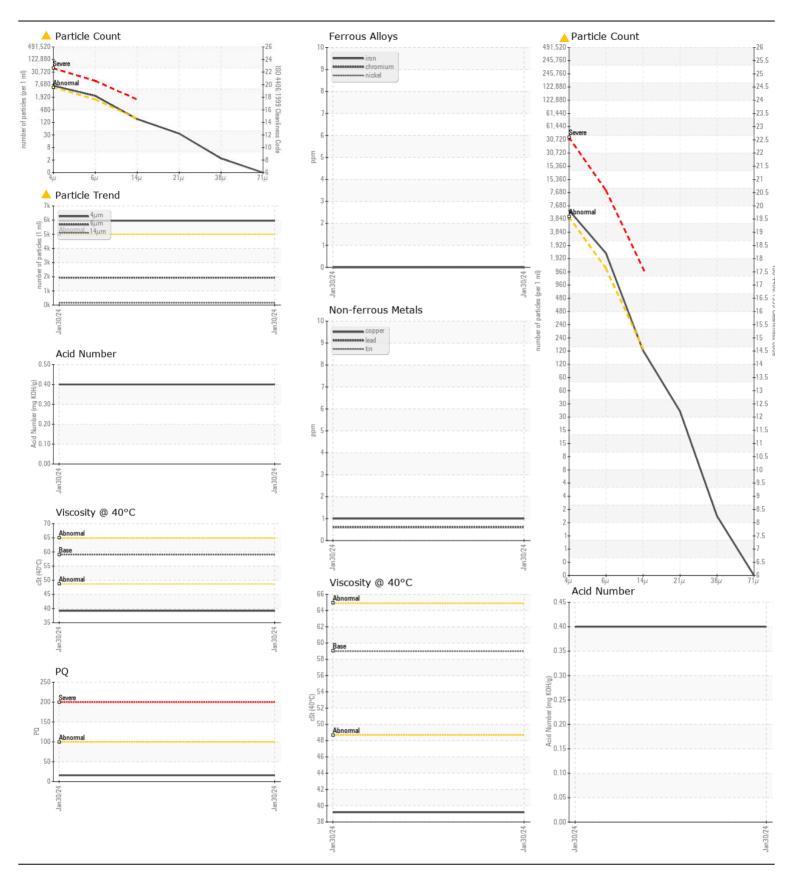
NORMAL ABNORMAL NORMAL

[W63371]

KLEEMANN MC110 EVO2 K1170270

Hydraulic System

RECOMMENDATION	Test	UOM	Method	Limit/Abn	Current	History1	History2
We recommend you service the filters on this component. Resample at the next service interval to monitor. (Customer Sample Comment: W63371)	Sample Number		Client Info		JR0198762		
	Sample Date		Client Info		30 Jan 2024		
	Machine Age	hrs	Client Info		498		
	Oil Age	hrs	Client Info		498		
	Filter Age	hrs	Client Info		0		
	Oil Changed		Client Info		Not Changd		
	Filter Changed		Client Info		Not Changd		
	Sample Status				ABNORMAL		
WEAR	PQ		ASTM D8184		16		
	Iron	ppm	ASTM D5185m	>20	0		
All component wear rates are normal.	Chromium	ppm	ASTM D5185m		0		
	Nickel	ppm	ASTM D5185m		0		
	Titanium	ppm	ASTM D5185m	>10	<1		
	Silver	ppm	ASTM D5185m		0		
	Aluminum	ppm	ASTM D5185m	>10	0		
	Lead	ppm	ASTM D5185m		<1		
	Copper	ppm	ASTM D5185m		1		
	Tin	ppm	ASTM D5185m		<1		
	Vanadium	ppm	ASTM D5185m	>10	0		
	White Metal	scalar	*Visual	NONE	NONE		
	Yellow Metal	scalar	*Visual	NONE	NONE		
CONT A BAIN A TION	Ciliaan		ASTM D5185m	. 00	.4		
CONTAMINATION	Silicon	ppm			<1 1		
There is a high amount of silt (particulates < 14 microns in size) present in the oil.	Potassium	ppm	ASTM D5185m		-		
	Water		WC Method		NEG		
	Particles >4µm		ASTM D7647		<u>▲</u> 5955		
	Particles >6µm		ASTM D7647		<u>1930</u>		
	Particles >14µm		ASTM D7647		152 31		
	Particles >21µm		ASTM D7647				
	Particles >38µm		ASTM D7647		2		
	Particles >71µm		ASTM D7647		0		
	Oil Cleanliness		ISO 4406 (c)		<u>A</u> 20/18/14		
	Silt	scalar	*Visual	NONE	NONE		
	Debris	scalar	*Visual	NONE	LIGHT		
	Sand/Dirt	scalar	*Visual	NONE	NONE		
	Appearance	scalar	*Visual	NORML	NORML		
	Odor	scalar	*Visual	NORML	NORML		
	Emulsified Water	scalar	*Visual	>0.1	NEG		
LUID CONDITION	Sodium	ppm	ASTM D5185m		<1		
The ANTHONY CONTRACTOR OF THE	Boron	ppm	ASTM D5185m		<1		
The AN level is acceptable for this fluid. The condition of the oil is suitable for further service.	Barium	ppm	ASTM D5185m		0		
	Molybdenum	ppm	ASTM D5185m		<1		
	Manganese	ppm	ASTM D5185m		0		
	Magnesium	ppm	ASTM D5185m		16		
	Calcium	ppm	ASTM D5185m		120		
	Phosphorus	ppm	ASTM D5185m		352		
	Zinc	ppm	ASTM D5185m		450		
	Sulfur	ppm	ASTM D5185m		859		
	Acid Number (AN)	mg KOH/g	ASTM D8045		0.40		
	Visc @ 40°C	cSt	ASTM D445	50	39.2		





Certificate L2367

Laboratory Sample No. Lab Number **Unique Number**

: WearCheck USA - 501 Madison Ave., Cary, NC 27513 : JR0198762 : 06076785 : 10858876

Recieved Diagnosed

: 01 Feb 2024 : 02 Feb 2024 Diagnostician : Don Baldridge

JRE - ASHLAND 11047 LEADBETTER RD ASHLAND, VA US 23005 Contact: DAVID ZIEG dzieg@jamesriverequipment.com

Test Package : CONST (Additional Tests: PQ) To discuss this sample report, contact Customer Service at 1-800-237-1369. * - Denotes test methods that are outside of the ISO 17025 scope of accreditation.

F: (804)798-0292 Statements of conformity to specifications are based on the simple acceptance decision rule (JCGM 106:2012)

T: (804)798-6001